

# 具有 $\pm 18\text{kV}$ IEC ESD 保护功能的 THVD14xx 3.3V 至 5V RS-485 收发器

## 1 特性

- 满足或超过 TIA/EIA-485A 标准的要求
- 3V 至 5.5V 电源电压
- 差分输出超过 2.1V，实现 PROFIBUS 与 5V 电源兼容
- 总线 I/O ESD 保护
  - $\pm 30\text{kV}$  HBM
  - $\pm 18\text{kV}$  IEC 61000-4-2 接触放电
  - $\pm 25\text{kV}$  IEC 61000-4-2 气隙放电
  - $\pm 4\text{kV}$  IEC 61000-4-4 快速瞬变脉冲
- 扩展级运行共模范围： $\pm 15\text{V}$
- 低 EMI 500kbps 和 50Mbps 数据速率
- 用于噪声抑制的大接收器滞后
- 低功耗
  - 待机电源电流： $< 1\mu\text{A}$
  - 运行期间的电流： $< 3\text{mA}$
- 扩展环境温度范围： $-40^\circ\text{C}$  至  $125^\circ\text{C}$
- 适用于热插拔功能的无干扰加电/断电
- 开路、短路和空闲总线失效防护
- 1/8 单位负载（多达 256 个总线节点）
- 小尺寸 VSON 和 VSSOP 封装（可节省布板空间）或 SOIC 封装（可实现快插兼容性）

## 2 应用

- 电机驱动器
- 工厂自动化和控制
- 电网基础设施
- 楼宇自动化
- HVAC 系统
- 视频监控
- 过程分析
- 无线基础设施

## 3 说明

THVD14xx 是一系列抗噪 RS-485/RS-422 收发器，专用于在恶劣的工业环境中运行。这些器件的总线引脚可耐受高级别的 IEC 电气快速瞬变 (EFT) 和 IEC 静电放电 (ESD) 事件，从而无需使用其他系统级保护组件。

其中的每个型号均是通过 3V 至 5.5V 的单电源供电运行。该系列中的器件具有扩展共模电压范围，因此这些器件适用于长电缆上的应用长线缆。

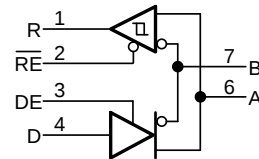
THVD14xx 系列器件可提供小型 VSON 和 VSSOP 封装，适用于空间受限的应用。这些器件在自然通风环境下的额定温度范围为  $-40^\circ\text{C}$  至  $125^\circ\text{C}$ 。

器件信息<sup>(1)</sup>

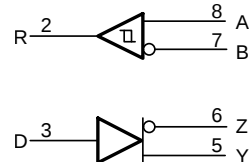
| 器件型号     | 封装         | 封装尺寸（标称值）       |
|----------|------------|-----------------|
| THVD1410 | VSSOP (8)  | 3.00mm × 3.00mm |
|          | SOIC (8)   | 4.90mm × 3.91mm |
| THVD1450 | VSON (8)   | 3.00mm × 3.00mm |
|          | VSSOP (8)  | 3.00mm × 3.00mm |
|          | SOIC (8)   | 4.90mm × 3.91mm |
| THVD1451 | VSON (8)   | 3.00mm × 3.00mm |
|          | SOIC (8)   | 4.90mm × 3.91mm |
| THVD1452 | VSSOP (10) | 3.00mm × 3.00mm |
|          | SOIC (14)  | 8.65mm × 3.91mm |

(1) 如需了解所有可用封装，请参阅产品说明书末尾的可订购产品附录。

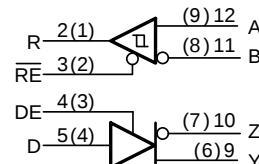
THVD1410 和 THVD1450 简化原理图



THVD1451 简化原理图



THVD1452 简化原理图



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## 4 修订历史记录

| Changes from Revision D (March 2019) to Revision E | Page |
|----------------------------------------------------|------|
| • 将 THVD1451 从产品预览 更改为生产 数据 .....                  | 1    |

| Changes from Revision C (February 2019) to Revision D | Page |
|-------------------------------------------------------|------|
| • 将 THVD1410 从产品预览 更改为生产数据 .....                      | 1    |

| Changes from Revision B (December 2018) to Revision C | Page |
|-------------------------------------------------------|------|
| • 将 THVD1452 从产品预览 更改为生产 数据 .....                     | 1    |

| Changes from Revision A (May 2018) to Revision B                                                      | Page |
|-------------------------------------------------------------------------------------------------------|------|
| • 添加特性: “差分输出超过 2.1 V...” .....                                                                       | 1    |
| • 更改特性: 将“±18kV IEC 61000-4-2 气隙放电”更改为: “±25kV IEC 61000-4-2 气隙放电” .....                              | 1    |
| • 添加 THVD1451 的 SOIC (8) 封装 .....                                                                     | 1    |
| • Added Thermal Pad to the THVD1450 DRB package .....                                                 | 5    |
| • Added Thermal Pad to the THVD1451 DRB package .....                                                 | 6    |
| • Changed all pins HBM ESD rating from 4 kV to 8 kV .....                                             | 8    |
| • Changed IEC ESD air-gap discharge rating from 18 kV to 25 kV .....                                  | 8    |
| • Changed THVD1410 power dissipation numbers .....                                                    | 9    |
| • Changed THVD1410 driver $t_r$ , $t_f$ TYP from 400 ns to 460 ns and MAX from 600 ns to 680 ns ..... | 11   |
| • Changed THVD1410 receiver $t_r$ , $t_f$ TYP from 13 ns to 10 ns .....                               | 11   |
| • Changed THVD1410 receiver $t_{PHL}$ , $t_{PLH}$ TYP from 60 ns to 35 ns .....                       | 11   |
| • Added Typical Characteristics, THD1450D .....                                                       | 14   |

|                                                       |    |
|-------------------------------------------------------|----|
| • Added condition to 图 8 to 图 3 .....                 | 14 |
| • Added Typical Characteristics, THD1410.....         | 15 |
| • Changed A to A/Y and B to B/Z in 图 20 to 图 24 ..... | 16 |
| • Added 3rd paragraph to the Overview section .....   | 18 |

**Changes from Original (November 2017) to Revision A**
**Page**

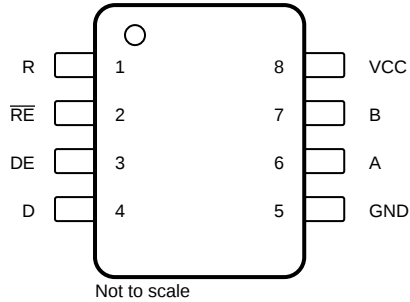
|                           |   |
|---------------------------|---|
| • 将文档状态从预告信息 更改为生产数据..... | 1 |
|---------------------------|---|

## 5 Device Comparison Table

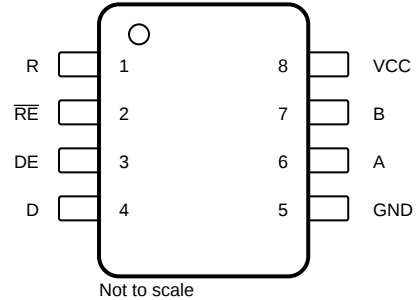
| PART NUMBER | DUPLEX | ENABLES                    | SIGNALING RATE | NODES |
|-------------|--------|----------------------------|----------------|-------|
| THVD1410    | Half   | DE, $\overline{\text{RE}}$ | up to 500 kbps | 256   |
| THVD1450    | Half   | DE, $\overline{\text{RE}}$ | up to 50 Mbps  |       |
| THVD1451    | Full   | None                       |                |       |
| THVD1452    | Full   | DE, $\overline{\text{RE}}$ |                |       |

## 6 Pin Configuration and Functions

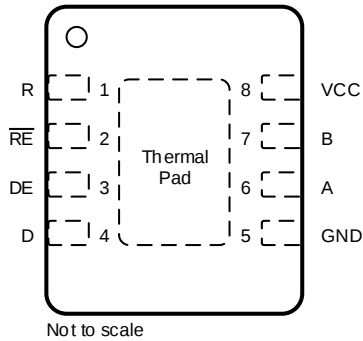
**THVD1410, THVD1450 Devices**  
**8-Pin D Package (SOIC)**  
**Top View**



**THVD1410, THVD1450 Devices**  
**8-Pin DGK Package (VSSOP)**  
**Top View**

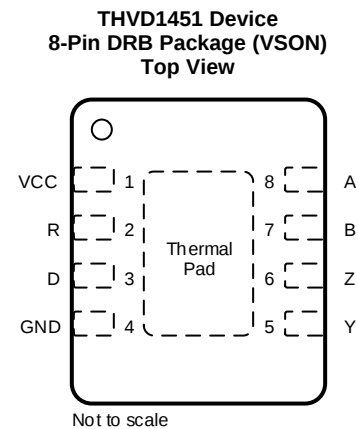
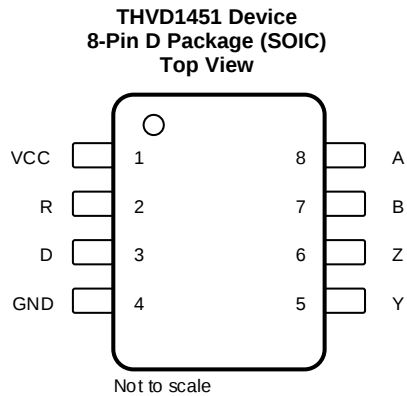


**THVD1450 Device**  
**8-Pin DRB Package (VSON)**  
**Top View**



### Pin Functions

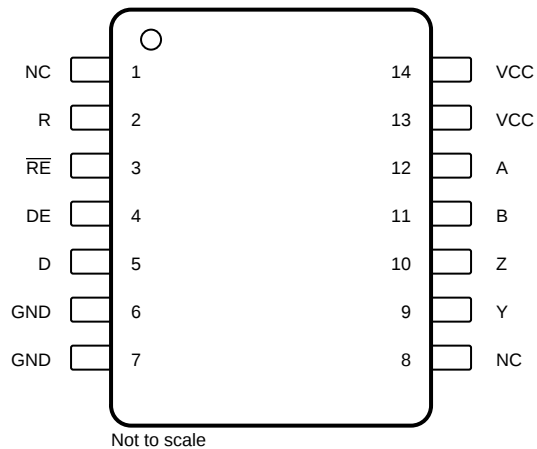
| NAME            | PIN |     |     | I/O              | DESCRIPTION                                                                           |
|-----------------|-----|-----|-----|------------------|---------------------------------------------------------------------------------------|
|                 | D   | DGK | DRB |                  |                                                                                       |
| A               | 6   | 6   | 6   | Bus input/output | Bus I/O port, A (complementary to B)                                                  |
| B               | 7   | 7   | 7   | Bus input/output | Bus I/O port, B (complementary to A)                                                  |
| D               | 4   | 4   | 4   | Digital input    | Driver data input                                                                     |
| DE              | 3   | 3   | 3   | Digital input    | Driver enable, active high (2-M $\Omega$ internal pull-down)                          |
| GND             | 5   | 5   | 5   | Ground           | Device ground                                                                         |
| R               | 1   | 1   | 1   | Digital output   | Receive data output                                                                   |
| V <sub>CC</sub> | 8   | 8   | 8   | Power            | 3.3-V to 5-V supply                                                                   |
| RE              | 2   | 2   | 2   | Digital input    | Receiver enable, active low (2-M $\Omega$ internal pull-up)                           |
| Thermal Pad     | —   | —   |     | I/O              | No electrical connection. Should be connected to GND for optimal thermal performance. |



### Pin Functions

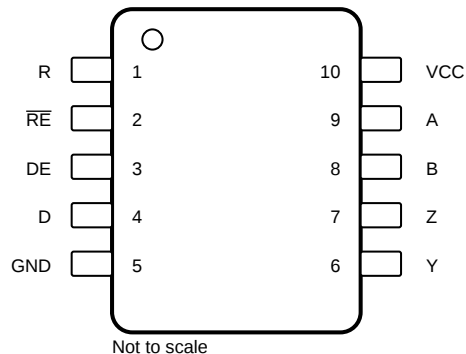
| PIN             |   |     | I/O            | Description                                                                           |
|-----------------|---|-----|----------------|---------------------------------------------------------------------------------------|
| NAME            | D | DRB |                |                                                                                       |
| A               | 8 | 8   | Bus input      | Bus input, A (complementary to B)                                                     |
| B               | 7 | 7   | Bus input      | Bus input, B (complementary to A)                                                     |
| D               | 3 | 3   | Digital input  | Driver data input                                                                     |
| GND             | 4 | 4   | Ground         | Device ground                                                                         |
| R               | 2 | 2   | Digital output | Receive data output                                                                   |
| V <sub>CC</sub> | 1 | 1   | Power          | 3.3-V to 5-V supply                                                                   |
| Y               | 5 | 5   | Bus output     | Digital bus output, Y (Complementary to Z)                                            |
| Z               | 6 | 6   | Bus output     | Digital bus output, Z (Complementary to Y)                                            |
| Thermal Pad     | — |     | I/O            | No electrical connection. Should be connected to GND for optimal thermal performance. |

**THVD1452 Device**  
**14-Pin D Package (SOIC)**  
**Top View**



NC – No internal connection

**THVD1452 Device**  
**10-Pin DGS Package (VSSOP)**  
**Top View**



### Pin Functions

| PIN             |                       |     | I/O            | DESCRIPTION                                                  |
|-----------------|-----------------------|-----|----------------|--------------------------------------------------------------|
| NAME            | D                     | DGS |                |                                                              |
| A               | 12                    | 9   | Bus input      | Bus input, A (complementary to B)                            |
| B               | 11                    | 8   | Bus input      | Bus input, B (complementary to A)                            |
| D               | 5                     | 4   | Digital input  | Driver data input                                            |
| DE              | 4                     | 3   | Digital input  | Driver enable, active high (2-M $\Omega$ internal pull-down) |
| GND             | 6, 7 <sup>(1)</sup>   | 5   | Ground         | Device ground                                                |
| NC              | 1, 8                  | —   | —              | Internally not connected                                     |
| R               | 2                     | 1   | Digital output | Receive data output                                          |
| V <sub>CC</sub> | 13, 14 <sup>(1)</sup> | 10  | Power          | 3.3-V to 5-V supply                                          |
| Y               | 9                     | 6   | Bus output     | Digital bus output, Y (Complementary to Z)                   |
| Z               | 10                    | 7   | Bus output     | Digital bus output, Z (Complementary to Y)                   |
| RE              | 3                     | 2   | Digital input  | Receiver enable, active low (2-M $\Omega$ internal pull-up)  |

(1) These pins are internally connected

## 7 Specifications

### 7.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)<sup>(1)</sup>

|                           |                                                                                         | MIN  | MAX | UNIT |
|---------------------------|-----------------------------------------------------------------------------------------|------|-----|------|
| Supply voltage            | $V_{CC}$                                                                                | -0.5 | 7   | V    |
| Bus voltage               | Range at any bus pin (A, B, Y, or Z) as differential or common-mode with respect to GND | -18  | 18  | V    |
| Input voltage             | Range at any logic pin (D, DE, or $\overline{RE}$ )                                     | -0.3 | 5.7 | V    |
| Receiver output current   | $I_O$                                                                                   | -24  | 24  | mA   |
| Storage temperature range |                                                                                         | -65  | 150 | °C   |

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

### 7.2 ESD Ratings

|             |                         |                                                                   |                  | VALUE | UNIT |
|-------------|-------------------------|-------------------------------------------------------------------|------------------|-------|------|
| $V_{(ESD)}$ | Electrostatic discharge | Human body model (HBM), per ANSI/ESDA/JEDEC JS-001 <sup>(1)</sup> | Bus pins and GND | ±30   | kV   |
|             |                         |                                                                   | All other pins   | ±8    | kV   |
|             |                         | Charged device model (CDM), per JEDEC JESD22-C101 <sup>(2)</sup>  | All pins         | ±1.5  | kV   |
|             |                         | Machine model (MM), per JEDEC JESD22-A115-A                       | All pins         | ±200  | V    |

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

### 7.3 ESD Ratings [IEC]

|             |                           |                                      |                  | VALUE | UNIT |
|-------------|---------------------------|--------------------------------------|------------------|-------|------|
| $V_{(ESD)}$ | Electrostatic discharge   | Contact discharge, per IEC 61000-4-2 | Bus pins and GND | ±18   | kV   |
|             |                           | Air-gap discharge, per IEC 61000-4-2 | Bus pins and GND | ±25   | kV   |
| $V_{(EFT)}$ | Electrical fast transient | Per IEC 61000-4-4                    | Bus pins and GND | ±4    | kV   |

## 7.4 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

|                   |                                                                              | MIN | NOM | MAX             | UNIT |
|-------------------|------------------------------------------------------------------------------|-----|-----|-----------------|------|
| V <sub>CC</sub>   | Supply voltage                                                               | 3   |     | 5.5             | V    |
| V <sub>I</sub>    | Input voltage at any bus terminal <sup>(1)</sup>                             | -15 |     | 15              | V    |
| V <sub>IH</sub>   | High-level input voltage (driver, driver enable, and receiver enable inputs) | 2   |     | V <sub>CC</sub> | V    |
| V <sub>IL</sub>   | Low-level input voltage (driver, driver enable, and receiver enable inputs)  | 0   |     | 0.8             | V    |
| V <sub>ID</sub>   | Differential input voltage                                                   | -15 |     | 15              | V    |
| I <sub>O</sub>    | Output current, driver                                                       | -60 |     | 60              | mA   |
| I <sub>OR</sub>   | Output current, receiver                                                     | -8  |     | 8               | mA   |
| R <sub>L</sub>    | Differential load resistance                                                 | 54  |     |                 | Ω    |
| 1/t <sub>UI</sub> | Signaling rate: THVD1410                                                     |     |     | 500             | kbps |
| 1/t <sub>UI</sub> | Signaling rate: THVD1450, THVD1451, THVD1452                                 |     |     | 50              | Mbps |
| T <sub>A</sub>    | Operating ambient temperature                                                | -40 |     | 125             | °C   |
| T <sub>J</sub>    | Junction temperature                                                         | -40 |     | 150             | °C   |

(1) The algebraic convention, in which the least positive (most negative) limit is designated as minimum is used in this data sheet.

## 7.5 Thermal Information

| THERMAL METRIC <sup>(1)</sup> |                                              | THVD1410<br>THVD1450<br>THVD1451 | THVD1452 | THVD1410<br>THVD1450 | THVD1452    | THVD1450<br>THVD1451 | UNIT |
|-------------------------------|----------------------------------------------|----------------------------------|----------|----------------------|-------------|----------------------|------|
|                               |                                              | D (SOIC)                         | D (SOIC) | DGK (VSSOP)          | DGS (VSSOP) | DRB (VSON)           |      |
|                               |                                              | 8 PINS                           | 14 PINS  | 8 PINS               | 10 PINS     | 8 PINS               |      |
| R <sub>θJA</sub>              | Junction-to-ambient thermal resistance       | 114.3                            | 86.4     | 155.2                | 155.6       | 48.6                 | °C/W |
| R <sub>θJC(to p)</sub>        | Junction-to-case (top) thermal resistance    | 56.7                             | 43.7     | 47.2                 | 49.3        | 49.1                 | °C/W |
| R <sub>θJB</sub>              | Junction-to-board thermal resistance         | 57.7                             | 42.5     | 76.1                 | 77.1        | 21.1                 | °C/W |
| Ψ <sub>JT</sub>               | Junction-to-top characterization parameter   | 12.8                             | 10.2     | 3.9                  | 4.5         | 0.8                  | °C/W |
| Ψ <sub>JB</sub>               | Junction-to-board characterization parameter | 57                               | 42.2     | 74.8                 | 75.7        | 21.1                 | °C/W |
| R <sub>θJC(bot)</sub>         | Junction-to-case (bottom) thermal resistance | N/A                              | N/A      | N/A                  | N/A         | 2.7                  | °C/W |

(1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.

## 7.6 Power Dissipation

| PARAMETER      | Description                                                                                                                                         | TEST CONDITIONS                                              | MIN | TYP | MAX | UNIT |
|----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------|-----|-----|-----|------|
| P <sub>D</sub> | Driver and receiver enabled, V <sub>CC</sub> = 5.5 V, T <sub>A</sub> = 125°C, 50% duty cycle square wave at 500kbps signaling rate, THVD1410        | Unterminated: R <sub>L</sub> = 300 Ω, C <sub>L</sub> = 50 pF |     | 360 |     | mW   |
|                |                                                                                                                                                     | RS-422 load: R <sub>L</sub> = 100 Ω, C <sub>L</sub> = 50 pF  |     | 370 |     | mW   |
|                |                                                                                                                                                     | RS-485 load: R <sub>L</sub> = 54 Ω, C <sub>L</sub> = 50 pF   |     | 410 |     | mW   |
|                | Driver and receiver enabled, V <sub>CC</sub> = 5.5 V, T <sub>A</sub> = 125°C, 50% duty cycle square wave at 50Mbps signaling rate, THVD145x devices | Unterminated: R <sub>L</sub> = 300 Ω, C <sub>L</sub> = 50 pF |     | 360 |     | mW   |
|                |                                                                                                                                                     | RS-422 load: R <sub>L</sub> = 100 Ω, C <sub>L</sub> = 50 pF  |     | 320 |     | mW   |
|                |                                                                                                                                                     | RS-485 load: R <sub>L</sub> = 54 Ω, C <sub>L</sub> = 50 pF   |     | 330 |     | mW   |

## 7.7 Electrical Characteristics

over operating free-air temperature range (unless otherwise noted). All typical values are at 25°C and supply voltage of  $V_{CC} = 5\text{ V}$ .

| PARAMETER            |                                                   | TEST CONDITIONS                                                                                      |                                                                          | MIN                   | TYP                   | MAX                | UNIT |
|----------------------|---------------------------------------------------|------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------|-----------------------|-----------------------|--------------------|------|
| Driver               |                                                   |                                                                                                      |                                                                          |                       |                       |                    |      |
| V <sub>OD</sub>      | Driver differential output voltage magnitude      | R <sub>L</sub> = 60 Ω, -15 V ≤ V <sub>test</sub> ≤ 15 V (See 图 20) <sup>(1)</sup>                    |                                                                          | 1.5                   | 3.5                   |                    | V    |
|                      |                                                   | R <sub>L</sub> = 60 Ω, -15 V ≤ V <sub>test</sub> ≤ 15 V, 4.5 V ≤ V <sub>CC</sub> ≤ 5.5 V, (See 图 20) |                                                                          | 2.1                   |                       |                    | V    |
|                      |                                                   | R <sub>L</sub> = 100 Ω (See 图 21)                                                                    |                                                                          | 2                     | 4                     |                    | V    |
|                      |                                                   | R <sub>L</sub> = 54 Ω (See 图 21)                                                                     |                                                                          | 1.5                   | 3.5                   |                    | V    |
| Δ V <sub>OD</sub>    | Change in differential output voltage             | R <sub>L</sub> = 54 Ω (See 图 21)                                                                     |                                                                          | -200                  |                       | 200                | mV   |
| V <sub>OC</sub>      | Common-mode output voltage                        |                                                                                                      |                                                                          | 1                     | V <sub>CC</sub> /2    | 3                  | V    |
| ΔV <sub>OC(SS)</sub> | Change in steady-state common-mode output voltage |                                                                                                      |                                                                          | -200                  |                       | 200                | mV   |
| I <sub>OS</sub>      | Short-circuit output current                      | DE = V <sub>CC</sub> , -7 V ≤ V <sub>O</sub> ≤ 12 V                                                  |                                                                          | -250                  |                       | 250                | mA   |
| Receiver             |                                                   |                                                                                                      |                                                                          |                       |                       |                    |      |
| I <sub>I</sub>       | Bus input current                                 | DE = 0 V, V <sub>CC</sub> = 0 V or 5.5 V                                                             | V <sub>I</sub> = 12V                                                     |                       | 50                    | 125                | μA   |
|                      |                                                   |                                                                                                      | V <sub>I</sub> = -7V                                                     | -100                  | -65                   |                    | μA   |
|                      |                                                   | DE = 0 V, V <sub>CC</sub> = 0 V or 5.5 V                                                             | V <sub>I</sub> = 15V                                                     |                       | 60                    | 125                | μA   |
|                      |                                                   |                                                                                                      | V <sub>I</sub> = -15V                                                    | -200                  | -130                  |                    | μA   |
| V <sub>TH+</sub>     | Positive-going input threshold voltage            | Over common-mode range of ± 15 V                                                                     |                                                                          | See <sup>(2)</sup>    | -100                  | -20                | mV   |
| V <sub>TH-</sub>     | Negative-going input threshold voltage            |                                                                                                      |                                                                          | -200                  | -130                  | See <sup>(2)</sup> | mV   |
| V <sub>HYS</sub>     | Input hysteresis                                  |                                                                                                      |                                                                          |                       | 30                    |                    | mV   |
| V <sub>OH</sub>      | Output high voltage                               | I <sub>OH</sub> = -8 mA                                                                              |                                                                          | V <sub>CC</sub> − 0.4 | V <sub>CC</sub> − 0.2 |                    | V    |
| V <sub>OL</sub>      | Output low voltage                                | I <sub>OL</sub> = 8 mA                                                                               |                                                                          |                       | 0.2                   | 0.4                | V    |
| I <sub>OZR</sub>     | Output high-impedance current                     | V <sub>O</sub> = 0 V or V <sub>CC</sub> , $\overline{RE}$ = V <sub>CC</sub>                          |                                                                          | -1                    |                       | 1                  | μA   |
| Logic                |                                                   |                                                                                                      |                                                                          |                       |                       |                    |      |
| I <sub>IN</sub>      | Input current (D, DE, $\overline{RE}$ )           | 3 V ≤ V <sub>CC</sub> ≤ 5.5 V, 0 V ≤ V <sub>IN</sub> ≤ V <sub>CC</sub>                               |                                                                          | -6.2                  |                       | 6.2                | μA   |
| Device               |                                                   |                                                                                                      |                                                                          |                       |                       |                    |      |
| I <sub>CC</sub>      | Supply current (quiescent)                        | Driver and receiver enabled                                                                          | $\overline{RE}$ = 0 V ,<br>DE = V <sub>CC</sub> ,<br>No load             |                       | 2.4                   | 3                  | mA   |
|                      |                                                   | Driver enabled, receiver disabled                                                                    | $\overline{RE}$ = V <sub>CC</sub> ,<br>DE = V <sub>CC</sub> ,<br>No load |                       | 2                     | 2.5                | mA   |
|                      |                                                   | Driver disabled, receiver enabled                                                                    | $\overline{RE}$ = 0 V ,<br>DE = 0 V,<br>No load                          |                       | 700                   | 960                | μA   |
|                      |                                                   | Driver and receiver disabled                                                                         | $\overline{RE}$ = V <sub>CC</sub> ,<br>DE = 0 V, D<br>= open, No<br>load |                       | 0.1                   | 1                  | μA   |
| T <sub>SD</sub>      | Thermal shutdown temperature                      |                                                                                                      |                                                                          |                       | 170                   |                    | °C   |

(1)  $|V_{OD}| \geq 1.4\text{ V}$  when  $T_A > 85\text{ °C}$ ,  $V_{\text{test}} < -7\text{ V}$  and  $V_{CC} < 3.135\text{ V}$ .

(2) Under any specific conditions,  $V_{TH+}$  is assured to be at least  $V_{HYS}$  higher than  $V_{TH-}$ .

## 7.8 Switching Characteristics

over operating free-air temperature range (unless otherwise noted). All typical values are at 25°C and supply voltage of  $V_{CC} = 5\text{ V}$ .

| PARAMETER                                                                                   |                                                  | TEST CONDITIONS                                         | MIN | TYP | MAX | UNIT |
|---------------------------------------------------------------------------------------------|--------------------------------------------------|---------------------------------------------------------|-----|-----|-----|------|
| Driver: THVD1410                                                                            |                                                  |                                                         |     |     |     |      |
| t <sub>r</sub> , t <sub>f</sub>                                                             | Differential output rise/fall time               | R <sub>L</sub> = 54 Ω, C <sub>L</sub> = 50 pF, See 图 22 | 250 | 460 | 680 | ns   |
| t <sub>PHL</sub> , t <sub>PLH</sub>                                                         | Propagation delay                                |                                                         | 250 | 500 | ns  |      |
| t <sub>SK(P)</sub>                                                                          | Pulse skew,  t <sub>PHL</sub> – t <sub>PLH</sub> |                                                         | 10  | ns  |     |      |
| t <sub>PHZ</sub> , t <sub>PLZ</sub>                                                         | Disable time                                     |                                                         | 80  | 200 | ns  |      |
| t <sub>PZH</sub> , t <sub>PZL</sub>                                                         | Enable time                                      | RE = 0 V, See 图 23 and 图 24                             | 100 | 600 | ns  |      |
|                                                                                             |                                                  | RE = V <sub>CC</sub> , See 图 23 and 图 24                | 4   | 11  | μs  |      |
| Receiver: THVD1410                                                                          |                                                  |                                                         |     |     |     |      |
| t <sub>r</sub> , t <sub>f</sub>                                                             | Output rise/fall time                            | C <sub>L</sub> = 15 pF, See 图 25                        | 10  | 20  | ns  |      |
| t <sub>PHL</sub> , t <sub>PLH</sub>                                                         | Propagation delay                                |                                                         | 35  | 110 | ns  |      |
| t <sub>SK(P)</sub>                                                                          | Pulse skew,  t <sub>PHL</sub> – t <sub>PLH</sub> |                                                         | 7   | ns  |     |      |
| t <sub>PHZ</sub> , t <sub>PLZ</sub>                                                         | Disable time                                     |                                                         | 30  | 60  | ns  |      |
| t <sub>PZH(1)</sub> , t <sub>PZL(1)</sub> ,<br>t <sub>PZH(2)</sub> ,<br>t <sub>PZL(2)</sub> | Enable time                                      | DE = V <sub>CC</sub> , See 图 26                         | 60  | 140 | ns  |      |
|                                                                                             |                                                  | DE = 0 V, See 图 27                                      | 6   | 14  | μs  |      |
| Driver: THVD1450, THVD1451, THVD1452                                                        |                                                  |                                                         |     |     |     |      |
| t <sub>r</sub> , t <sub>f</sub>                                                             | Differential output rise/fall time               | R <sub>L</sub> = 54 Ω, C <sub>L</sub> = 50 pF, See 图 22 | 1   | 3   | 6   | ns   |
| t <sub>PHL</sub> , t <sub>PLH</sub>                                                         | Propagation delay                                |                                                         | 3   | 10  | 20  | ns   |
| t <sub>SK(P)</sub>                                                                          | Pulse skew,  t <sub>PHL</sub> – t <sub>PLH</sub> |                                                         | 3.5 | ns  |     |      |
| t <sub>PHZ</sub> , t <sub>PLZ</sub>                                                         | Disable time                                     |                                                         | 15  | 25  | ns  |      |
| t <sub>PZH</sub> , t <sub>PZL</sub>                                                         | Enable time                                      | RE = 0 V, See 图 23 and 图 24                             | 20  | 50  | ns  |      |
|                                                                                             |                                                  | RE = V <sub>CC</sub> , See 图 23 and 图 24                | 2.5 | 10  | μs  |      |
| Receiver: THVD1450, THVD1451, THVD1452                                                      |                                                  |                                                         |     |     |     |      |
| t <sub>r</sub> , t <sub>f</sub>                                                             | Output rise/fall time                            | C <sub>L</sub> = 15 pF, See 图 25                        | 2   | 6   | ns  |      |
| t <sub>PHL</sub> , t <sub>PLH</sub>                                                         | Propagation delay                                |                                                         | 25  | 40  | ns  |      |
| t <sub>SK(P)</sub>                                                                          | Pulse skew,  t <sub>PHL</sub> – t <sub>PLH</sub> |                                                         | 3.5 | ns  |     |      |
| t <sub>PHZ</sub> , t <sub>PLZ</sub>                                                         | Disable time                                     |                                                         | 14  | 28  | ns  |      |
| t <sub>PZH(1)</sub> , t <sub>PZL(1)</sub> ,<br>t <sub>PZH(2)</sub> ,<br>t <sub>PZL(2)</sub> | Enable time                                      | DE = V <sub>CC</sub> , See 图 26                         | 50  | 110 | ns  |      |
|                                                                                             |                                                  | DE = 0V, See 图 27                                       | 4   | 14  | μs  |      |

## 7.9 Typical Characteristics: All Devices

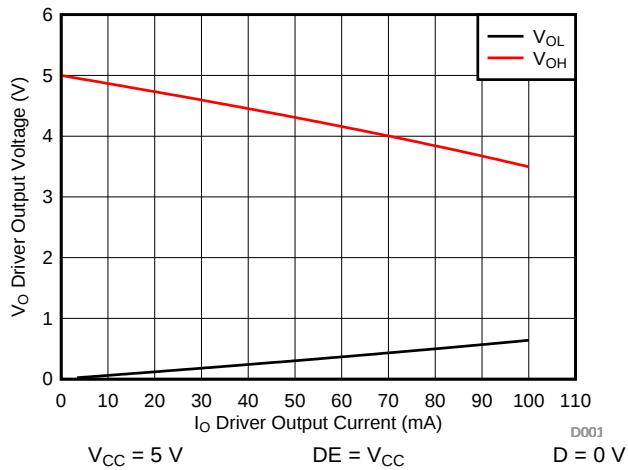


图 1. Driver Output Voltage vs Driver Output Current

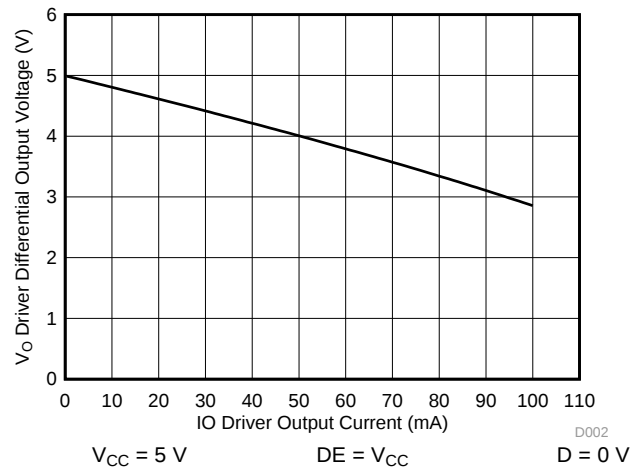


图 2. Driver Differential Output voltage vs Driver Output Current

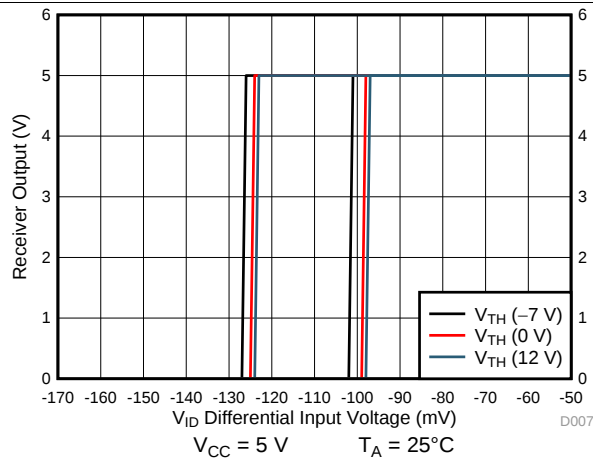


图 3. Receiver Output vs Input

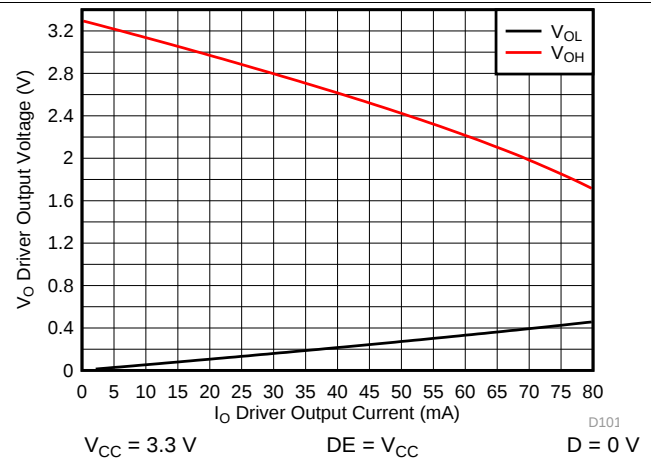


图 4. Driver Output Voltage vs Driver Output Current

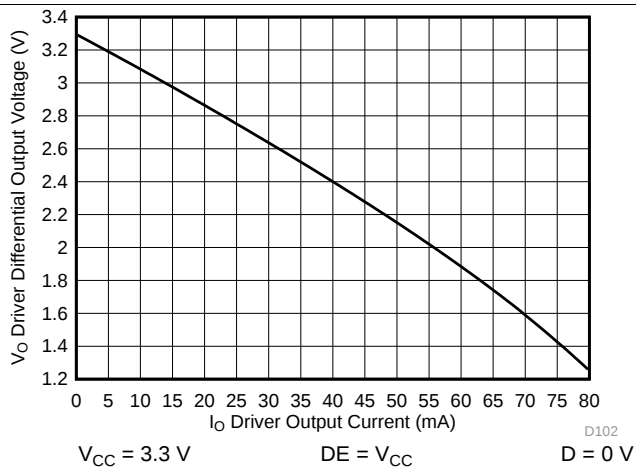


图 5. Driver Differential Output Voltage vs Driver Output Current

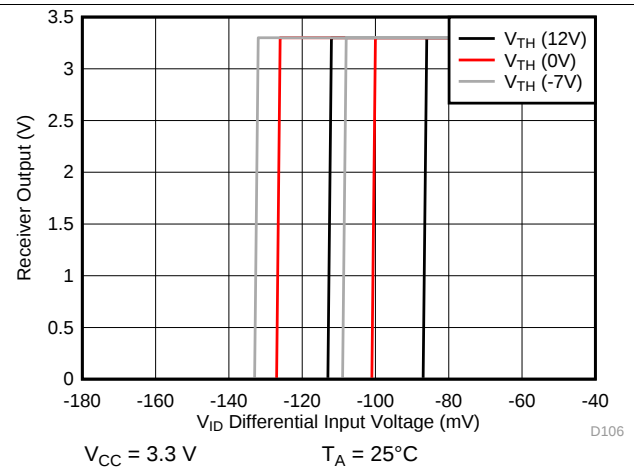
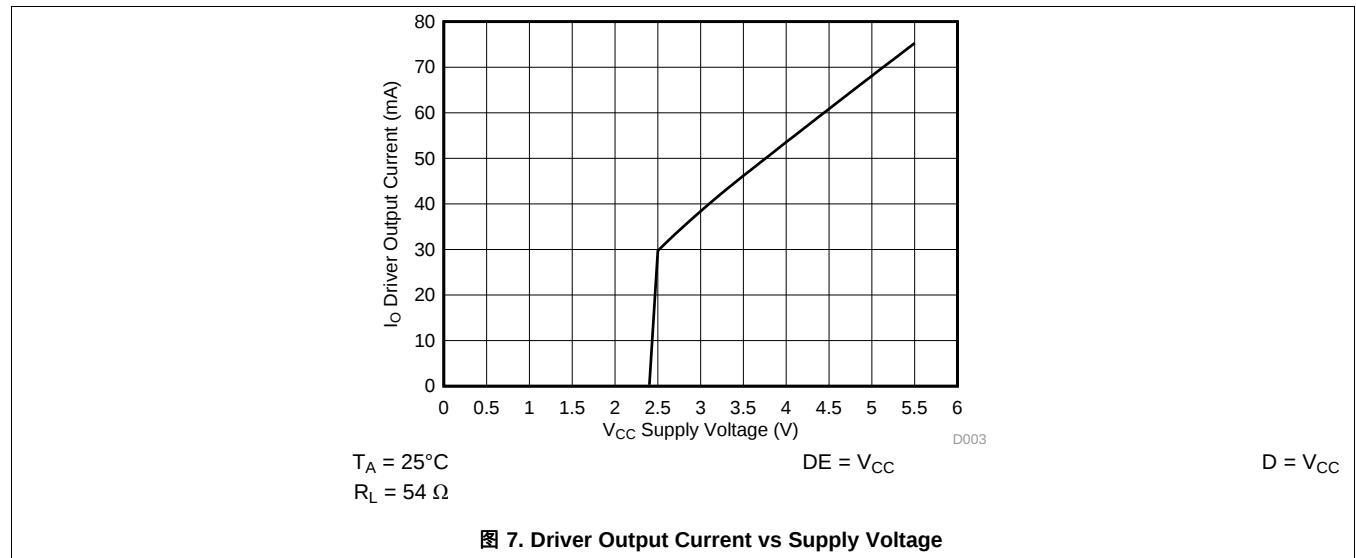


图 6. Receiver Output vs Input

## Typical Characteristics: All Devices (接下页)



## 7.10 Typical Characteristics: THD1450, THVD1451 and THVD1452

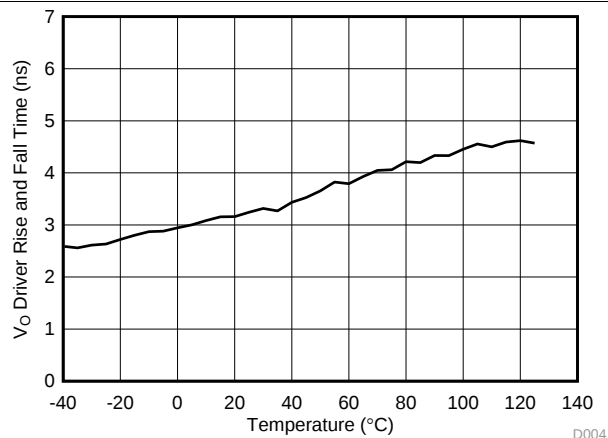


图 8. Driver Rise or Fall Time vs Temperature

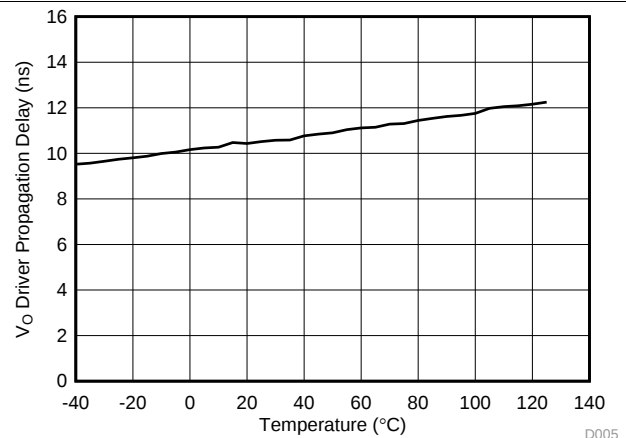


图 9. Driver Propagation Delay vs Temperature

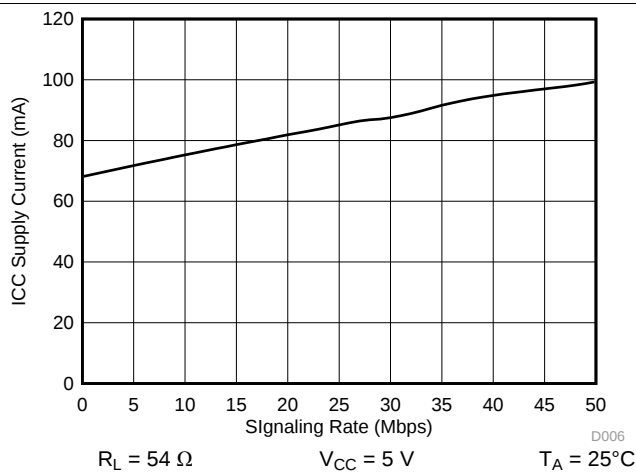


图 10. Supply Current vs Signal Rate

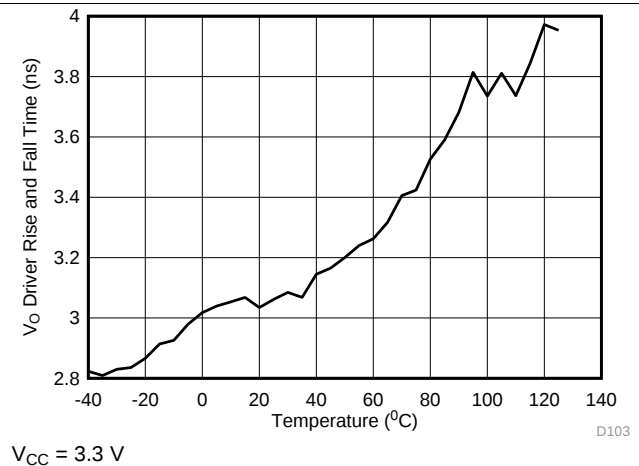


图 11. Driver Rise or Fall Time vs Temperature

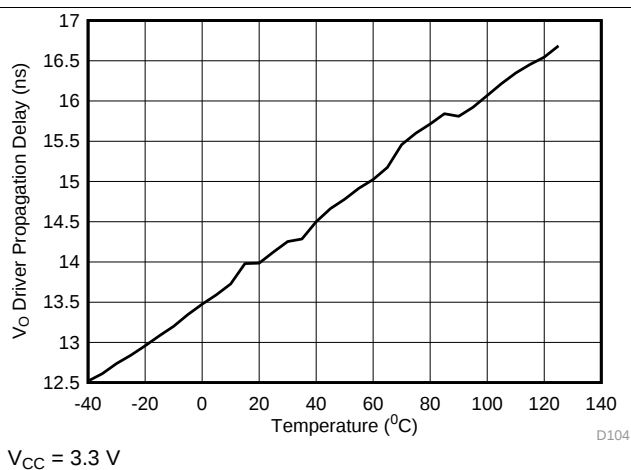


图 12. Driver Propagation Delay vs Temperature

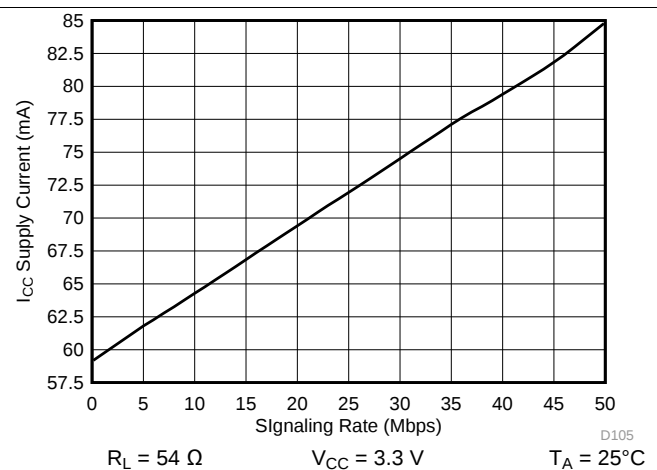


图 13. Supply Current vs Signal Rate

## 7.11 Typical Characteristics: THVD1410

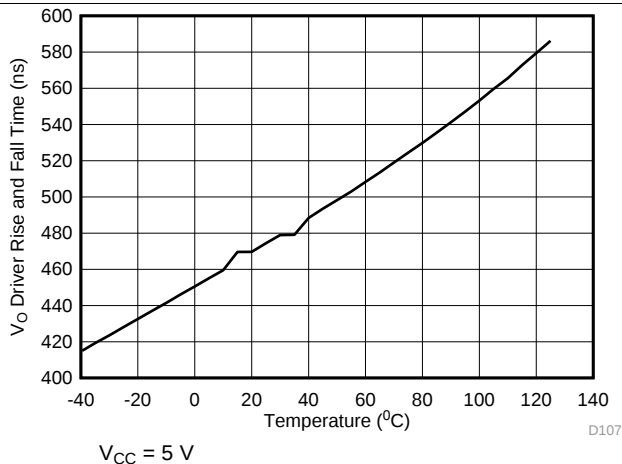


图 14. Driver Rise or Fall Time vs Temperature

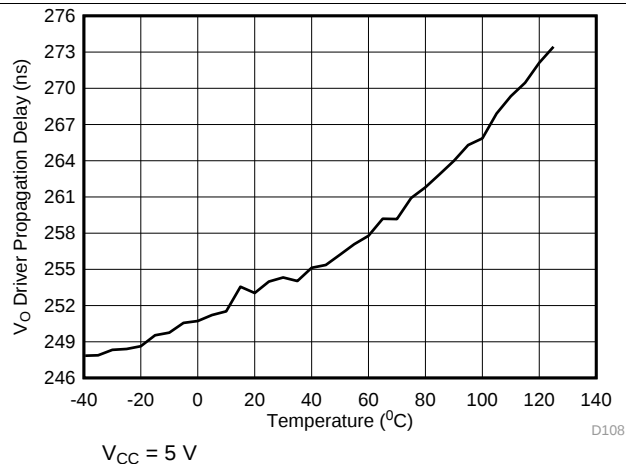


图 15. Driver Propagation Delay vs Temperature

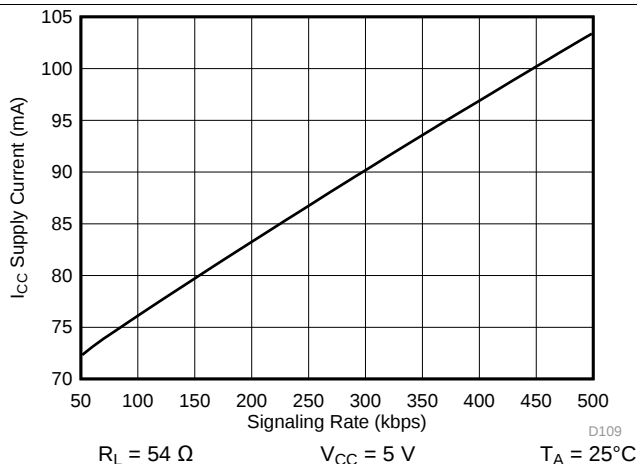


图 16. Supply Current vs Signal Rate

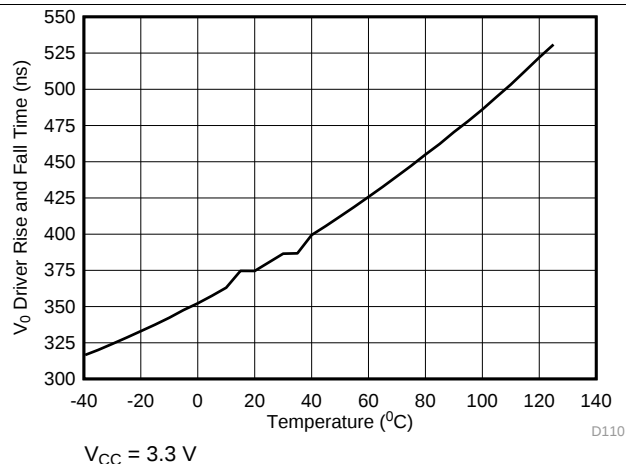


图 17. Driver Rise or Fall Time vs Temperature

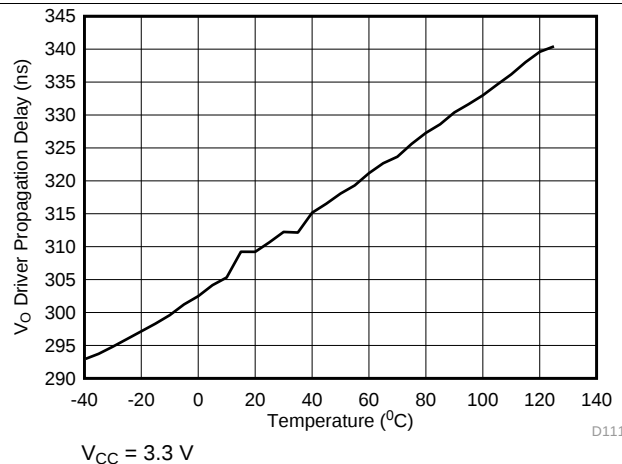


图 18. Driver Propagation Delay vs Temperature

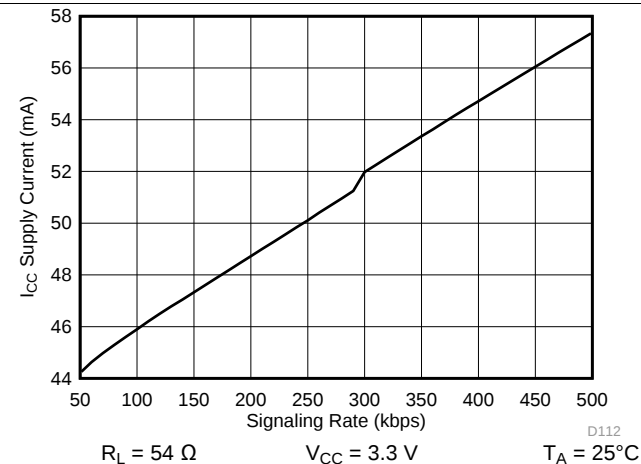


图 19. Supply Current vs Signal Rate

## 8 Parameter Measurement Information

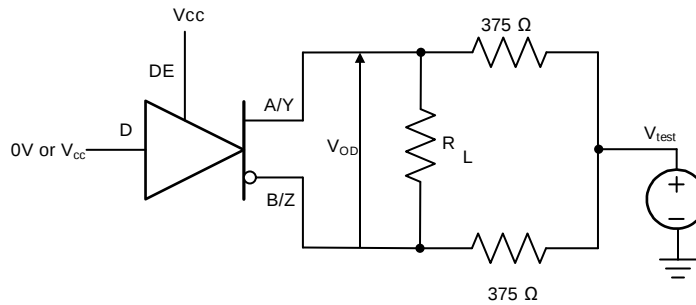


图 20. Measurement of Driver Differential Output Voltage With Common-Mode Load

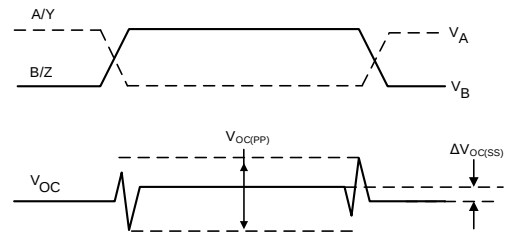
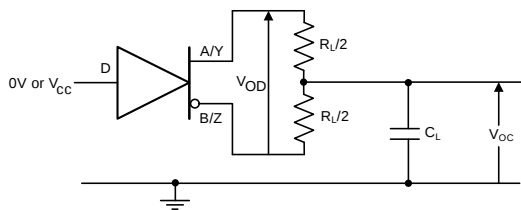


图 21. Measurement of Driver Differential and Common-Mode Output With RS-485 Load

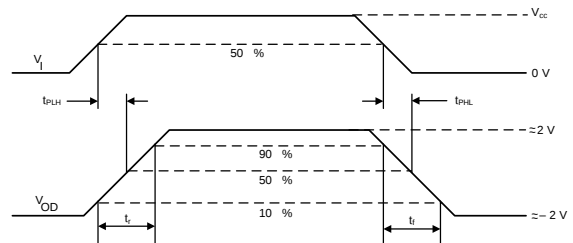
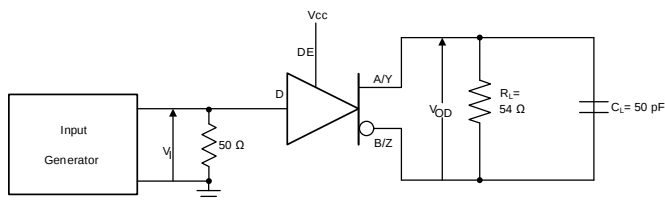


图 22. Measurement of Driver Differential Output Rise and Fall Times and Propagation Delays

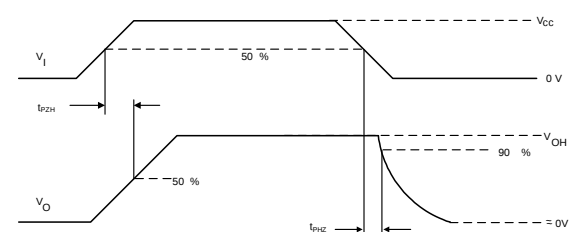
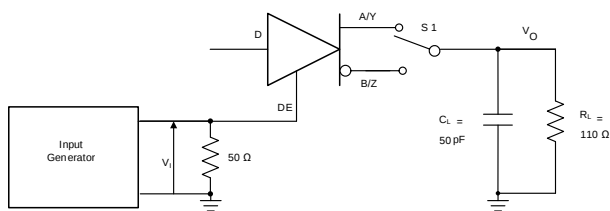


图 23. Measurement of Driver Enable and Disable Times With Active High Output and Pull-Down Load

## Parameter Measurement Information (接下页)

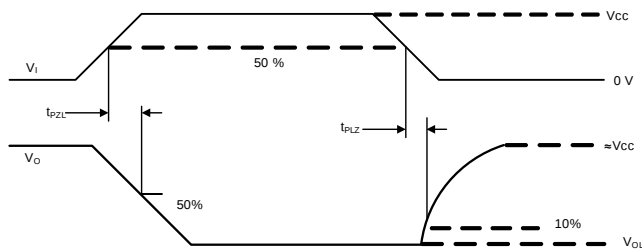
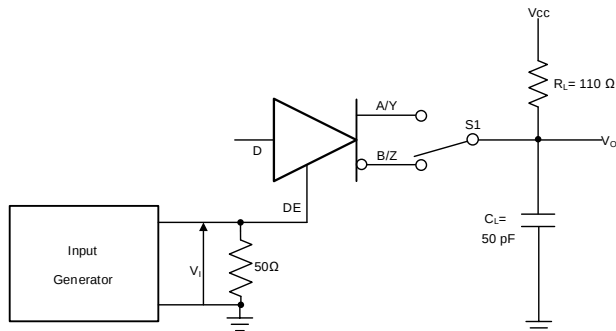


图 24. Measurement of Driver Enable and Disable Times With Active Low Output and Pull-up Load

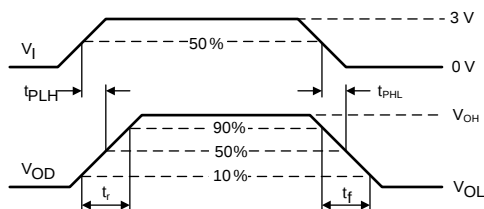
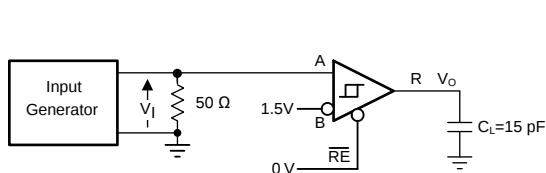


图 25. Measurement of Receiver Output Rise and Fall Times and Propagation Delays

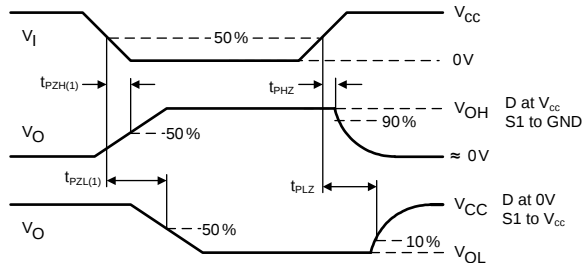
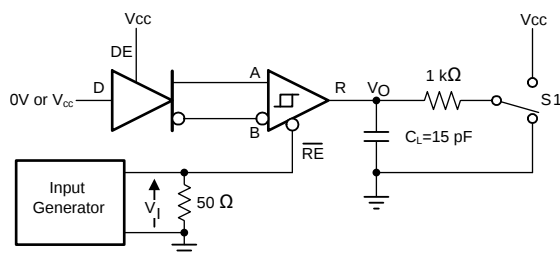


图 26. Measurement of Receiver Enable/Disable Times With Driver Enabled

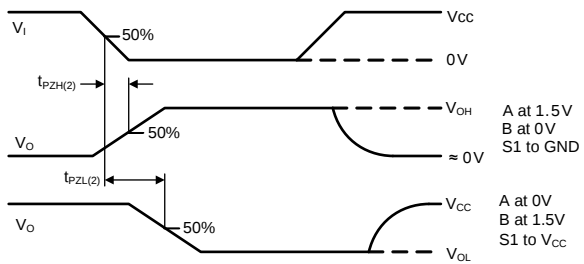
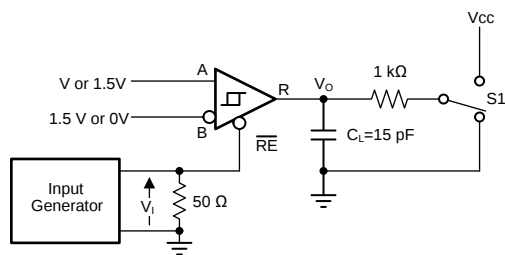


图 27. Measurement of Receiver Enable Times With Driver Disabled

## 9 Detailed Description

### 9.1 Overview

THVD1410 and THVD1450 are low-power, half duplex RS-485 transceivers available in two speed grades suitable for data transmission up to 500 kbps and 50 Mbps respectively.

THVD1451 is fully enabled with no external enabling pins. THVD1452 has active-high driver enable and active-low receiver enable. A standby current of less than 1  $\mu$ A can be achieved by disabling both driver and receiver.

THVD14xx family of devices have a higher typical differential output voltage ( $V_{OD}$ ) than traditional transceivers for better noise immunity. A minimum differential output voltage of 2.1 V is specified with  $V_{CC}$  voltage of 5 V  $\pm$ 10% to meet the requirements of PROFIBUS applications.

### 9.2 Functional Block Diagrams

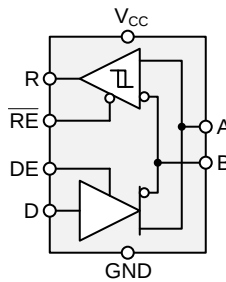


图 28. THVD1410 and THVD1450

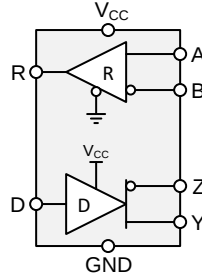


图 29. THVD1451

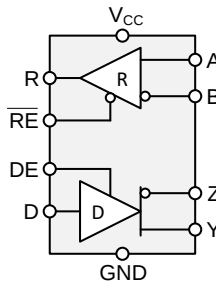


图 30. THVD1452

### 9.3 Feature Description

Internal ESD protection circuits protect the transceiver against electrostatic discharges (ESD) according to IEC 61000-4-2 of up to  $\pm 18$  kV and against electrical fast transients (EFT) according to IEC 61000-4-4 of up to  $\pm 4$  kV. With careful system design, one could achieve  $\pm 4$  kV EFT Criterion A (no data loss when transient noise is present).

The THVD14xx device family provides internal biasing of the receiver input thresholds in combination with large input-threshold hysteresis. The receiver output remains logic high under a bus-idle or bus-short conditions without the need for external failsafe biasing resistors. Device operation is specified over a wide ambient temperature range from  $-40^{\circ}\text{C}$  to  $125^{\circ}\text{C}$ .

### 9.4 Device Functional Modes

#### 9.4.1 Device Functional Modes for THVD1410 and THVD1450

When the driver enable pin, DE, is logic high, the differential outputs A and B follow the logic states at data input D. A logic high at D causes A to turn high and B to turn low. In this case the differential output voltage defined as  $V_{OD} = V_A - V_B$  is positive. When D is low, the output states reverse: B turns high, A becomes low, and  $V_{OD}$  is negative.

When DE is low, both outputs turn high-impedance. In this condition the logic state at D is irrelevant. The DE pin has an internal pull-down resistor to ground, thus when left open the driver is disabled (high-impedance) by default. The D pin has an internal pull-up resistor to  $V_{CC}$ , thus, when left open while the driver is enabled, output A turns high and B turns low.

**表 1. Driver Function Table for THVD1410 and THVD1450**

| INPUT | ENABLE | OUTPUTS |   | FUNCTION                           |
|-------|--------|---------|---|------------------------------------|
| D     | DE     | A       | B |                                    |
| H     | H      | H       | L | Actively drive bus high            |
| L     | H      | L       | H | Actively drive bus low             |
| X     | L      | Z       | Z | Driver disabled                    |
| X     | OPEN   | Z       | Z | Driver disabled by default         |
| OPEN  | H      | H       | L | Actively drive bus high by default |

When the receiver enable pin,  $\overline{\text{RE}}$ , is logic low, the receiver is enabled. When the differential input voltage defined as  $V_{ID} = V_A - V_B$  is higher than the positive input threshold,  $V_{TH+}$ , the receiver output, R, turns high. When  $V_{ID}$  is lower than the negative input threshold,  $V_{TH-}$ , the receiver output, R, turns low. If  $V_{ID}$  is between  $V_{TH+}$  and  $V_{TH-}$ , the output is indeterminate.

When  $\overline{\text{RE}}$  is logic high or left open, the receiver output is high-impedance and the magnitude and polarity of  $V_{ID}$  are irrelevant. Internal biasing of the receiver inputs causes the output to go failsafe-high when the transceiver is disconnected from the bus (open-circuit), the bus lines are shorted to one another (short-circuit), or the bus is not actively driven (idle bus).

**表 2. Receiver Function Table for THVD1410 and THVD1450**

| DIFFERENTIAL INPUT           | ENABLE                 | OUTPUT | FUNCTION                     |
|------------------------------|------------------------|--------|------------------------------|
| $V_{ID} = V_A - V_B$         | $\overline{\text{RE}}$ | R      |                              |
| $V_{TH+} < V_{ID}$           | L                      | H      | Receive valid bus high       |
| $V_{TH-} < V_{ID} < V_{TH+}$ | L                      | ?      | Indeterminate bus state      |
| $V_{ID} < V_{TH-}$           | L                      | L      | Receive valid bus low        |
| X                            | H                      | Z      | Receiver disabled            |
| X                            | OPEN                   | Z      | Receiver disabled by default |
| Open-circuit bus             | L                      | H      | Fail-safe high output        |
| Short-circuit bus            | L                      | H      | Fail-safe high output        |
| Idle (terminated) bus        | L                      | H      | Fail-safe high output        |

### 9.4.2 Device Functional Modes for THVD1451

For this device, the driver and receiver are fully enabled, thus the differential outputs Y and Z follow the logic states at data input D at all times. A logic high at D causes Y to turn high and Z to turn low. In this case, the differential output voltage defined as  $V_{OD} = V_Y - V_Z$  is positive. When D is low, the output states reverse: Z turns high, Y becomes low, and  $V_{OD}$  is negative. The D pin has an internal pull-up resistor to  $V_{CC}$ , thus, when left open while the driver is enabled, output Y turns high and Z turns low.

表 3. Driver Function Table for THVD1451

| INPUT | OUTPUTS |   | FUNCTIONS                          |
|-------|---------|---|------------------------------------|
| D     | Y       | Z |                                    |
| H     | H       | L | Actively drive bus high            |
| L     | L       | H | Actively drive bus low             |
| OPEN  | H       | L | Actively drive bus High by default |

When the differential input voltage defined as  $V_{ID} = V_A - V_B$  is higher than the positive input threshold,  $V_{TH+}$ , the receiver output, R, turns high. When  $V_{ID}$  is less than the negative input threshold,  $V_{TH-}$ , the receiver output, R, turns low. If  $V_{ID}$  is between  $V_{TH+}$  and  $V_{TH-}$  the output is indeterminate. Internal biasing of the receiver inputs causes the output to go failsafe-high when the transceiver is disconnected from the bus (open-circuit), the bus lines are shorted to one another (short-circuit), or the bus is not actively driven (idle bus).

表 4. Receiver Function Table for THVD1451

| DIFFERENTIAL INPUT           | OUTPUT | FUNCTION                |
|------------------------------|--------|-------------------------|
| $V_{ID} = V_A - V_B$         | R      |                         |
| $V_{TH+} < V_{ID}$           | H      | Receive valid bus high  |
| $V_{TH-} < V_{ID} < V_{TH+}$ | ?      | Indeterminate bus state |
| $V_{ID} < V_{TH-}$           | L      | Receive valid bus low   |
| Open-circuit bus             | H      | Fail-safe high output   |
| Short-circuit bus            | H      | Fail-safe high output   |
| Idle (terminated) bus        | H      | Fail-safe high output   |

### 9.4.3 Device Functional Modes for THVD1452

When the driver enable pin, DE, is logic high, the differential outputs Y and Z follow the logic states at data input D. A logic high at D causes Y to turn high and Z to turn low. In this case the differential output voltage defined as  $V_{OD} = V_Y - V_Z$  is positive. When D is low, the output states reverse: Z turns high, Y becomes low, and  $V_{OD}$  is negative.

When DE is low, both outputs turn high-impedance. In this condition the logic state at D is irrelevant. The DE pin has an internal pull-down resistor to ground, thus when left open the driver is disabled (high-impedance) by default. The D pin has an internal pull-up resistor to  $V_{CC}$ , thus, when left open while the driver is enabled, output Y turns high and Z turns low.

**表 5. Driver Function Table for THVD1452**

| INPUT | ENABLE | OUTPUTS |   | FUNCTION                           |
|-------|--------|---------|---|------------------------------------|
| D     | DE     | Y       | Z |                                    |
| H     | H      | H       | L | Actively drive bus high            |
| L     | H      | L       | H | Actively drive bus low             |
| X     | L      | Z       | Z | Driver disabled                    |
| X     | OPEN   | Z       | Z | Driver disabled by default         |
| OPEN  | H      | H       | L | Actively drive bus high by default |

When the receiver enable pin,  $\overline{RE}$ , is logic low, the receiver is enabled. When the differential input voltage defined as  $V_{ID} = V_A - V_B$  is higher than the positive input threshold,  $V_{TH+}$ , the receiver output, R, turns high. When  $V_{ID}$  is lower than the negative input threshold,  $V_{TH-}$ , the receiver output, R, turns low. If  $V_{ID}$  is between  $V_{TH+}$  and  $V_{TH-}$  the output is indeterminate.

When  $\overline{RE}$  is logic high or left open, the receiver output is high-impedance and the magnitude and polarity of  $V_{ID}$  are irrelevant. Internal biasing of the receiver inputs causes the output to go failsafe-high when the transceiver is disconnected from the bus (open-circuit), the bus lines are shorted to one another (short-circuit), or the bus is not actively driven (idle bus).

**表 6. Receiver Function Table for THVD1452**

| DIFFERENTIAL INPUT           | ENABLE          | OUTPUT | FUNCTION                     |
|------------------------------|-----------------|--------|------------------------------|
| $V_{ID} = V_A - V_B$         | $\overline{RE}$ | R      |                              |
| $V_{TH+} < V_{ID}$           | L               | H      | Receive valid bus high       |
| $V_{TH-} < V_{ID} < V_{TH+}$ | L               | ?      | Indeterminate bus state      |
| $V_{ID} < V_{TH-}$           | L               | L      | Receive valid bus low        |
| X                            | H               | Z      | Receiver disabled            |
| X                            | OPEN            | Z      | Receiver disabled by default |
| Open-circuit bus             | L               | H      | Fail-safe high output        |
| Short-circuit bus            | L               | H      | Fail-safe high output        |
| Idle (terminated) bus        | L               | H      | Fail-safe high output        |

## 10 Application and Implementation

### 注

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

### 10.1 Application Information

The THVD14xx family consists of half-duplex and full-duplex RS-485 transceivers commonly used for asynchronous data transmissions. For half-duplex devices, the driver and receiver enable pins allow for the configuration of different operating modes. Full-duplex implementation requires two signal pairs (four wires), and allows each node to transmit data on one pair while simultaneously receiving data on the other pair.

### 10.2 Typical Application

An RS-485 bus consists of multiple transceivers connecting in parallel to a bus cable. To eliminate line reflections, each cable end is terminated with a termination resistor,  $R_T$ , whose value matches the characteristic impedance,  $Z_0$ , of the cable. This method, known as parallel termination, generally allows for higher data rates over longer cable length.

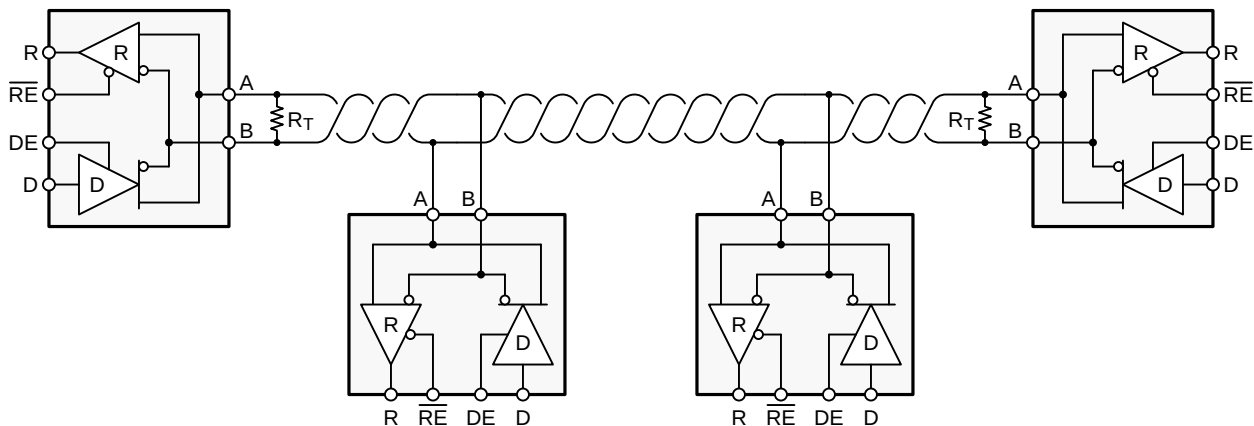


图 31. Typical RS-485 Network With Half-Duplex Transceivers

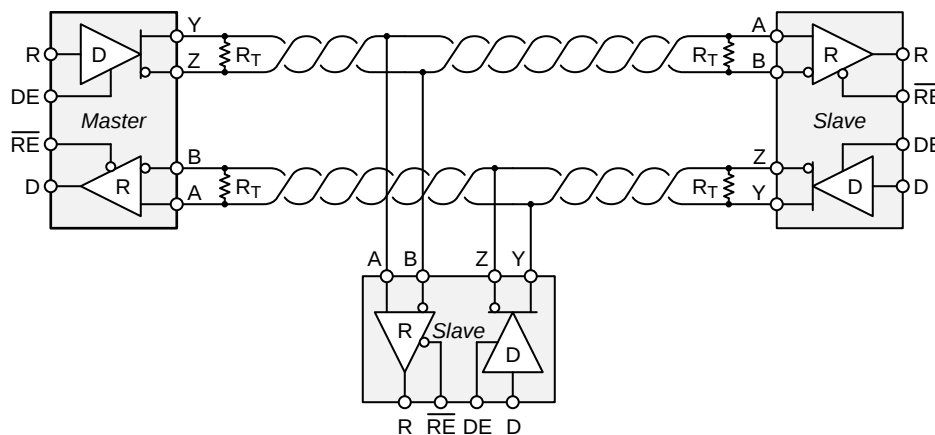


图 32. Typical RS-485 Network With Full-Duplex Transceivers

## Typical Application (接下页)

### 10.2.1 Design Requirements

RS-485 is a robust electrical standard suitable for long-distance networking that may be used in a wide range of applications with varying requirements, such as distance, data rate, and number of nodes.

#### 10.2.1.1 Data Rate and Bus Length

There is an inverse relationship between data rate and cable length, which means the higher the data rate, the shorter the cable length; and conversely, the lower the data rate, the longer the cable length. While most RS-485 systems use data rates between 10 kbps and 100 kbps, some applications require data rates up to 250 kbps at distances of 4000 feet and longer. Longer distances are possible by allowing for small signal jitter of up to 5 or 10%.

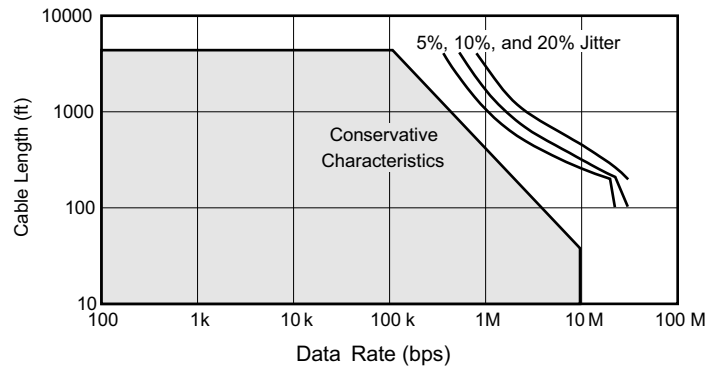


图 33. Cable Length vs Data Rate Characteristic

Even higher data rates are achievable (that is, 50 Mbps for the THVD1450, THVD1451 and THVD1452) in cases where the interconnect is short enough (or has suitably low attenuation at signal frequencies) to not degrade the data.

#### 10.2.1.2 Stub Length

When connecting a node to the bus, the distance between the transceiver inputs and the cable trunk, known as the stub, should be as short as possible. Stubs present a non-terminated piece of bus line which can introduce reflections of varying phase as the length of the stub increases. As a general guideline, the electrical length, or round-trip delay, of a stub should be less than one-tenth of the rise time of the driver, thus giving a maximum physical stub length as shown in 公式 1.

$$L_{(STUB)} \leq 0.1 \times t_r \times v \times c$$

where

- $t_r$  is the 10/90 rise time of the driver
- $c$  is the speed of light ( $3 \times 10^8$  m/s)
- $v$  is the signal velocity of the cable or trace as a factor of  $c$

(1)

#### 10.2.1.3 Bus Loading

The RS-485 standard specifies that a compliant driver must be able to drive 32 unit loads (UL), where 1 unit load represents a load impedance of approximately 12 kΩ. Because the THVD14xx family consists of 1/8 UL transceivers, connecting up to 256 receivers to the bus is possible.

## Typical Application (接下页)

### 10.2.1.4 Receiver Failsafe

The differential receivers of the THVD14xx family are *failsafe* to invalid bus states caused by the following:

- Open bus conditions, such as a disconnected connector
- Shorted bus conditions, such as cable damage shorting the twisted-pair together
- Idle bus conditions that occur when no driver on the bus is actively driving

In any of these cases, the differential receiver will output a failsafe logic high state so that the output of the receiver is not indeterminate.

Receiver failsafe is accomplished by offsetting the receiver thresholds such that the *input indeterminate* range does not include zero volts differential. In order to comply with the RS-422 and RS-485 standards, the receiver output must output a high when the differential input  $V_{ID}$  is more positive than 200 mV, and must output a Low when  $V_{ID}$  is more negative than –200 mV. The receiver parameters which determine the failsafe performance are  $V_{TH+}$ ,  $V_{TH-}$ , and  $V_{HYS}$  (the separation between  $V_{TH+}$  and  $V_{TH-}$ ). As shown in the table, differential signals more negative than –200 mV will always cause a low receiver output, and differential signals more positive than 200 mV will always cause a high receiver output.

When the differential input signal is close to zero, it is still above the  $V_{TH+}$  threshold, and the receiver output will be High. Only when the differential input is more than  $V_{HYS}$  below  $V_{TH+}$  will the receiver output transition to a Low state. Therefore, the noise immunity of the receiver inputs during a bus fault conditions includes the receiver hysteresis value,  $V_{HYS}$ , as well as the value of  $V_{TH+}$ .

## Typical Application (接下页)

### 10.2.1.5 Transient Protection

The bus pins of the THVD14xx transceiver family include on-chip ESD protection against  $\pm 30$ -kV HBM and  $\pm 18$ -kV IEC 61000-4-2 contact discharge. The International Electrotechnical Commission (IEC) ESD test is far more severe than the HBM ESD test. The 50% higher charge capacitance,  $C_{(S)}$ , and 78% lower discharge resistance,  $R_{(D)}$ , of the IEC model produce significantly higher discharge currents than the HBM model. As stated in the IEC 61000-4-2 standard, contact discharge is the preferred transient protection test method.

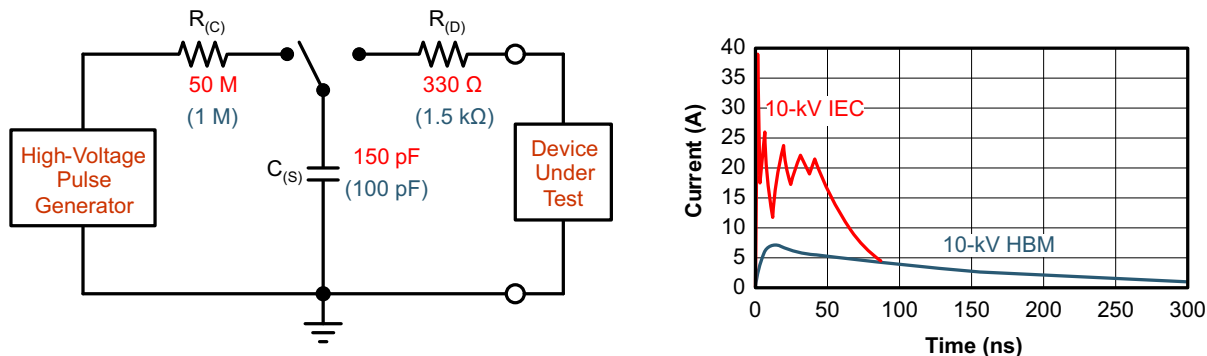


图 34. HBM and IEC ESD Models and Currents in Comparison (HBM Values in Parenthesis)

The on-chip implementation of IEC ESD protection significantly increases the robustness of equipment. Common discharge events occur because of human contact with connectors and cables. Designers may choose to implement protection against longer duration transients, typically referred to as surge transients.

EFTs are generally caused by relay-contact bounce or the interruption of inductive loads. Surge transients often result from lightning strikes (direct strike or an indirect strike which induce voltages and currents), or the switching of power systems, including load changes and short circuit switching. These transients are often encountered in industrial environments, such as factory automation and power-grid systems.

图 35 compares the pulse-power of the EFT and surge transients with the power caused by an IEC ESD transient. The left hand diagram shows the relative pulse-power for a 0.5-kV surge transient and 4-kV EFT transient, both of which dwarf the 10-kV ESD transient visible in the lower-left corner. 500-V surge transients are representative of events that may occur in factory environments in industrial and process automation.

The right hand diagram shows the pulse power of a 6-kV surge transient, relative to the same 0.5-kV surge transient. 6-kV surge transients are most likely to occur in power generation and power-grid systems.

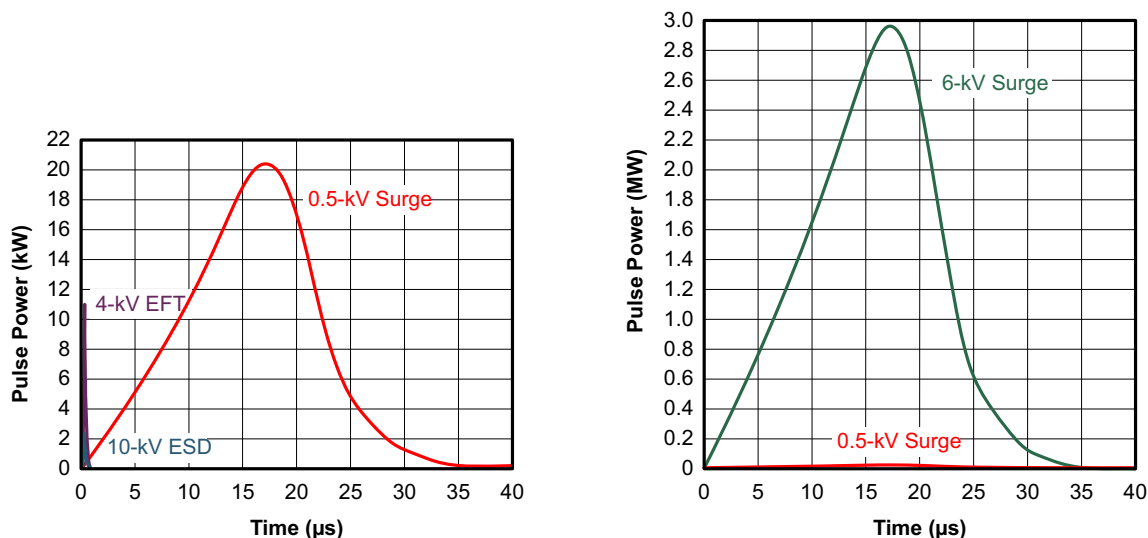


图 35. Power Comparison of ESD, EFT, and Surge Transients

## Typical Application (接下页)

If the surge transients, high-energy content is characterized by long pulse duration and slow decaying pulse power. The electrical energy of a transient that is dumped into the internal protection cells of a transceiver is converted into thermal energy, which heats and destroys the protection cells, thus destroying the transceiver. 图 36 shows the large differences in transient energies for single ESD, EFT, surge transients, and an EFT pulse train that is commonly applied during compliance testing.

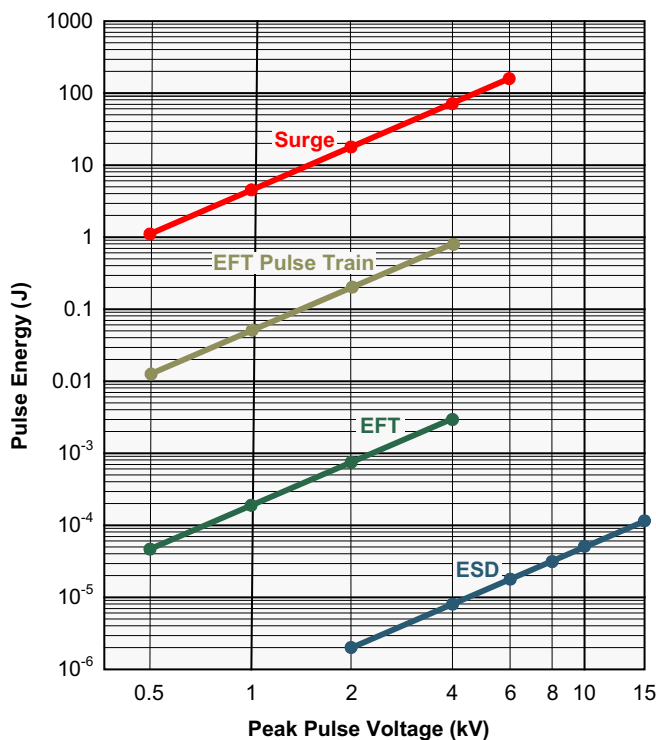


图 36. Comparison of Transient Energies

## Typical Application (接下页)

### 10.2.2 Detailed Design Procedure

图 37 和 图 38 suggest a protection circuit against 1 kV surge (IEC 61000-4-5) transients. 表 7 shows the associated bill of materials.

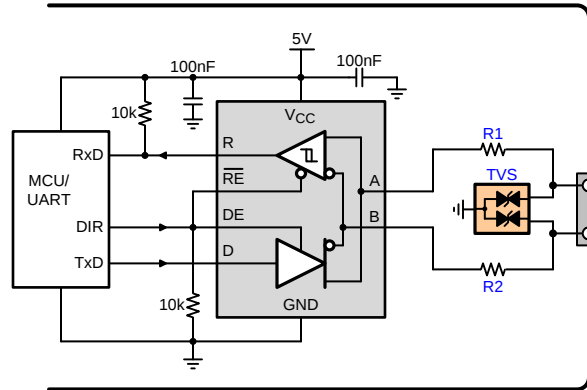


图 37. Transient Protection Against Surge Transients for Half-Duplex Devices

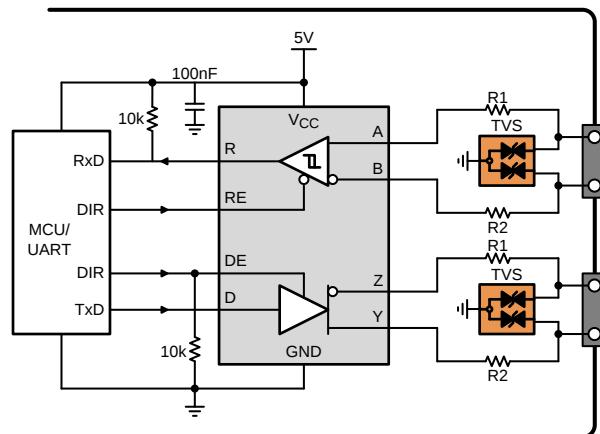


图 38. Transient Protection Against Surge Transients for Full-Duplex Devices

表 7. Bill of Materials

| DEVICE | FUNCTION                                 | ORDER NUMBER       | MANUFACTURER |
|--------|------------------------------------------|--------------------|--------------|
| XCVR   | RS-485 transceiver                       | THVD14xx           | TI           |
| R1     | 10-Ω, pulse-proof thick-film resistor    | CRCW0603010RJNEAHP | Vishay       |
| R2     |                                          |                    |              |
| TVS    | Bidirectional 400-W transient suppressor | CDSOT23-SM712      | Bourns       |

### 10.2.3 Application Curves

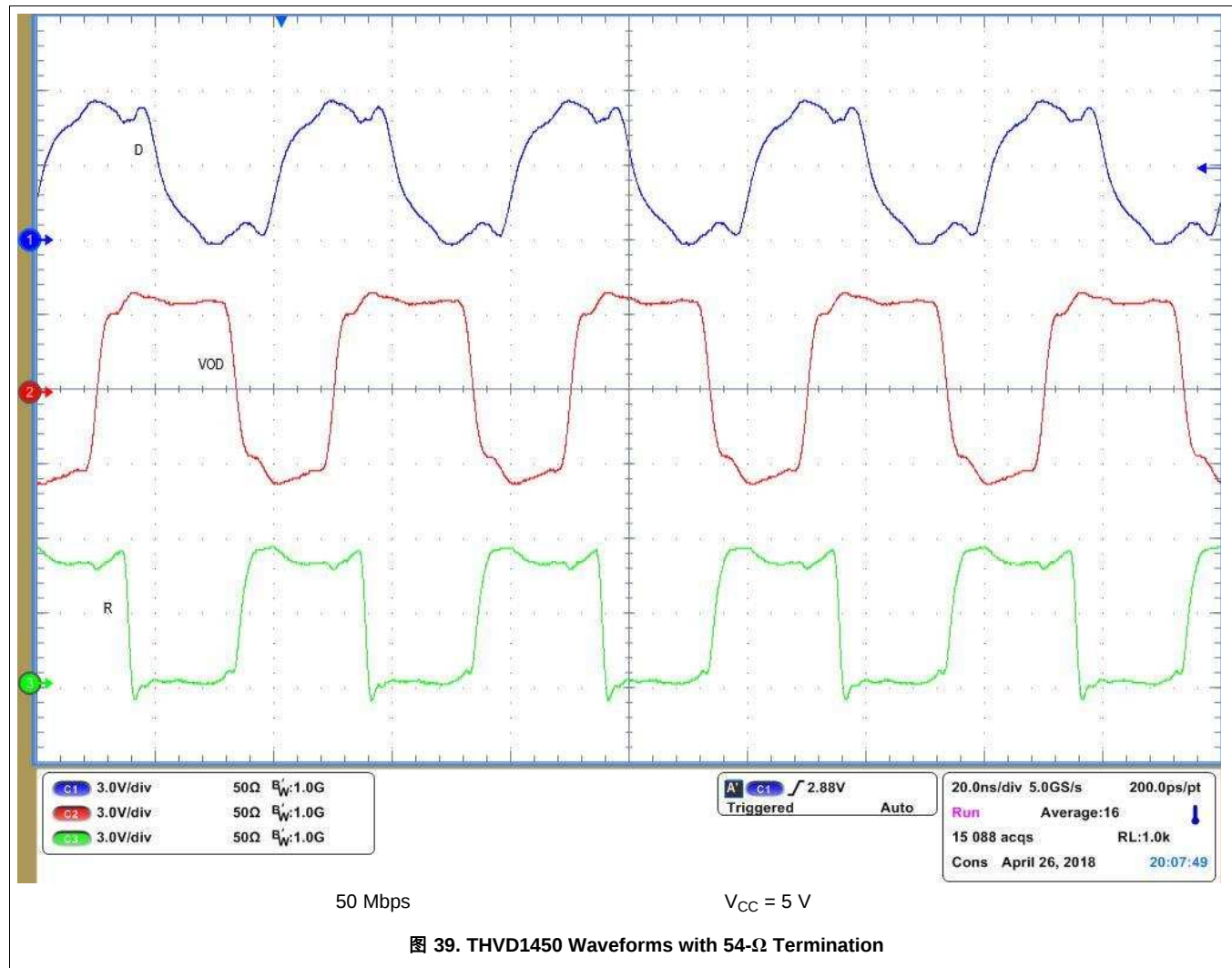


图 39. THVD1450 Waveforms with 54-Ω Termination

## 11 Power Supply Recommendations

To ensure reliable operation at all data rates and supply voltages, each supply should be decoupled with a 100 nF ceramic capacitor located as close to the supply pins as possible. This helps to reduce supply voltage ripple present on the outputs of switched-mode power supplies and also helps to compensate for the resistance and inductance of the PCB power planes.

## 12 Layout

### 12.1 Layout Guidelines

Robust and reliable bus node design often requires the use of external transient protection devices in order to protect against surge transients that may occur in industrial environments. Since these transients have a wide frequency bandwidth (from approximately 3 MHz to 300 MHz), high-frequency layout techniques should be applied during PCB design.

1. Place the protection circuitry close to the bus connector to prevent noise transients from penetrating your board.
2. Use  $V_{CC}$  and ground planes to provide low-inductance. Note that high-frequency currents tend to follow the path of least impedance and not the path of least resistance.
3. Design the protection components into the direction of the signal path. Do not force the transient currents to divert from the signal path to reach the protection device.
4. Apply 100-nF to 220-nF decoupling capacitors as close as possible to the  $V_{CC}$  pins of transceiver, UART and/or controller ICs on the board.
5. Use at least two vias for  $V_{CC}$  and ground connections of decoupling capacitors and protection devices to minimize effective via inductance.
6. Use 1-k $\Omega$  to 10-k $\Omega$  pull-up and pull-down resistors for enable lines to limit noise currents in these lines during transient events.
7. Insert pulse-proof resistors into the A and B bus lines if the TVS clamping voltage is higher than the specified maximum voltage of the transceiver bus pins. These resistors limit the residual clamping current into the transceiver and prevent it from latching up.
8. While pure TVS protection is sufficient for surge transients up to 1 kV, higher transients require metal-oxide varistors (MOVs) which reduce the transients to a few hundred volts of clamping voltage, and transient blocking units (TBUs) that limit transient current to less than 1 mA.

### 12.2 Layout Example

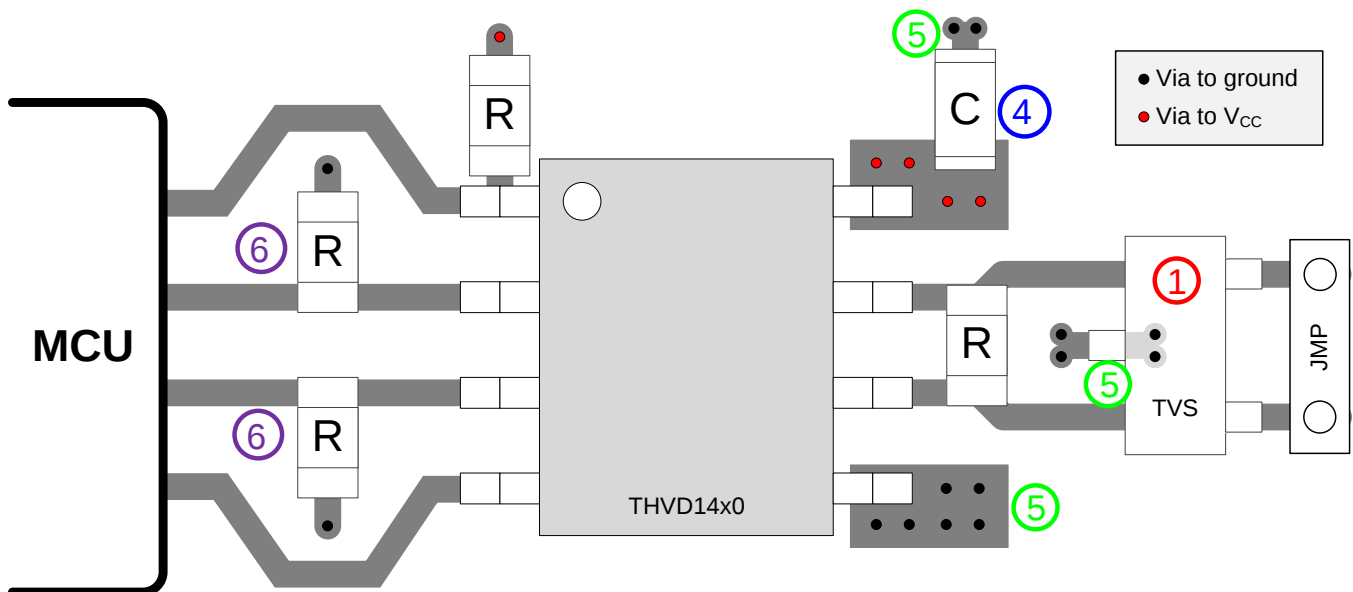


图 40. Half-Duplex Layout Example

## 13 器件和文档支持

### 13.1 器件支持

### 13.2 第三方产品免责声明

TI 发布的与第三方产品或服务有关的信息，不能构成与此类产品或服务或保修的适用性有关的认可，不能构成此类产品或服务单独或与任何 TI 产品或服务一起的表示或认可。

### 13.3 相关链接

下表列出了快速访问链接。类别包括技术文档、支持和社区资源、工具和软件，以及立即订购快速访问。

表 8. 相关链接

| 器件       | 产品文件夹                 | 立即订购                  | 技术文档                  | 工具与软件                 | 支持和社区                 |
|----------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| THVD1410 | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> |
| THVD1450 | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> |
| THVD1451 | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> |
| THVD1452 | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> | <a href="#">请单击此处</a> |

### 13.4 接收文档更新通知

要接收文档更新通知，请导航至 [TI.com.cn](http://TI.com.cn) 上的器件产品文件夹。单击右上角的通知我 进行注册，即可每周接收产品信息更改摘要。有关更改的详细信息，请查看任何已修订文档中包含的修订历史记录。

### 13.5 社区资源

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

**TI E2E™ Online Community** *TI's Engineer-to-Engineer (E2E) Community*. Created to foster collaboration among engineers. At [e2e.ti.com](http://e2e.ti.com), you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

**Design Support** *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

### 13.6 商标

E2E is a trademark of Texas Instruments.  
All other trademarks are the property of their respective owners.

### 13.7 静电放电警告



这些装置包含有限的内置 ESD 保护。存储或装卸时，应将导线一起截短或将装置放置于导电泡棉中，以防止 MOS 门极遭受静电损伤。

### 13.8 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

## 14 机械、封装和可订购信息

以下页面包含机械、封装和可订购信息。这些信息是指定器件的最新可用数据。数据如有变更，恕不另行通知，且不会对此文档进行修订。如需获取此数据表的浏览器版本，请查阅左侧的导航栏。

## PACKAGING INFORMATION

| Orderable Device | Status<br>(1) | Package Type | Package<br>Drawing | Pins | Package<br>Qty | Eco Plan<br>(2) | Lead finish/<br>Ball material<br>(6) | MSL Peak Temp<br>(3) | Op Temp (°C) | Device Marking<br>(4/5) | Samples                 |
|------------------|---------------|--------------|--------------------|------|----------------|-----------------|--------------------------------------|----------------------|--------------|-------------------------|-------------------------|
| THVD1410D        | ACTIVE        | SOIC         | D                  | 8    | 75             | RoHS & Green    | NIPDAU                               | Level-1-260C-UNLIM   | -40 to 125   | VD1410                  | <a href="#">Samples</a> |
| THVD1410DGK      | ACTIVE        | VSSOP        | DGK                | 8    | 80             | RoHS & Green    | NIPDAUAG                             | Level-1-260C-UNLIM   | -40 to 125   | 1410                    | <a href="#">Samples</a> |
| THVD1410DGKR     | ACTIVE        | VSSOP        | DGK                | 8    | 2500           | RoHS & Green    | NIPDAUAG                             | Level-1-260C-UNLIM   | -40 to 125   | 1410                    | <a href="#">Samples</a> |
| THVD1410DR       | ACTIVE        | SOIC         | D                  | 8    | 2500           | RoHS & Green    | NIPDAU                               | Level-1-260C-UNLIM   | -40 to 125   | VD1410                  | <a href="#">Samples</a> |
| THVD1450D        | ACTIVE        | SOIC         | D                  | 8    | 75             | RoHS & Green    | NIPDAU                               | Level-1-260C-UNLIM   | -40 to 125   | VD1450                  | <a href="#">Samples</a> |
| THVD1450DGK      | ACTIVE        | VSSOP        | DGK                | 8    | 80             | RoHS & Green    | NIPDAUAG                             | Level-1-260C-UNLIM   | -40 to 125   | 1450                    | <a href="#">Samples</a> |
| THVD1450DGKR     | ACTIVE        | VSSOP        | DGK                | 8    | 2500           | RoHS & Green    | NIPDAUAG                             | Level-1-260C-UNLIM   | -40 to 125   | 1450                    | <a href="#">Samples</a> |
| THVD1450DR       | ACTIVE        | SOIC         | D                  | 8    | 2500           | RoHS & Green    | NIPDAU                               | Level-1-260C-UNLIM   | -40 to 125   | VD1450                  | <a href="#">Samples</a> |
| THVD1450DRBR     | ACTIVE        | SON          | DRB                | 8    | 3000           | RoHS & Green    | SN                                   | Level-1-260C-UNLIM   | -40 to 125   | 1450                    | <a href="#">Samples</a> |
| THVD1450DRBT     | ACTIVE        | SON          | DRB                | 8    | 250            | RoHS & Green    | SN                                   | Level-1-260C-UNLIM   | -40 to 125   | 1450                    | <a href="#">Samples</a> |
| THVD1451D        | ACTIVE        | SOIC         | D                  | 8    | 75             | RoHS & Green    | NIPDAU                               | Level-1-260C-UNLIM   | -40 to 125   | VD1451                  | <a href="#">Samples</a> |
| THVD1451DR       | ACTIVE        | SOIC         | D                  | 8    | 2500           | RoHS & Green    | NIPDAU                               | Level-1-260C-UNLIM   | -40 to 125   | VD1451                  | <a href="#">Samples</a> |
| THVD1451DRBR     | ACTIVE        | SON          | DRB                | 8    | 3000           | RoHS & Green    | SN                                   | Level-1-260C-UNLIM   | -40 to 125   | 1451                    | <a href="#">Samples</a> |
| THVD1451DRBT     | ACTIVE        | SON          | DRB                | 8    | 250            | RoHS & Green    | SN                                   | Level-1-260C-UNLIM   | -40 to 125   | 1451                    | <a href="#">Samples</a> |
| THVD1452D        | ACTIVE        | SOIC         | D                  | 14   | 50             | RoHS & Green    | NIPDAU                               | Level-1-260C-UNLIM   | -40 to 125   | 1452                    | <a href="#">Samples</a> |
| THVD1452DGS      | ACTIVE        | VSSOP        | DGS                | 10   | 80             | RoHS & Green    | NIPDAUAG                             | Level-1-260C-UNLIM   | -40 to 125   | 1452                    | <a href="#">Samples</a> |
| THVD1452DGSR     | ACTIVE        | VSSOP        | DGS                | 10   | 2500           | RoHS & Green    | NIPDAUAG                             | Level-1-260C-UNLIM   | -40 to 125   | 1452                    | <a href="#">Samples</a> |
| THVD1452DR       | ACTIVE        | SOIC         | D                  | 14   | 2500           | RoHS & Green    | NIPDAU                               | Level-1-260C-UNLIM   | -40 to 125   | 1452                    | <a href="#">Samples</a> |

<sup>(1)</sup> The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

<sup>(2)</sup> **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green:** TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of  $\leq 1000$ ppm threshold. Antimony trioxide based flame retardants must also meet the  $\leq 1000$ ppm threshold requirement.

<sup>(3)</sup> MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

<sup>(4)</sup> There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

<sup>(5)</sup> Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

<sup>(6)</sup> Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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## TAPE AND REEL INFORMATION



\*All dimensions are nominal

| Device       | Package Type | Package Drawing | Pins | SPQ  | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|--------------|--------------|-----------------|------|------|--------------------|--------------------|---------|---------|---------|---------|--------|---------------|
| THVD1410DGKR | VSSOP        | DGK             | 8    | 2500 | 330.0              | 12.4               | 5.3     | 3.4     | 1.4     | 8.0     | 12.0   | Q1            |
| THVD1410DR   | SOIC         | D               | 8    | 2500 | 330.0              | 12.4               | 6.4     | 5.2     | 2.1     | 8.0     | 12.0   | Q1            |
| THVD1450DGKR | VSSOP        | DGK             | 8    | 2500 | 330.0              | 12.4               | 5.3     | 3.4     | 1.4     | 8.0     | 12.0   | Q1            |
| THVD1450DR   | SOIC         | D               | 8    | 2500 | 330.0              | 12.4               | 6.4     | 5.2     | 2.1     | 8.0     | 12.0   | Q1            |
| THVD1450DRBR | SON          | DRB             | 8    | 3000 | 330.0              | 12.4               | 3.3     | 3.3     | 1.0     | 8.0     | 12.0   | Q2            |
| THVD1450DRBT | SON          | DRB             | 8    | 250  | 180.0              | 12.4               | 3.3     | 3.3     | 1.0     | 8.0     | 12.0   | Q2            |
| THVD1451DR   | SOIC         | D               | 8    | 2500 | 330.0              | 12.4               | 6.4     | 5.2     | 2.1     | 8.0     | 12.0   | Q1            |
| THVD1451DRBR | SON          | DRB             | 8    | 3000 | 330.0              | 12.4               | 3.3     | 3.3     | 1.0     | 8.0     | 12.0   | Q2            |
| THVD1451DRBT | SON          | DRB             | 8    | 250  | 180.0              | 12.4               | 3.3     | 3.3     | 1.0     | 8.0     | 12.0   | Q2            |
| THVD1452DGSR | VSSOP        | DGS             | 10   | 2500 | 330.0              | 12.4               | 5.3     | 3.4     | 1.4     | 8.0     | 12.0   | Q1            |
| THVD1452DR   | SOIC         | D               | 14   | 2500 | 330.0              | 16.4               | 6.5     | 9.0     | 2.1     | 8.0     | 16.0   | Q1            |

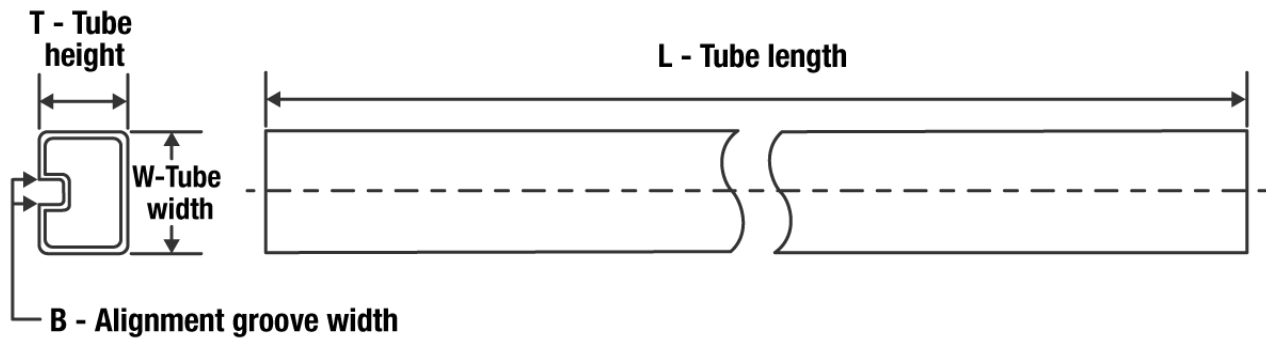
## TAPE AND REEL BOX DIMENSIONS



\*All dimensions are nominal

| Device       | Package Type | Package Drawing | Pins | SPQ  | Length (mm) | Width (mm) | Height (mm) |
|--------------|--------------|-----------------|------|------|-------------|------------|-------------|
| THVD1410DGKR | VSSOP        | DGK             | 8    | 2500 | 364.0       | 364.0      | 27.0        |
| THVD1410DR   | SOIC         | D               | 8    | 2500 | 340.5       | 336.1      | 25.0        |
| THVD1450DGKR | VSSOP        | DGK             | 8    | 2500 | 364.0       | 364.0      | 27.0        |
| THVD1450DR   | SOIC         | D               | 8    | 2500 | 340.5       | 336.1      | 25.0        |
| THVD1450DRBR | SON          | DRB             | 8    | 3000 | 346.0       | 346.0      | 35.0        |
| THVD1450DRBT | SON          | DRB             | 8    | 250  | 200.0       | 183.0      | 25.0        |
| THVD1451DR   | SOIC         | D               | 8    | 2500 | 340.5       | 336.1      | 25.0        |
| THVD1451DRBR | SON          | DRB             | 8    | 3000 | 346.0       | 346.0      | 35.0        |
| THVD1451DRBT | SON          | DRB             | 8    | 250  | 200.0       | 183.0      | 25.0        |
| THVD1452DGSR | VSSOP        | DGS             | 10   | 2500 | 364.0       | 364.0      | 27.0        |
| THVD1452DR   | SOIC         | D               | 14   | 2500 | 340.5       | 336.1      | 32.0        |

## TUBE



\*All dimensions are nominal

| Device      | Package Name | Package Type | Pins | SPQ | L (mm) | W (mm) | T (μm) | B (mm) |
|-------------|--------------|--------------|------|-----|--------|--------|--------|--------|
| THVD1410D   | D            | SOIC         | 8    | 75  | 507    | 8      | 3940   | 4.32   |
| THVD1410DGK | DGK          | VSSOP        | 8    | 80  | 330    | 6.55   | 500    | 2.88   |
| THVD1450D   | D            | SOIC         | 8    | 75  | 507    | 8      | 3940   | 4.32   |
| THVD1450DGK | DGK          | VSSOP        | 8    | 80  | 330    | 6.55   | 500    | 2.88   |
| THVD1451D   | D            | SOIC         | 8    | 75  | 507    | 8      | 3940   | 4.32   |
| THVD1452D   | D            | SOIC         | 14   | 50  | 507    | 8      | 3940   | 4.32   |
| THVD1452DGS | DGS          | VSSOP        | 10   | 80  | 330    | 6.55   | 500    | 2.88   |

DGK (S-PDSO-G8)

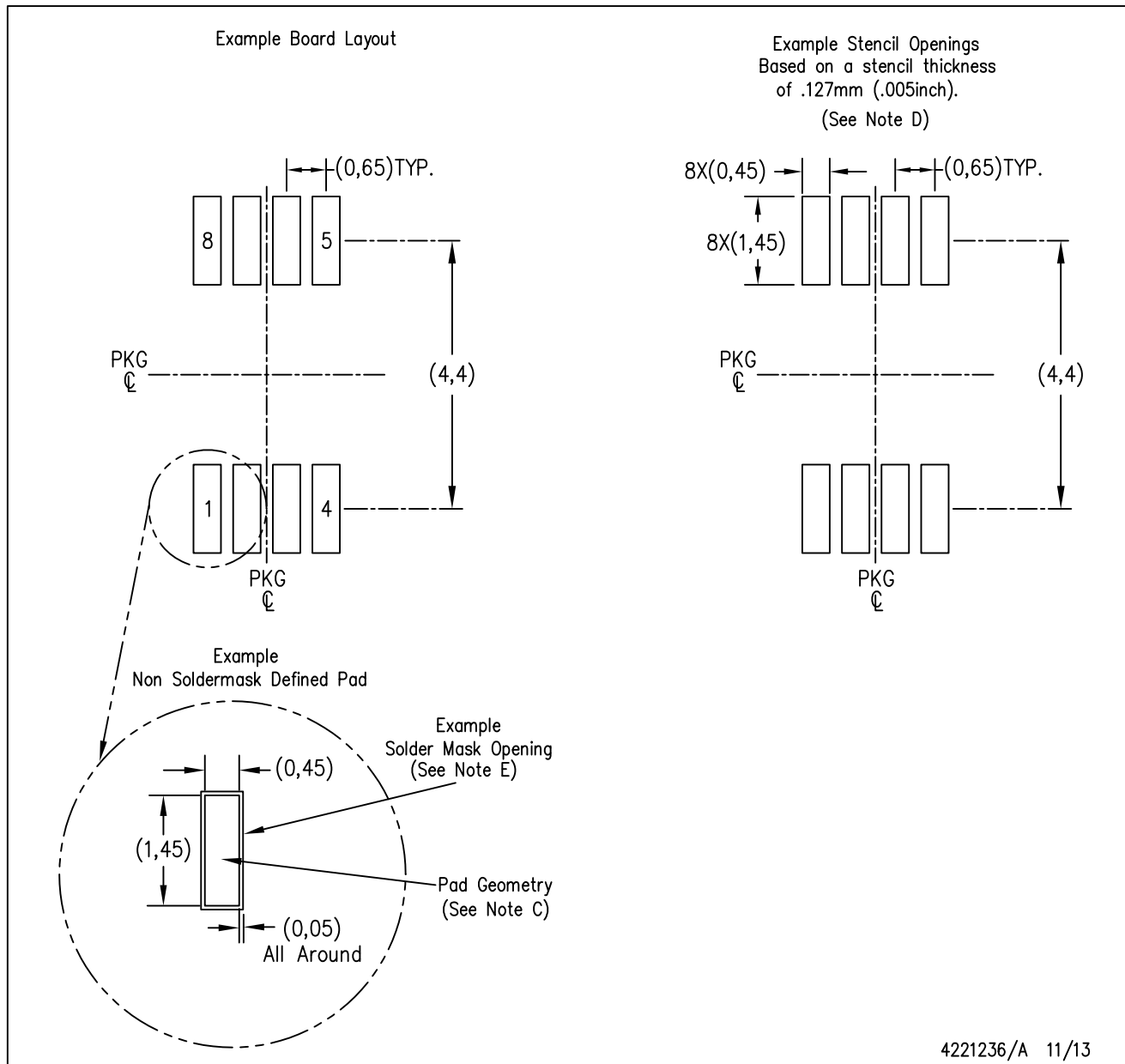
PLASTIC SMALL-OUTLINE PACKAGE



- NOTES:
- A. All linear dimensions are in millimeters.
  - B. This drawing is subject to change without notice.
  - C. Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 per end.
  - D. Body width does not include interlead flash. Interlead flash shall not exceed 0.50 per side.
  - E. Falls within JEDEC MO-187 variation AA, except interlead flash.

DGK (S-PDSO-G8)

PLASTIC SMALL OUTLINE PACKAGE



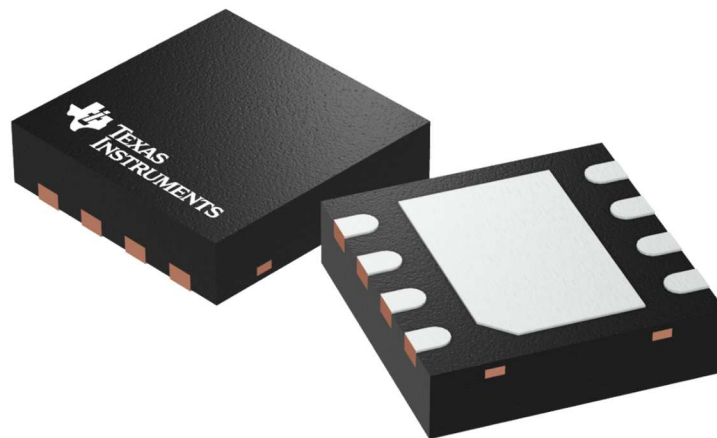
- NOTES:
- All linear dimensions are in millimeters.
  - This drawing is subject to change without notice.
  - Publication IPC-7351 is recommended for alternate designs.
  - Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
  - Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

**DRB 8**

**GENERIC PACKAGE VIEW**

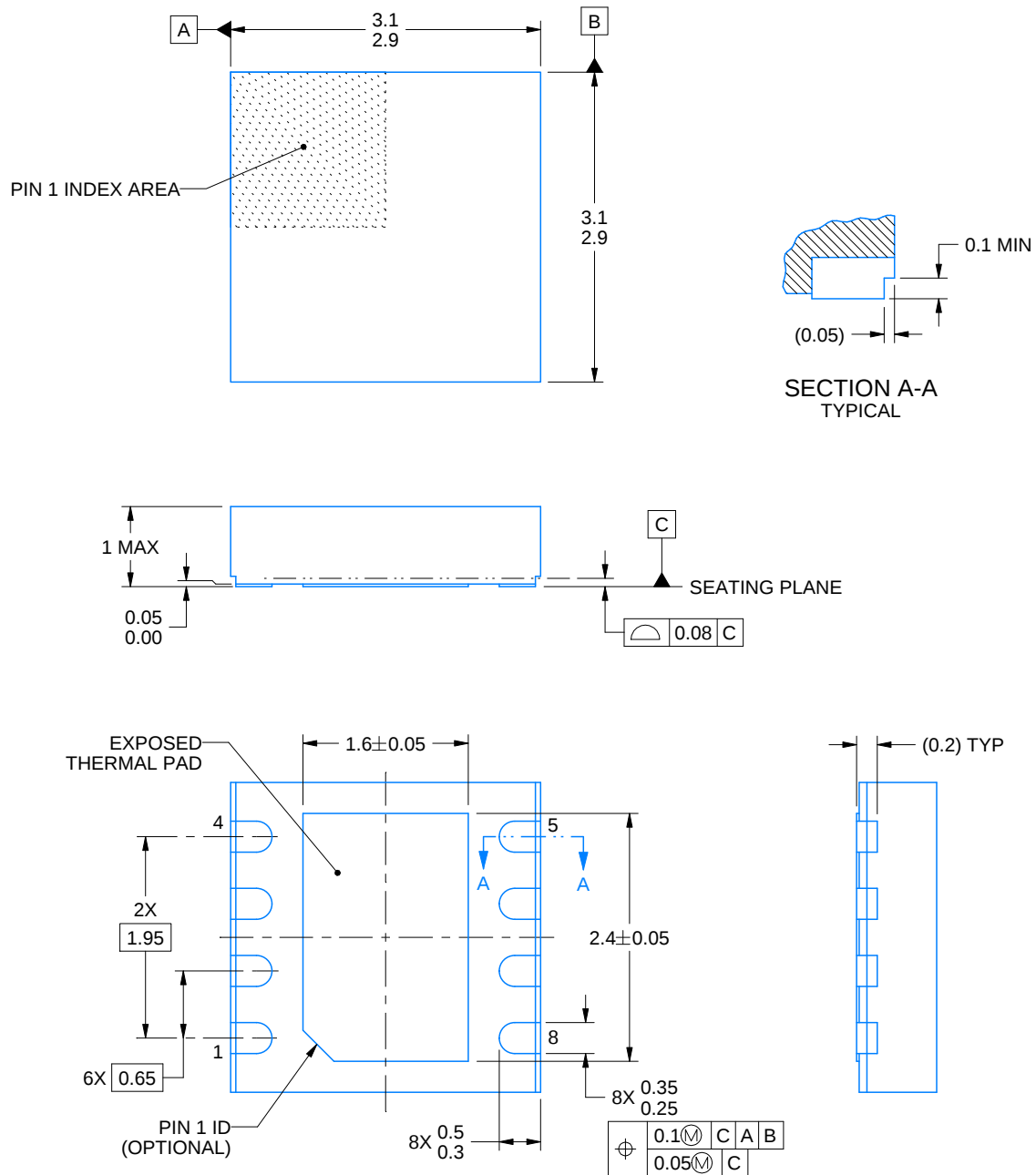
**VSON - 1 mm max height**

PLASTIC SMALL OUTLINE - NO LEAD



Images above are just a representation of the package family, actual package may vary.  
Refer to the product data sheet for package details.

4203482/L



4222121/C 10/2016

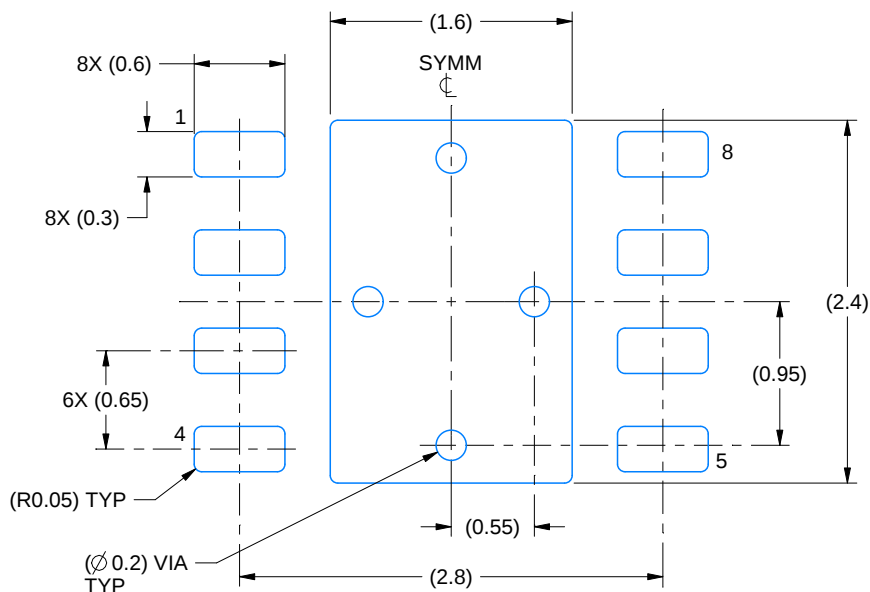
## NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.

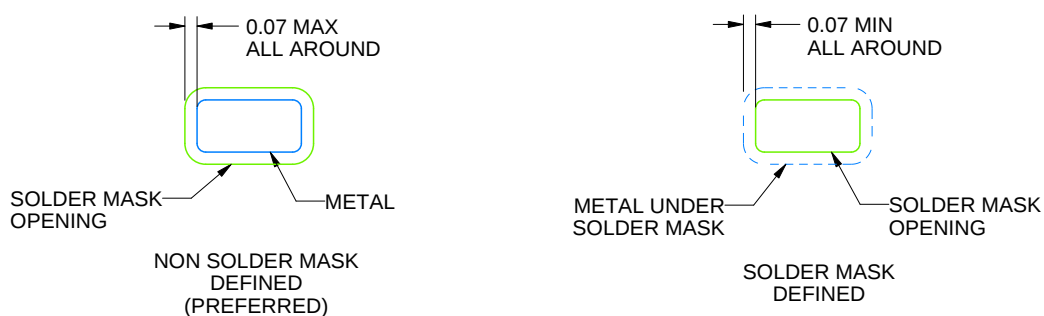
**DRB0008F**

**VSON - 1 mm max height**

PLASTIC SMALL OUTLINE - NO LEAD



LAND PATTERN EXAMPLE  
SCALE:20X

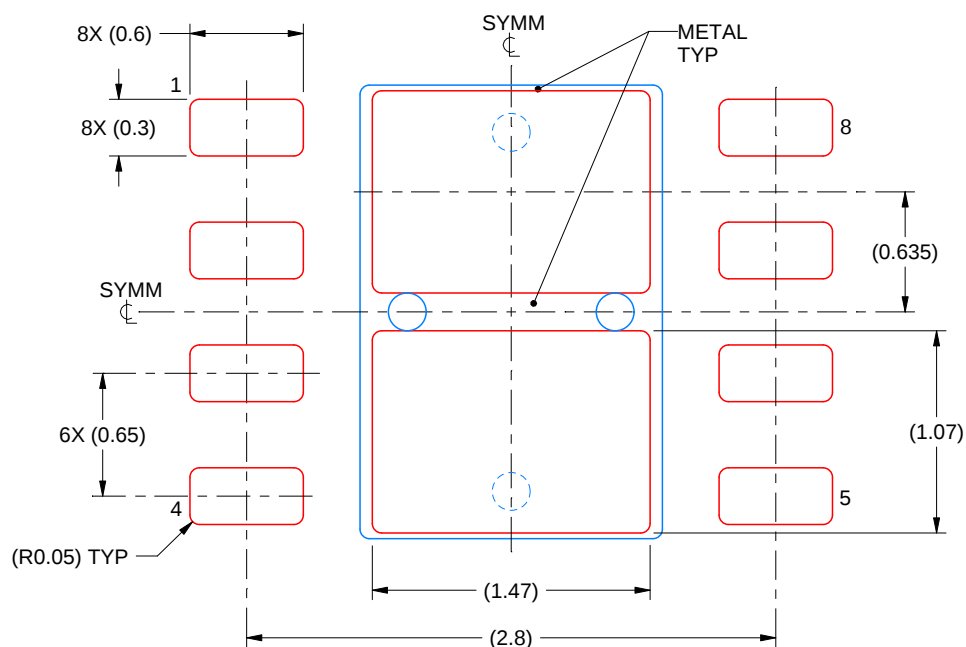


## SOLDER MASK DETAILS

4222121/C 10/2016

NOTES: (continued)

4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 ([www.ti.com/lit/sluea271](http://www.ti.com/lit/sluea271)).
5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



**SOLDER PASTE EXAMPLE**  
BASED ON 0.125 mm THICK STENCIL

EXPOSED PAD  
82% PRINTED SOLDER COVERAGE BY AREA  
SCALE:25X

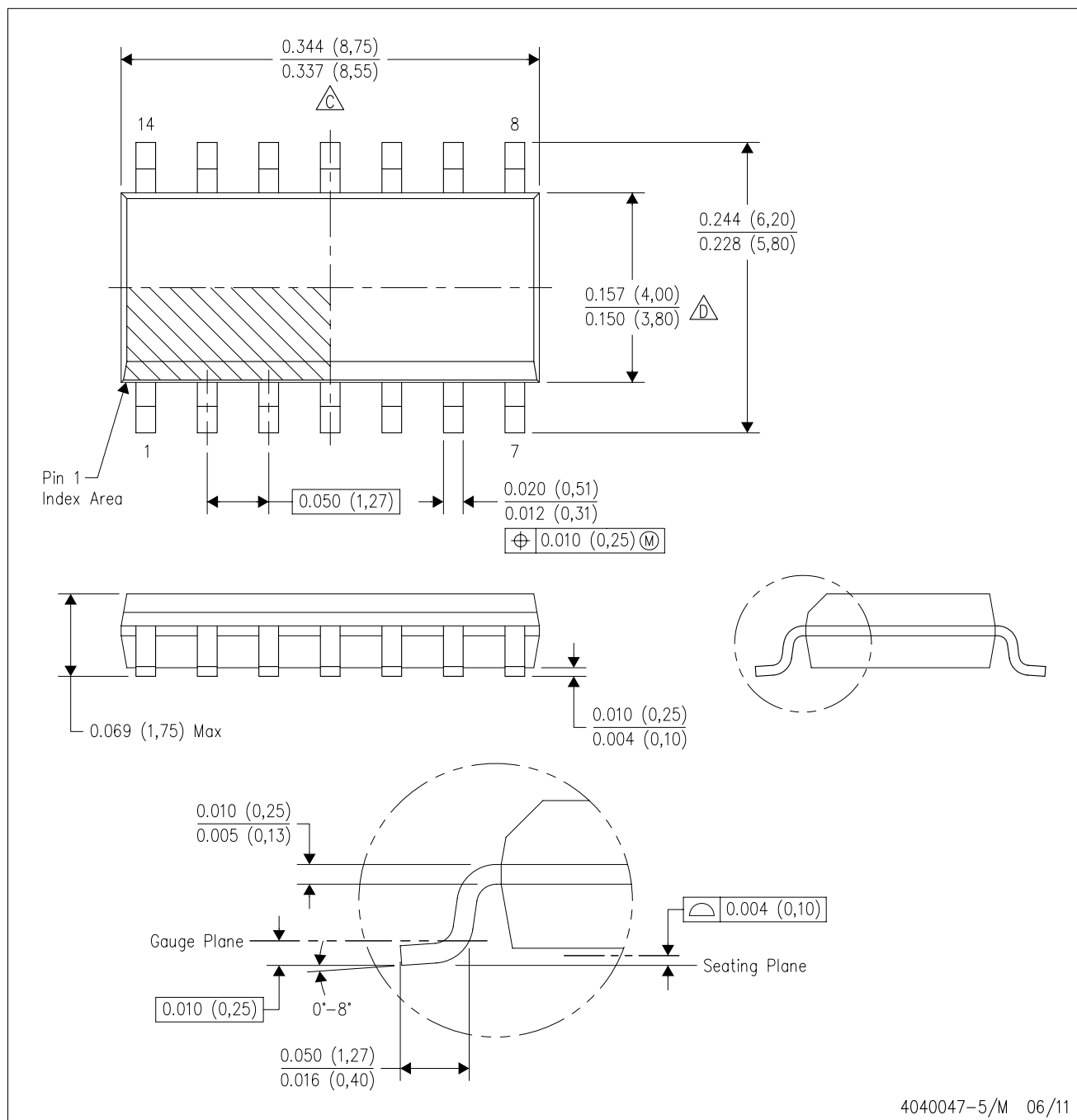
4222121/C 10/2016

NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

D (R-PDSO-G14)

PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- D. Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AB.

D (R-PDSO-G14)

PLASTIC SMALL OUTLINE



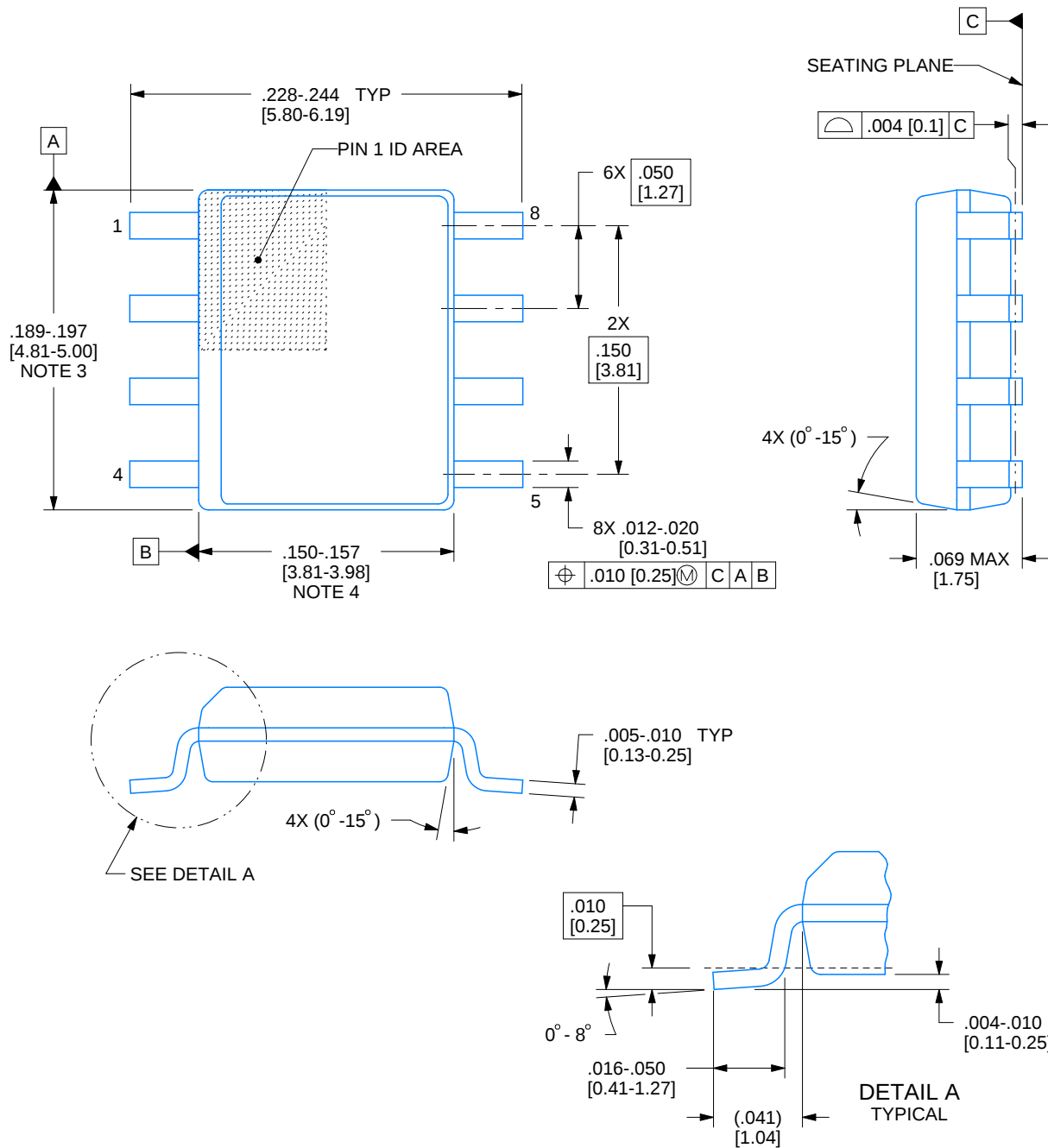
- NOTES:
- A. All linear dimensions are in millimeters.
  - B. This drawing is subject to change without notice.
  - C. Publication IPC-7351 is recommended for alternate designs.
  - D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
  - E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

**D0008A**

## PACKAGE OUTLINE

**SOIC - 1.75 mm max height**

SMALL OUTLINE INTEGRATED CIRCUIT



4214825/C 02/2019

NOTES:

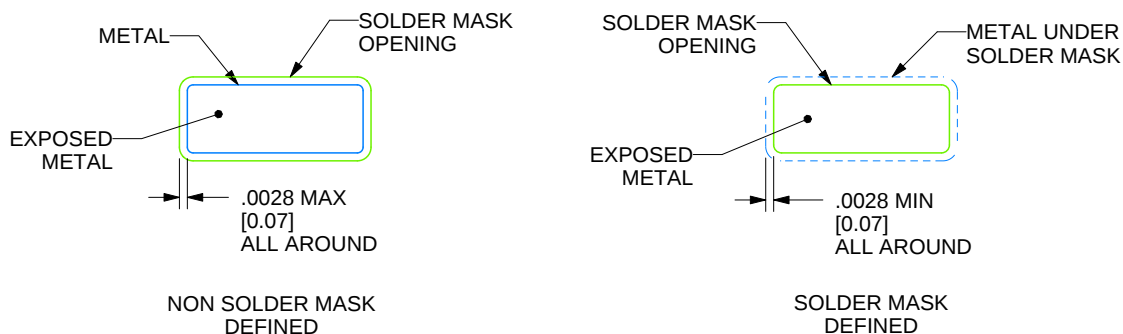
1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 [0.15] per side.
4. This dimension does not include interlead flash.
5. Reference JEDEC registration MS-012, variation AA.

# EXAMPLE BOARD LAYOUT

D0008A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



4214825/C 02/2019

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

## EXAMPLE STENCIL DESIGN

D0008A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT

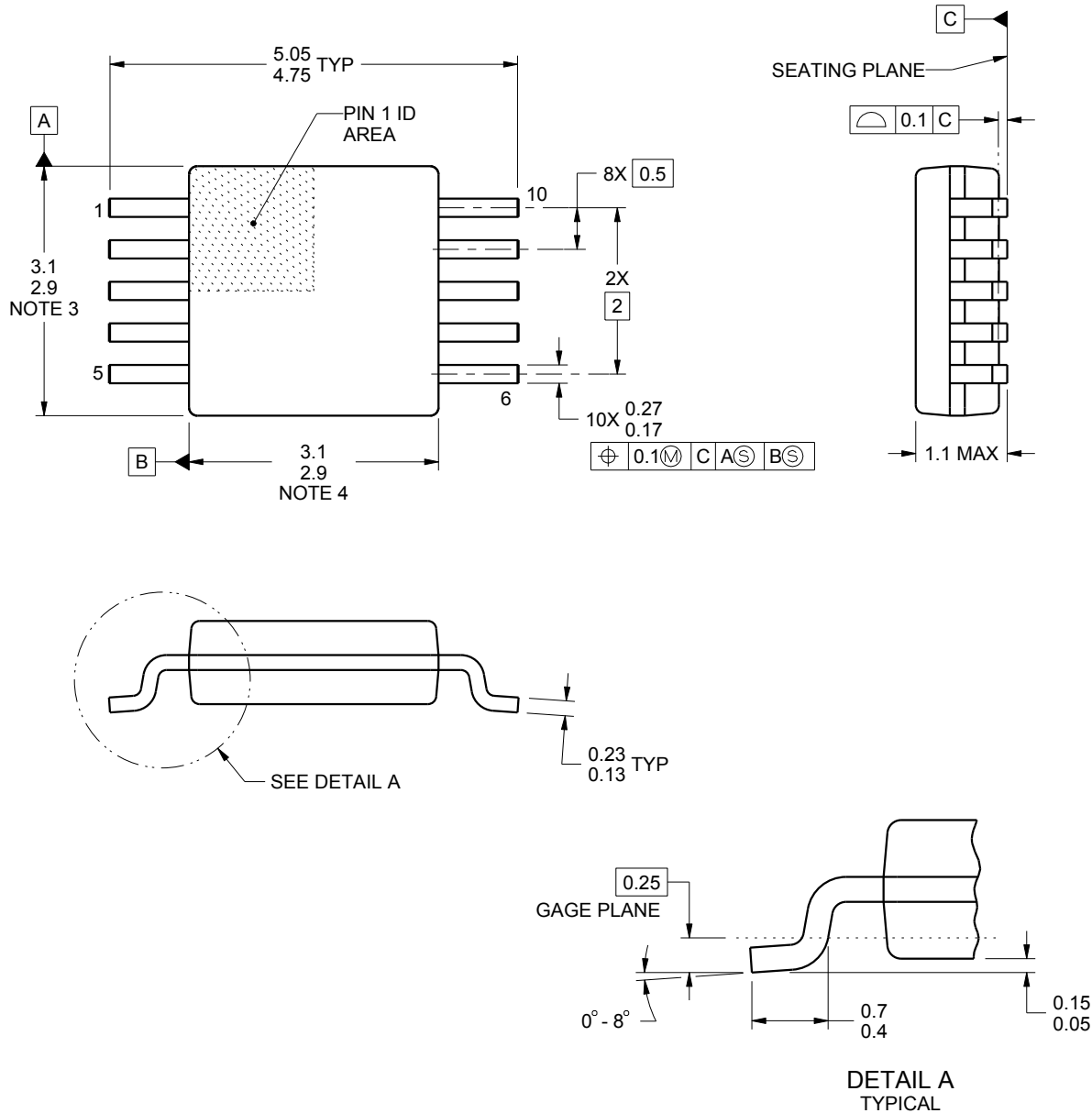


SOLDER PASTE EXAMPLE  
BASED ON .005 INCH [0.125 MM] THICK STENCIL  
SCALE:8X

4214825/C 02/2019

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.



4221984/A 05/2015

**NOTES:**

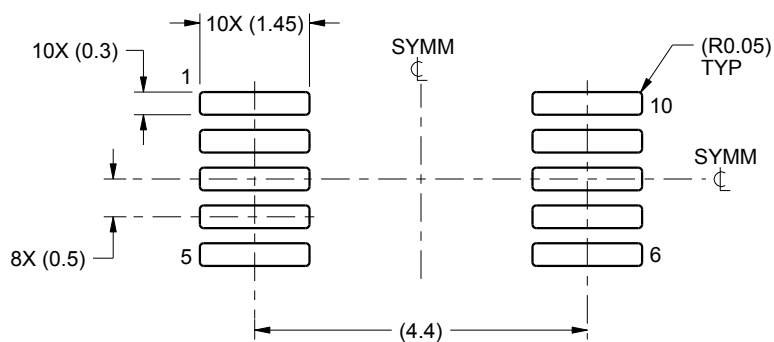
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
5. Reference JEDEC registration MO-187, variation BA.

# EXAMPLE BOARD LAYOUT

DGS0010A

VSSOP - 1.1 mm max height

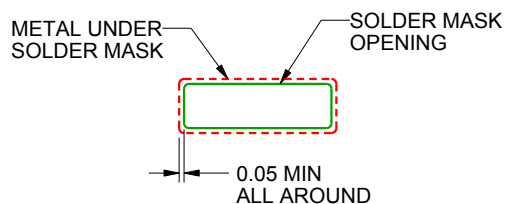
SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE  
SCALE:10X



NON SOLDER MASK  
DEFINED



SOLDER MASK  
DEFINED

SOLDER MASK DETAILS  
NOT TO SCALE

4221984/A 05/2015

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

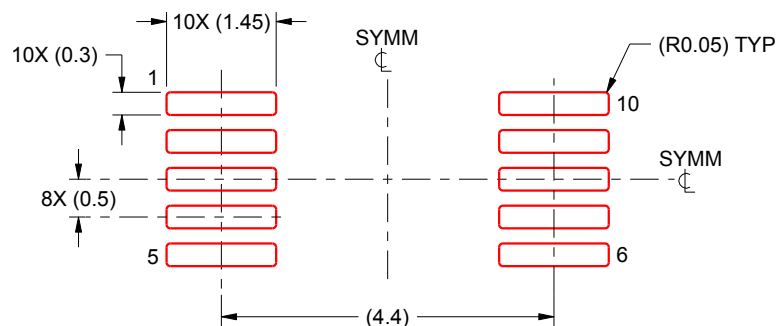
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

## EXAMPLE STENCIL DESIGN

DGS0010A

VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



SOLDER PASTE EXAMPLE  
BASED ON 0.125 mm THICK STENCIL  
SCALE:10X

4221984/A 05/2015

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

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