

INA190-EP 具有使能引脚的双向、低功耗、零漂移、宽动态范围精密电流检测放大器

1 特性

- 支持国防、航天和医疗应用：
 - 温度范围：-55°C 至 +150°C， T_A
 - 受控基线
 - 一个组装/测试场所
 - 一个制造场所
 - 延长的产品生命周期
 - 延长的产品变更通知
 - 产品可追溯性
- 低输入偏置电流：500 pA (典型值) (支持微安级电流测量)
- 低功耗：
 - 低电源电压 V_S ：1.7V 至 5.5V
 - 低静态电流：25°C 时为 50 μ A (典型值)
- 精度：
 - 共模抑制比：132 dB (最小值)
 - 增益误差： $\pm 0.2\%$ (A1 器件)
 - 增益漂移：7 ppm/°C (最大值)
 - 失调电压 V_{OS} ： ± 15 μ V (最大值)
 - 失调漂移：80 nV/°C (最大值)
- 宽共模电压：-0.2V 至 +40V
- 双向电流检测功能
- 增益选项：
 - INA190A1-EP：25 V/V
 - INA190A2-EP：50 V/V
 - INA190A3-EP：100 V/V
 - INA190A4-EP：200 V/V
 - INA190A5-EP：500V/V

2 应用

- 航电设备
- 雷达系统
- 加固型通信
- 智能弹药
- 热成像

3 说明

INA190-EP 是一款低功耗电压输出电流分流监控器 (也被称为电流检测放大器)。此器件常用于过流保护、针对系统优化的精密电流测量或闭环反馈电路。INA190-EP 可在独立于电源电压的 -0.2V 至 +40V 共模电压下感测分流器上的压降。

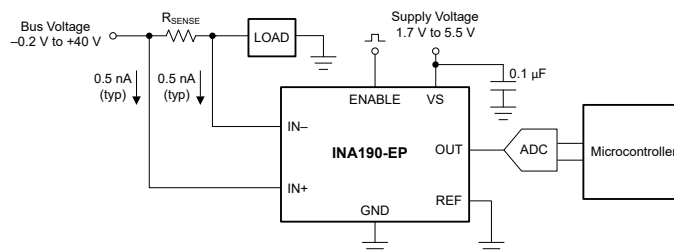
该器件的低输入偏置电流允许使用较大的电流检测电阻器，从而能够提供微安级的精确电流测量。零漂移架构的低失调电压扩展了电流测量的动态范围。此功能可支持较小的检测电阻器在具有较低功率损耗的同时，仍提供精确的电流测量。

INA190-EP 由 1.7V 至 5.5V 单电源供电，在启用时消耗的最大电源电流为 65 μ A，而在禁用时仅为 0.1 μ A。提供了五种固定增益选项：25V/V、50V/V、100V/V、200V/V 或 500V/V。该器件的额定工作温度范围为 -55°C 至 +150°C，并且采用 SOT-23 封装。

器件信息⁽¹⁾

器件型号	封装	封装尺寸 (标称值)
INA190-EP	SOT-23 (8)	1.60mm × 2.90mm

(1) 如需了解所有可用封装，请参阅数据表末尾的封装选项附录。



典型应用



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4 Revision History

DATE	REVISION	NOTES
May 2022	*	Initial release.

5 Pin Configuration and Functions

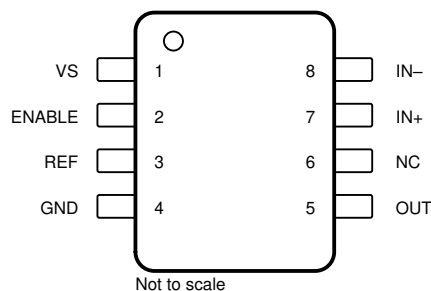


图 5-1. DDF Package 8-Pin Thin SOT-23 (Top View)

表 5-1. Pin Functions

PIN		TYPE	DESCRIPTION
NAME	NO.		
ENABLE	2	Digital input	Enable pin. When this pin is driven to V_S , the device is on and functions as a current-sense amplifier. When this pin is driven to GND, the device is off, the supply current is reduced, and the output is placed in a high-impedance state. This pin must be driven externally, or connected to V_S if not used.
GND	4	Analog	Ground
IN -	8	Analog input	Current-sense amplifier negative input. For high-side applications, connect the to load side of the sense resistor. For low-side applications, connect to the ground side of the sense resistor.
IN+	7	Analog input	Current-sense amplifier positive input. For high-side applications, connect to the bus voltage side of the sense resistor. For low-side applications, connect to the load side of the sense resistor.
NC	6	—	Not internally connected. Either float these pins or connect to any voltage between GND and V_S .
OUT	5	Analog output	OUT pin. This pin provides an analog voltage output that is the gained-up voltage difference from the IN+ to the IN - pins, and is offset by the voltage applied to the REF pin.
REF	3	Analog input	Reference input. Enables bidirectional current sensing with an externally applied voltage.
VS	1	Analog	Power supply, 1.7 V to 5.5 V

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

			MIN	MAX	UNIT
V _S	Supply voltage			6	V
V _{IN+} , V _{IN-}	Analog inputs	Differential (V _{IN+}) - (V _{IN-}) ⁽²⁾	- 42	42	V
		V _{IN+} , V _{IN-} , with respect to GND ⁽³⁾	GND - 0.3	42	
V _{ENABLE}	ENABLE		GND - 0.3	6	V
	REF, OUT ⁽³⁾		GND - 0.3	(V _S) + 0.3	V
	Input current into any pin ⁽³⁾			5	mA
T _A	Operating temperature		- 55	150	°C
T _J	Junction temperature			150	°C
T _{stg}	Storage temperature		- 65	150	°C

(1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) V_{IN+} and V_{IN-} are the voltages at the IN+ and IN- pins, respectively.

(3) Input voltage at any pin may exceed the voltage shown if the current at that pin is limited to 5 mA.

6.2 ESD Ratings

			VALUE	UNIT
V _(ESD)	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾	±3000	V
		Charged-device model (CDM), per JEDEC specification JESD22-C101 ⁽²⁾	±1000	

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM	MAX	UNIT
V _{CM}	Common-mode input range	GND - 0.2		40	V
V _{IN+} , V _{IN-}	Input pin voltage range	GND - 0.2		40	V
V _S	Operating supply voltage	1.7		5.5	V
V _{REF}	Reference pin voltage range	GND		V _S	V
T _A	Operating free-air temperature	- 55		150	°C

6.4 Thermal Information

THERMAL METRIC ⁽¹⁾		INA190EP	UNIT
		DDF (SOT23)	
		8 PINS	
R _{θJA}	Junction-to-ambient thermal resistance	164.6	°C/W
R _{θJC(top)}	Junction-to-case (top) thermal resistance	86.6	°C/W
R _{θJB}	Junction-to-board thermal resistance	84.3	°C/W
Ψ _{JT}	Junction-to-top characterization parameter	7.1	°C/W
Ψ _{JB}	Junction-to-board characterization parameter	83.8	°C/W
R _{θJC(bot)}	Junction-to-case (bottom) thermal resistance	N/A	°C/W

(1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.

6.5 Electrical Characteristics

at $T_A = 25^\circ\text{C}$, $V_{\text{SENSE}} = V_{\text{IN}+} - V_{\text{IN}-}$, $V_S = 1.8\text{ V to } 5.0\text{ V}$, $V_{\text{IN}+} = 12\text{ V}$, $V_{\text{REF}} = V_S / 2$, and $V_{\text{ENABLE}} = V_S$ (unless otherwise noted)

PARAMETER		CONDITIONS		MIN	TYP	MAX	UNIT
INPUT							
CMRR	Common-mode rejection ratio	$V_{\text{SENSE}} = 0\text{ mV}$, $V_{\text{IN}+} = -0.1\text{ V to } 40\text{ V}$, $T_A = -55^{\circ}\text{C to } +150^{\circ}\text{C}$		132	150		dB
V_{OS}	Offset voltage, RTI ⁽¹⁾	$V_S = 1.8\text{ V}$, $V_{\text{SENSE}} = 0\text{ mV}$			-3	±15	μV
dV_{OS}/dT	Offset drift, RTI	$V_{\text{SENSE}} = 0\text{ mV}$, $T_A = -55^{\circ}\text{C to } +150^{\circ}\text{C}$			±10	±80	nV/°C
PSRR	Power-supply rejection ratio, RTI	$V_{\text{SENSE}} = 0\text{ mV}$, $V_S = 1.7\text{ V to } 5.5\text{ V}$, $T_A = -55^{\circ}\text{C to } +150^{\circ}\text{C}$			-1	±7	μV/V
I_{IB}	Input bias current	$V_{\text{SENSE}} = 0\text{ mV}$			±0.5	±3	nA
I_{IB}	Input bias current	$V_{\text{SENSE}} = 0\text{ mV}$, $T_A = -55^{\circ}\text{C to } +150^{\circ}\text{C}$				±20	nA
I_{IO}	Input offset current	$V_{\text{SENSE}} = 0\text{ mV}$			±0.07	±3	nA
I_{IO}	Input offset current	$V_{\text{SENSE}} = 0\text{ mV}$, $T_A = -55^{\circ}\text{C to } +150^{\circ}\text{C}$				±20	nA
OUTPUT							
G	Gain	A1 devices			25		V/V
		A2 devices			50		
		A3 devices			100		
		A4 devices			200		
		A5 devices			500		
E_G	Gain error	$V_{\text{OUT}} = 0.1\text{ V to } V_S - 0.1\text{ V}$	A1 devices		-0.04%	±0.2%	
			A2, A3, A4 devices		-0.06%	±0.3%	
			A5 devices		-0.08%	±0.4%	
	Gain error drift	$T_A = -55^{\circ}\text{C to } +150^{\circ}\text{C}$			2	7	ppm/°C
	Nonlinearity error ⁽²⁾	$V_{\text{OUT}} = 0.1\text{ V to } V_S - 0.1\text{ V}$			±0.0025%	±0.025%	
RVRR	Reference voltage rejection ratio	$V_{\text{REF}} = 100\text{ mV to } V_S - 100\text{ mV}$, $T_A = -55^{\circ}\text{C to } +150^{\circ}\text{C}$	A1 devices		±2	±10	μV/V
			A2 devices		±1	±6	
			A3 devices		±0.5	±4	
			A4, A5 devices		±0.25	±3	
	Maximum capacitive load	No sustained oscillation			1		nF
VOLTAGE OUTPUT							
V_{SP}	Swing to V_S power-supply rail	$V_S = 1.8\text{ V}$, $R_L = 10\text{ k}\Omega$ to GND, $T_A = -55^{\circ}\text{C to } +150^{\circ}\text{C}$			$(V_S) - 20$	$(V_S) - 40$	mV
V_{SN}	Swing to GND	$V_S = 1.8\text{ V}$, $R_L = 10\text{ k}\Omega$ to GND, $T_A = -55^{\circ}\text{C to } +150^{\circ}\text{C}$, $V_{\text{SENSE}} = -10\text{ mV}$, $V_{\text{REF}} = 0\text{ V}$			$(V_{\text{GND}}) + 0.05$	$(V_{\text{GND}}) + 1$	mV
V_{ZL}	Zero current output voltage	$V_S = 1.8\text{ V}$, $R_L = 10\text{ k}\Omega$ to GND, $T_A = -55^{\circ}\text{C to } +150^{\circ}\text{C}$, $V_{\text{SENSE}} = 0\text{ mV}$, $V_{\text{REF}} = 0\text{ V}$	A1, A2, A3 devices		$(V_{\text{GND}}) + 1$	$(V_{\text{GND}}) + 3$	mV
			A4 devices		$(V_{\text{GND}}) + 2$	$(V_{\text{GND}}) + 4$	
			A5 devices		$(V_{\text{GND}}) + 3$	$(V_{\text{GND}}) + 9$	
FREQUENCY RESPONSE							
BW	Bandwidth ⁽²⁾	A1 devices, $C_{\text{LOAD}} = 10\text{ pF}$		20	45	87	kHz
		A2 devices, $C_{\text{LOAD}} = 10\text{ pF}$		18	37	78	
		A3 devices, $C_{\text{LOAD}} = 10\text{ pF}$		16	35	73	
		A4 devices, $C_{\text{LOAD}} = 10\text{ pF}$		14	33	64	
		A5 devices, $C_{\text{LOAD}} = 10\text{ pF}$		9	27	44	
SR	Slew rate ⁽²⁾	$V_S = 5.0\text{ V}$, $V_{\text{OUT}} = 0.5\text{ V to } 4.5\text{ V}$		0.1	0.3	1	V/μs
t_S	Settling time ⁽²⁾	From current step to within 1% of final value		8	30	100	μs

at $T_A = 25^\circ\text{C}$, $V_{\text{SENSE}} = V_{\text{IN}+} - V_{\text{IN}-}$, $V_S = 1.8\text{ V to } 5.0\text{ V}$, $V_{\text{IN}+} = 12\text{ V}$, $V_{\text{REF}} = V_S / 2$, and $V_{\text{ENABLE}} = V_S$ (unless otherwise noted)

PARAMETER		CONDITIONS	MIN	TYP	MAX	UNIT
NOISE, RTI⁽¹⁾						
	Voltage noise density ⁽²⁾		25	75	225	nV/ $\sqrt{\text{Hz}}$
ENABLE						
I_{EN}	Leakage input current	$0\text{ V} \leq V_{\text{ENABLE}} \leq V_S$, $T_A = -55^\circ\text{C to } +150^\circ\text{C}$		1	100	nA
V_{IH}	High-level input voltage	$T_A = -55^\circ\text{C to } +150^\circ\text{C}$	$0.7 \times V_S$		6	V
V_{IL}	Low-level input voltage	$T_A = -55^\circ\text{C to } +150^\circ\text{C}$	0		$0.3 \times V_S$	V
V_{HYS}	Hysteresis			300		mV
I_{ODIS}	Output leakage disabled	$V_S = 5.0\text{ V}$, $V_{\text{OUT}} = 0\text{ V to } 5.0\text{ V}$, $V_{\text{ENABLE}} = 0\text{ V}$, $T_A = -55^\circ\text{C to } +150^\circ\text{C}$		1	5	μA
POWER SUPPLY						
I_Q	Quiescent current	$V_S = 1.8\text{ V}$, $V_{\text{SENSE}} = 0\text{ mV}$		48	65	μA
		$V_S = 1.8\text{ V}$, $V_{\text{SENSE}} = 0\text{ mV}$, $T_A = -55^\circ\text{C to } +150^\circ\text{C}$			90	
I_{QDIS}	Quiescent current disabled	$V_{\text{ENABLE}} = 0\text{ V}$, $V_{\text{SENSE}} = 0\text{ mV}$		10	100	nA
		$V_{\text{ENABLE}} = 0\text{ V}$, $V_{\text{SENSE}} = 0\text{ mV}$, $T_A = -55^\circ\text{C to } +150^\circ\text{C}$			500	

(1) RTI = referred-to-input.

(2) Specification based on statistical simulation results or characterization, not tested in final production.

6.6 Typical Characteristics

at $T_A = 25^\circ\text{C}$, $V_S = 1.8\text{ V}$, $V_{IN+} = 12\text{ V}$, $V_{REF} = V_S / 2$, $V_{ENABLE} = V_S$, and for all gain options (unless otherwise noted)

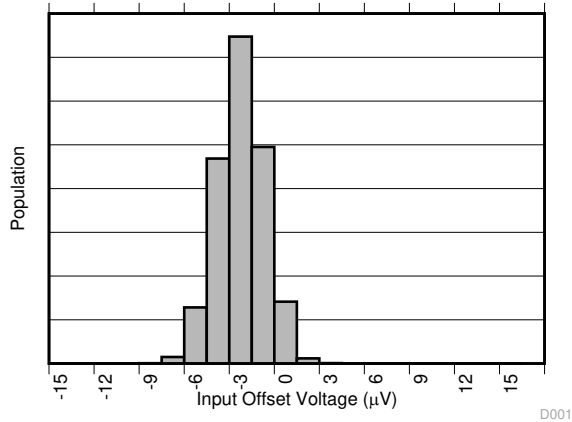


图 6-1. Input Offset Voltage Production Distribution

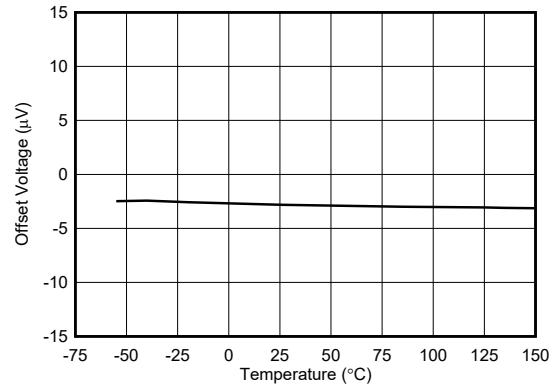


图 6-2. Offset Voltage vs. Temperature

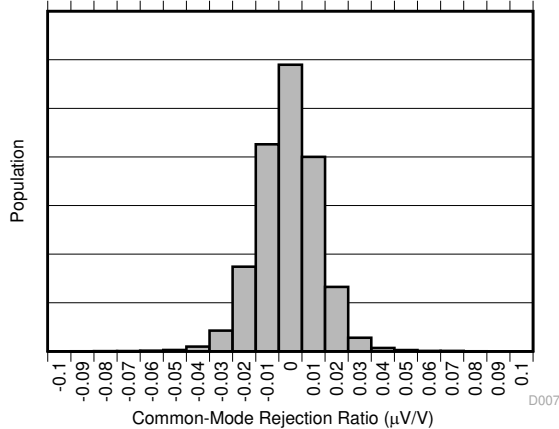


图 6-3. Common-Mode Rejection Production Distribution

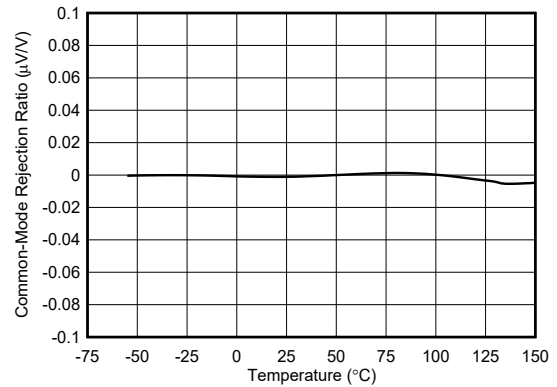


图 6-4. Common-Mode Rejection Ratio vs. Temperature

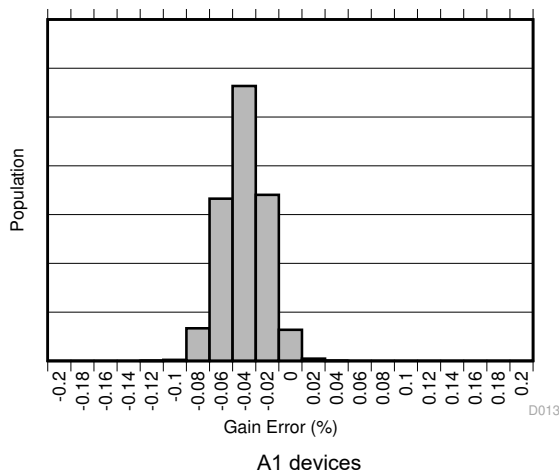


图 6-5. Gain Error Production Distribution

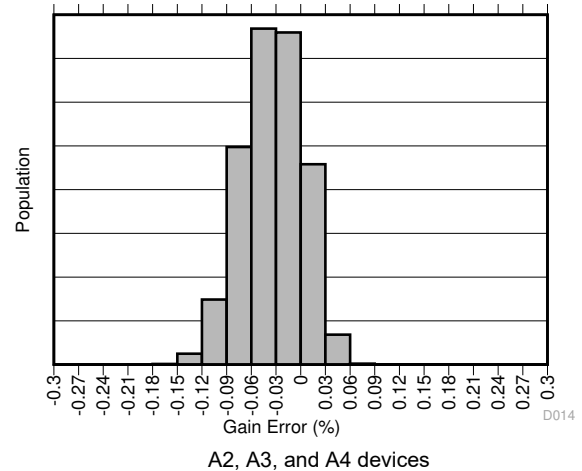


图 6-6. Gain Error Production Distribution

6.6 Typical Characteristics (continued)

at $T_A = 25^\circ\text{C}$, $V_S = 1.8\text{ V}$, $V_{IN+} = 12\text{ V}$, $V_{REF} = V_S / 2$, $V_{ENABLE} = V_S$, and for all gain options (unless otherwise noted)

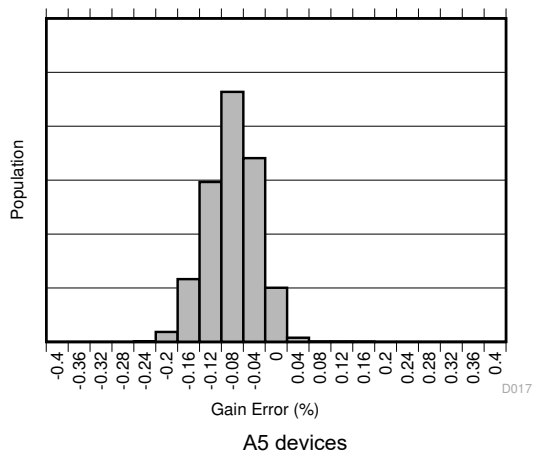


图 6-7. Gain Error Production Distribution

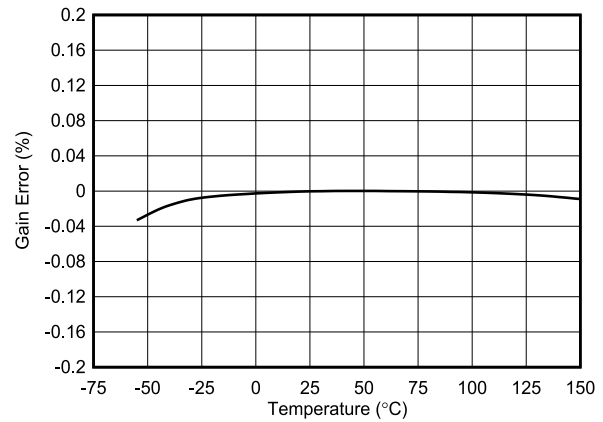


图 6-8. Gain Error vs. Temperature

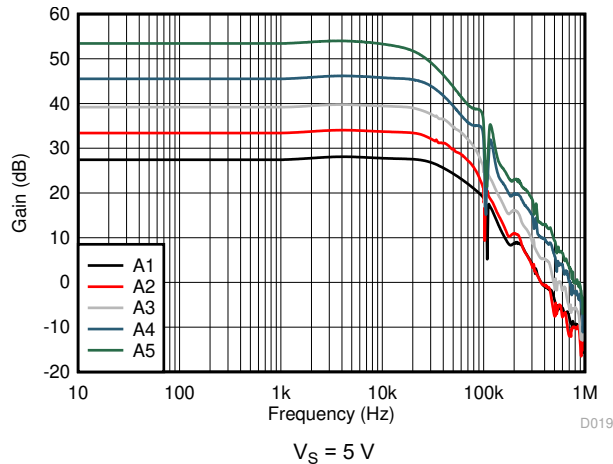


图 6-9. Gain vs. Frequency

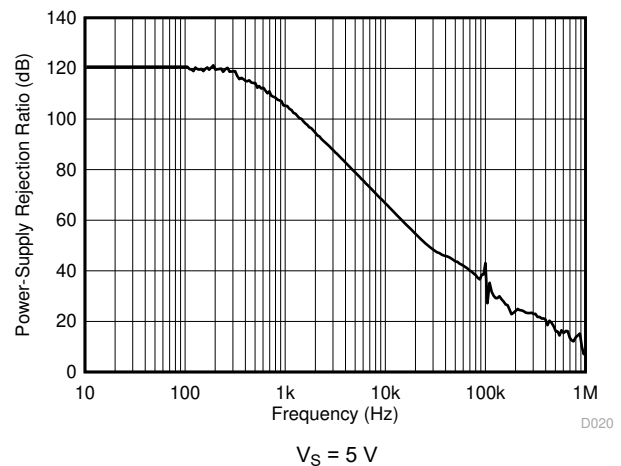


图 6-10. Power-Supply Rejection Ratio vs. Frequency

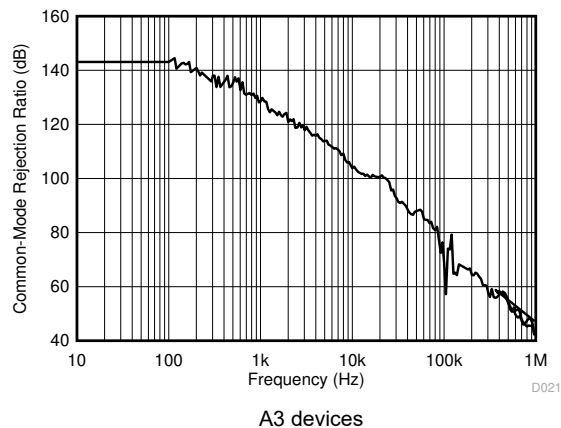


图 6-11. Common-Mode Rejection Ratio vs. Frequency

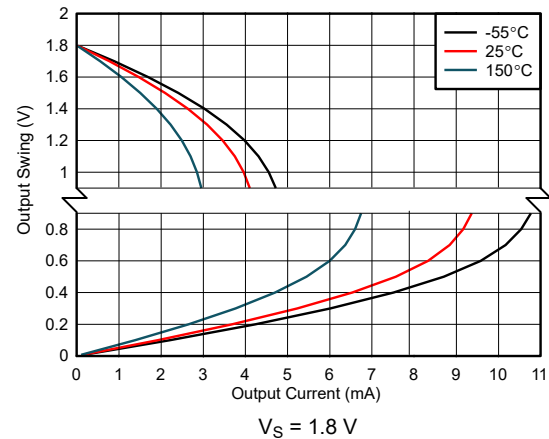


图 6-12. Output Voltage Swing vs. Output Current

6.6 Typical Characteristics (continued)

at $T_A = 25^\circ\text{C}$, $V_S = 1.8\text{ V}$, $V_{IN+} = 12\text{ V}$, $V_{REF} = V_S / 2$, $V_{ENABLE} = V_S$, and for all gain options (unless otherwise noted)

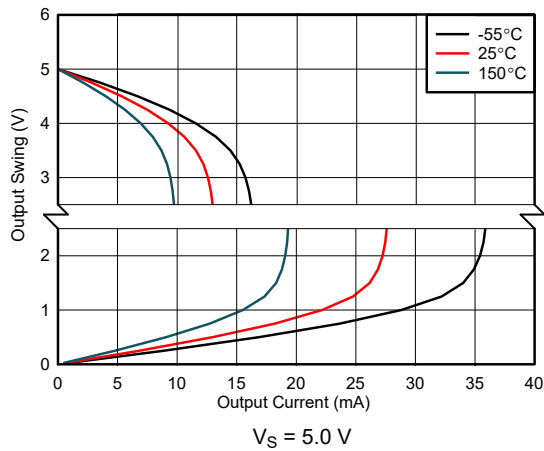


图 6-13. Output Voltage Swing vs. Output Current

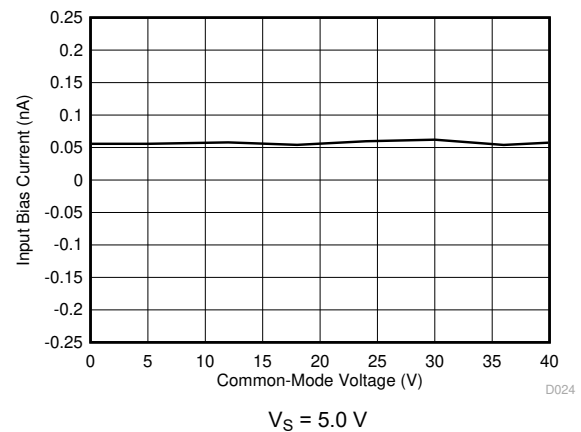


图 6-14. Input Bias Current vs. Common-Mode Voltage

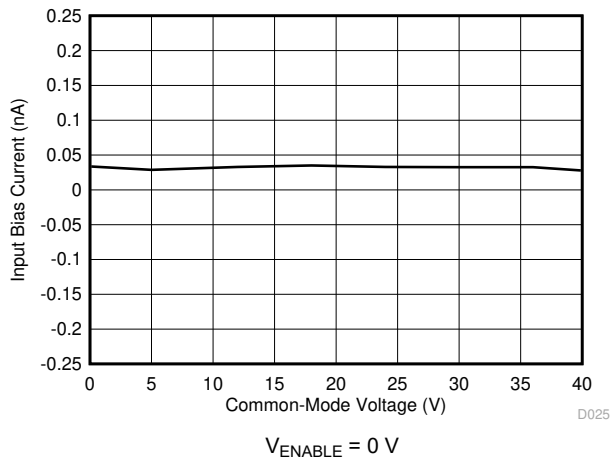


图 6-15. Input Bias Current vs. Common-Mode Voltage (Shutdown)

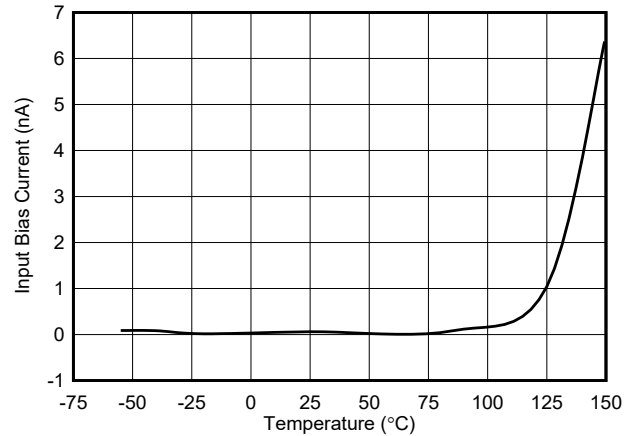


图 6-16. Input Bias Current vs. Temperature

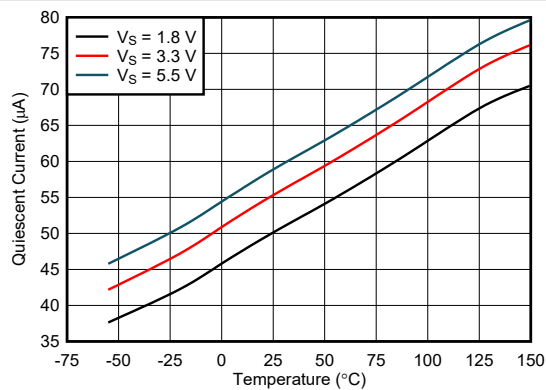


图 6-17. Quiescent Current vs. Temperature (Enabled)

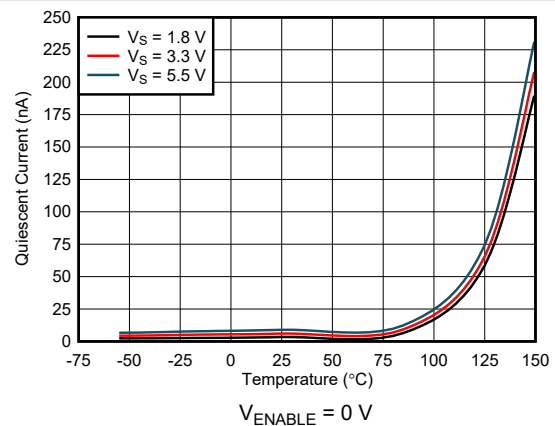


图 6-18. Quiescent Current vs. Temperature (Disabled)

6.6 Typical Characteristics (continued)

at $T_A = 25^\circ\text{C}$, $V_S = 1.8\text{ V}$, $V_{IN+} = 12\text{ V}$, $V_{REF} = V_S / 2$, $V_{ENABLE} = V_S$, and for all gain options (unless otherwise noted)

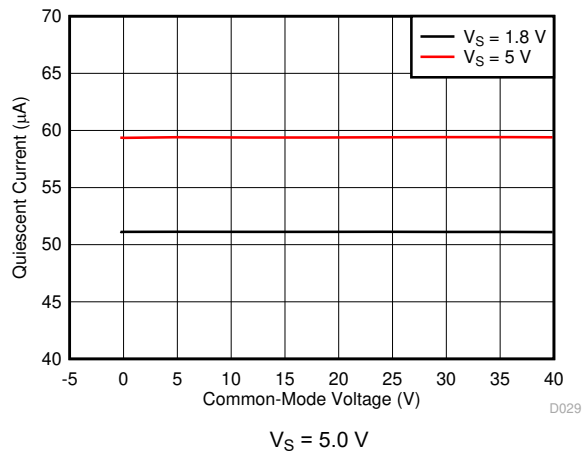


图 6-19. Quiescent Current vs. Common-Mode Voltage

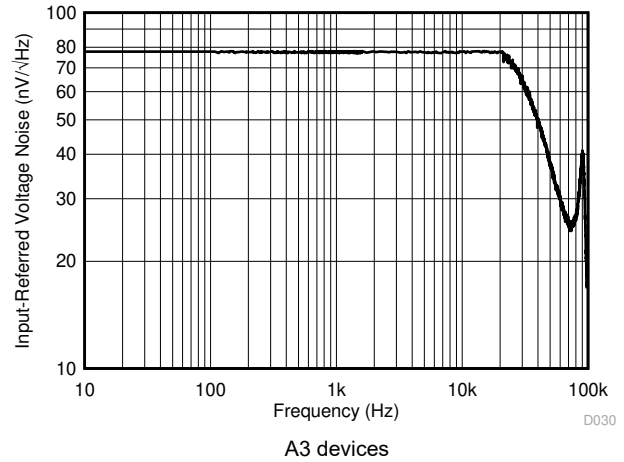


图 6-20. Input-Referred Voltage Noise vs. Frequency

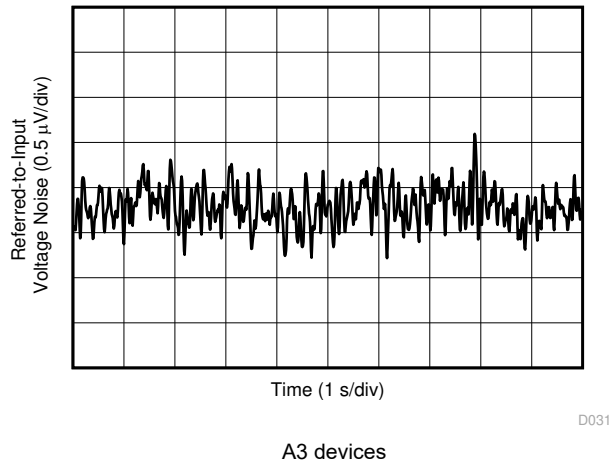


图 6-21. 0.1-Hz to 10-Hz Voltage Noise (Referred-To-Input)

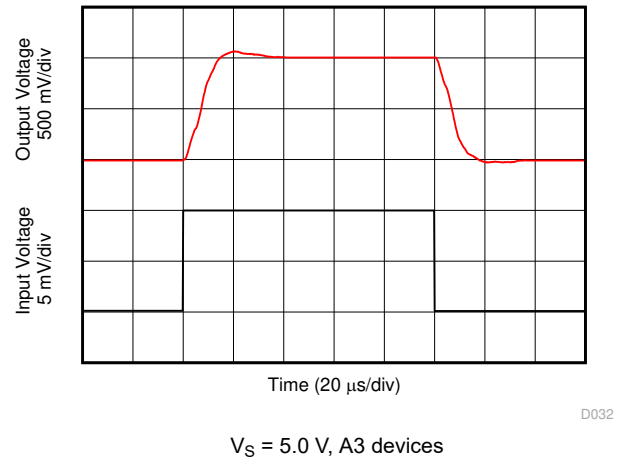


图 6-22. Step Response (10-mV_{pp} Input Step)

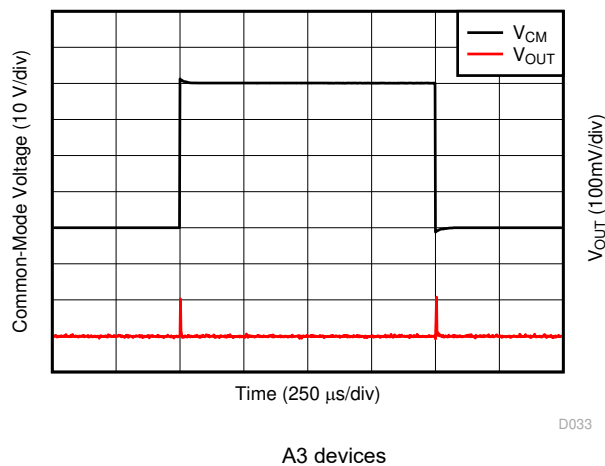


图 6-23. Common-Mode Voltage Transient Response

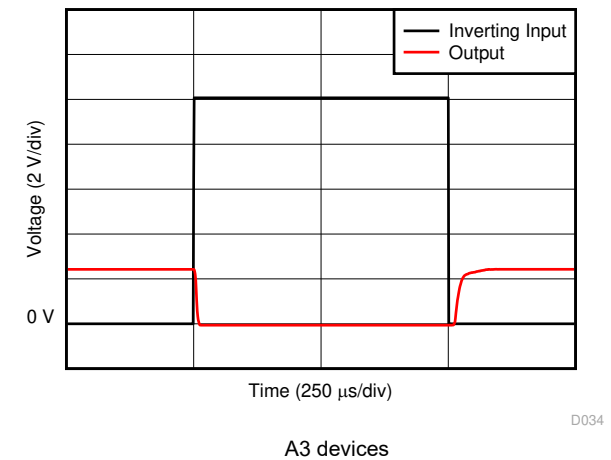
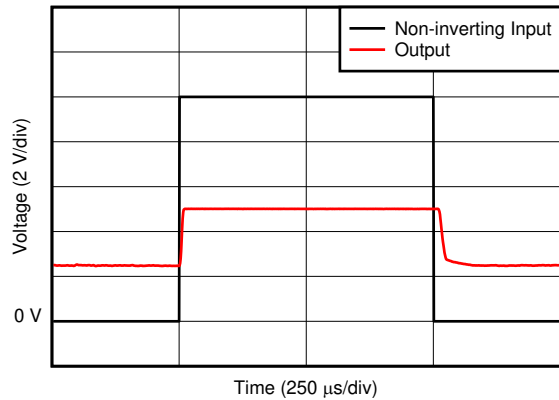


图 6-24. Inverting Differential Input Overload

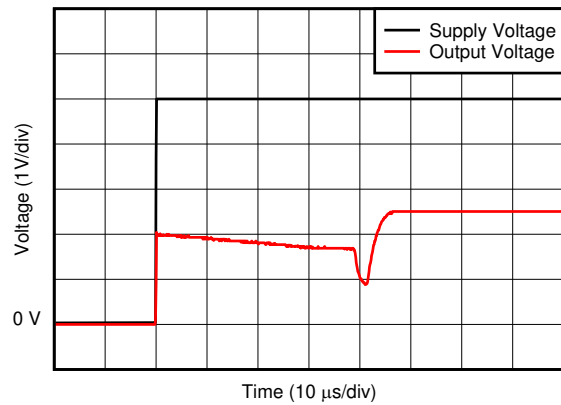
6.6 Typical Characteristics (continued)

at $T_A = 25^\circ\text{C}$, $V_S = 1.8\text{ V}$, $V_{IN+} = 12\text{ V}$, $V_{REF} = V_S / 2$, $V_{ENABLE} = V_S$, and for all gain options (unless otherwise noted)



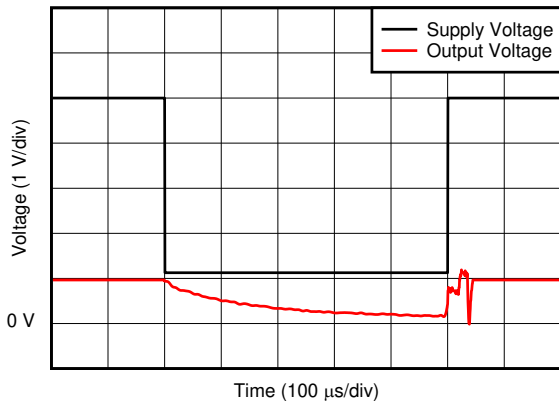
$V_S = 5.0\text{ V}$, A3 devices

图 6-25. Noninverting Differential Input Overload



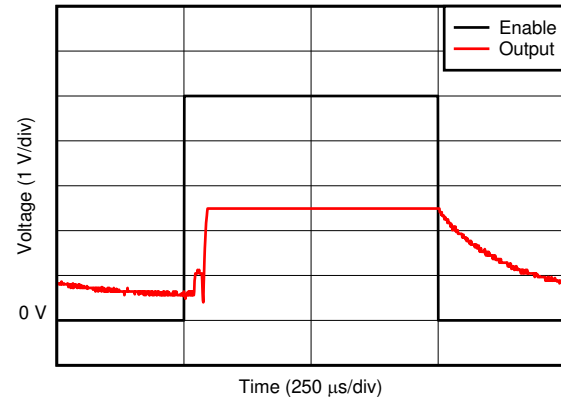
$V_S = 5.0\text{ V}$, A3 devices

图 6-26. Start-Up Response



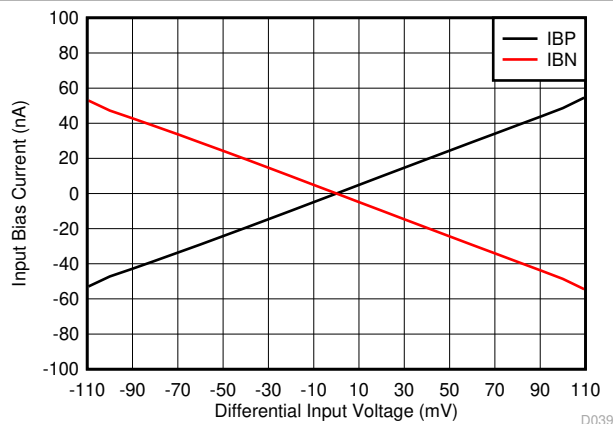
$V_S = 5.0\text{ V}$, A3 devices

图 6-27. Brownout Recovery



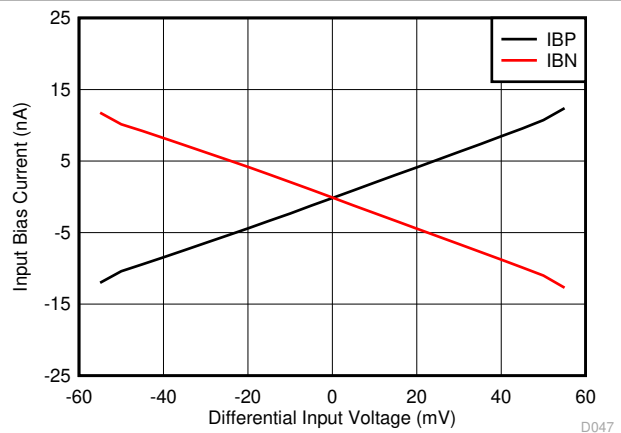
$V_S = 5.0\text{ V}$, A3 devices

图 6-28. Enable and Disable Response



$V_S = 5.0\text{ V}$, $V_{REF} = 2.5\text{ V}$, A1 devices

图 6-29. IB+ and IB- vs. Differential Input Voltage

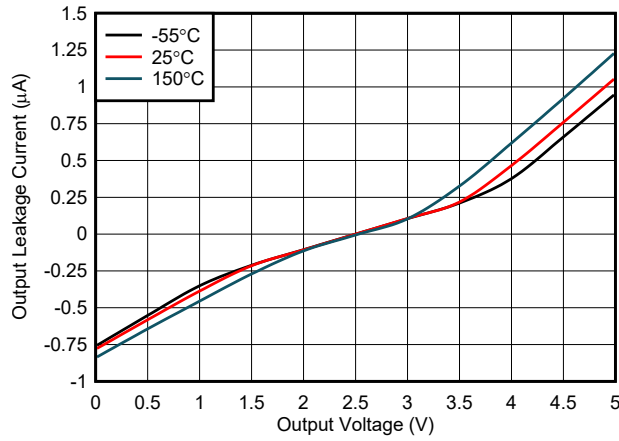


$V_S = 5.0\text{ V}$, $V_{REF} = 2.5\text{ V}$, A2, A3, A4, A5 devices

图 6-30. IB+ and IB- vs. Differential Input Voltage

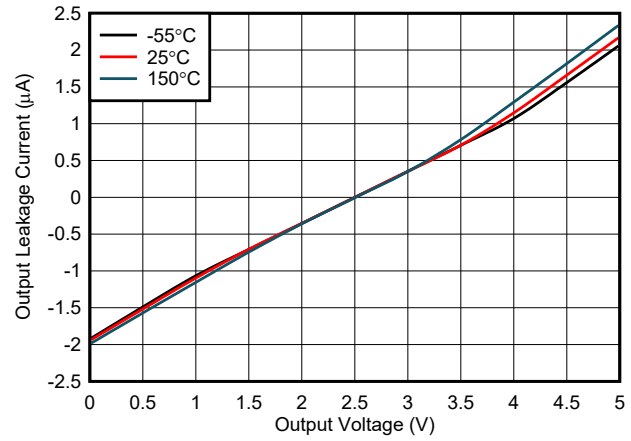
6.6 Typical Characteristics (continued)

at $T_A = 25^\circ\text{C}$, $V_S = 1.8\text{ V}$, $V_{IN+} = 12\text{ V}$, $V_{REF} = V_S / 2$, $V_{ENABLE} = V_S$, and for all gain options (unless otherwise noted)



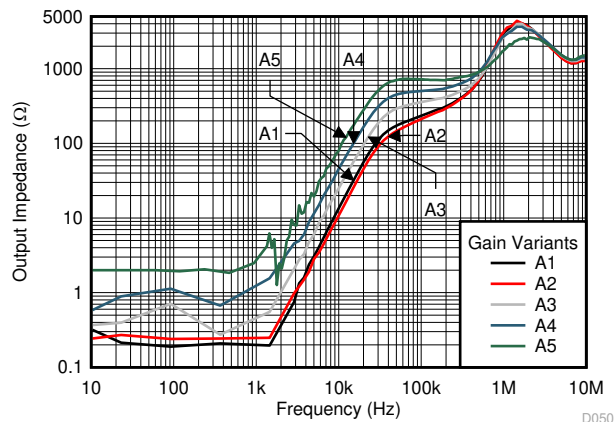
$V_S = 5.0\text{ V}$, $V_{ENABLE} = 0\text{ V}$, $V_{REF} = 2.5\text{ V}$

图 6-31. Output Leakage vs. Output Voltage (A1, A2, and A3 Devices)



$V_S = 5.0\text{ V}$, $V_{ENABLE} = 0\text{ V}$, $V_{REF} = 2.5\text{ V}$

图 6-32. Output Leakage vs. Output Voltage (A4 and A5 Devices)



$V_S = 5.0\text{ V}$, $V_{CM} = 0\text{ V}$

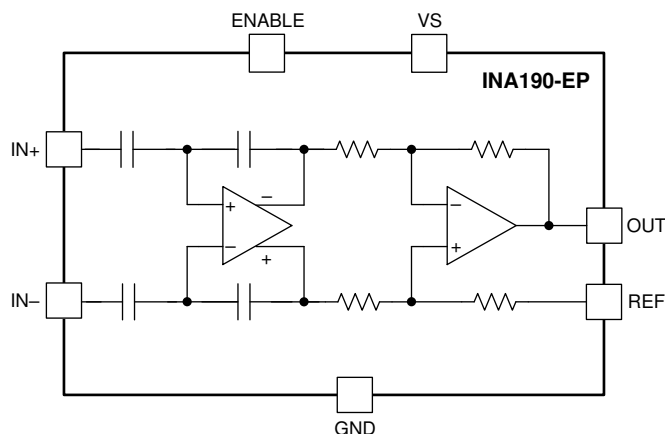
图 6-33. Output Impedance vs. Frequency

7 Detailed Description

7.1 Overview

The INA190-EP is a low bias current, low offset, 40-V common-mode, current-sensing amplifier with an enable pin. The INA190-EP is a specially designed, current-sensing amplifier that accurately measures voltages developed across current-sensing resistors on common-mode voltages that far exceed the supply voltage. Current is measured on input voltage rails as high as 40 V at V_{IN+} and V_{IN-} , with a supply voltage, V_S , as low as 1.7 V. When disabled, the output goes to a high-impedance state, and the supply current draw is reduced to less than 0.1 μ A. The INA190-EP is intended for use in both low-side and high-side current-sensing configurations where high accuracy and low current consumption are required.

7.2 Functional Block Diagram



7.3 Feature Description

7.3.1 Precision Current Measurement

The INA190-EP allows for accurate current measurements over a wide dynamic range. The high accuracy of the device is attributable to the low gain error and offset specifications. The offset voltage of the INA190-EP is less than 15 μV . In this case, the low offset improves the accuracy at light loads when $V_{\text{IN}+}$ approaches $V_{\text{IN}-}$. Another advantage of low offset is the ability to use a lower-value shunt resistor that reduces the power loss in the current-sense circuit, and improves the power efficiency of the end application.

The maximum gain error of the INA190-EP is specified between 0.2% and 0.4% of the actual value, depending on the gain option. As the sensed voltage becomes much larger than the offset voltage, the gain error becomes the dominant source of error in the current-sense measurement. When the device monitors currents near the full-scale output range, the total measurement error approaches the value of the gain error.

7.3.2 Low Input Bias Current

The INA190-EP is different from many current-sense amplifiers because this device offers very low input bias current. The low input bias current of the INA190-EP has three primary benefits.

The first benefit is the reduction of the current consumed by the device in both the enabled and disabled states. Classical current-sense amplifier topologies typically consume tens of microamps of current at the inputs. For these amplifiers, the input current is the result of the resistor network that sets the gain and additional current to bias the input amplifier. To reduce the bias current to near zero, the INA190-EP uses a capacitively coupled amplifier on the input stage, followed by a difference amplifier on the output stage.

The second benefit of low bias current is the ability to use input filters to reject high-frequency noise before the signal is amplified. In a traditional current-sense amplifier, the addition of input filters comes at the cost of reduced accuracy. However, as a result of the low bias currents, input filters have little effect on the measurement accuracy of the INA190-EP.

The third benefit of low bias current is the ability to use a larger current-sense resistor. This ability allows the device to accurately monitor currents as low as 1 μA .

7.3.3 Low Quiescent Current With Output Enable

The device features low quiescent current (I_Q), while still providing sufficient small-signal bandwidth to be usable in most applications. The quiescent current of the INA190-EP is only 48 μA (typ), while providing a small-signal bandwidth of 35 kHz in a gain of 100. The low I_Q and good bandwidth allow the device to be used in many portable electronic systems without excessive drain on the battery. Because many applications only need to periodically monitor current, the INA190-EP features an enable pin that turns off the device until needed. When in the disabled state, the INA190-EP typically draws 10 nA of total supply current.

7.3.4 Bidirectional Current Monitoring

INA190-EP devices can sense current flow through a sense resistor in both directions. The bidirectional current-sensing capability is achieved by applying a voltage at the REF pin to offset the output voltage. A positive differential voltage sensed at the inputs results in an output voltage that is greater than the applied reference voltage. Likewise, a negative differential voltage at the inputs results in output voltage that is less than the applied reference voltage. Use [方程式 1](#) to calculate the output voltage of the current-sense amplifier.

$$V_{\text{OUT}} = (I_{\text{LOAD}} \times R_{\text{SENSE}} \times \text{GAIN}) + V_{\text{REF}} \quad (1)$$

where

- I_{LOAD} is the load current to be monitored.
- R_{SENSE} is the current-sense resistor.
- GAIN is the gain option of the selected device.
- V_{REF} is the voltage applied to the REF pin.

7.3.5 High-Side and Low-Side Current Sensing

The INA190-EP supports input common-mode voltages from -0.2 V to $+40\text{ V}$. Because of the internal topology, the common-mode range is not restricted by the power-supply voltage (V_S). The ability to operate with common-mode voltages greater or less than V_S allows the INA190-EP to be used in high-side and low-side current-sensing applications (see [图 7-1](#)).

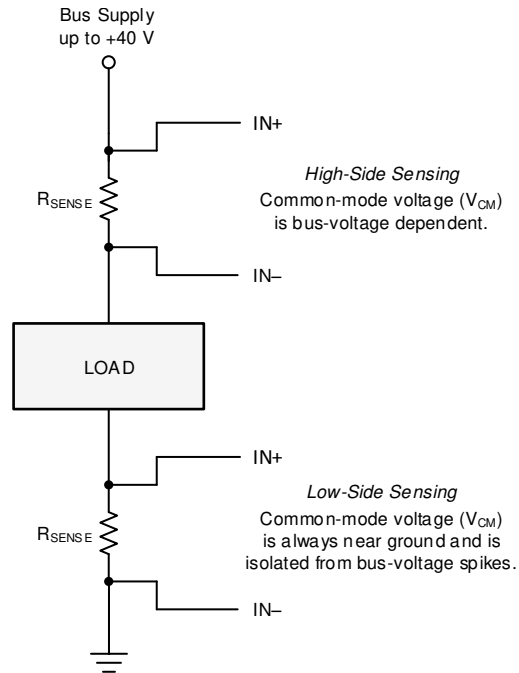


图 7-1. High-Side and Low-Side Sensing Connections

7.3.6 High Common-Mode Rejection

The INA190-EP uses a capacitively coupled amplifier on the front end. Therefore, DC common-mode voltages are blocked from downstream circuits, resulting in very high common-mode rejection. Typically, the common-mode rejection of the INA190-EP is approximately 150 dB. The ability to reject changes in the DC common-mode voltage allows the INA190-EP to monitor both high- and low-voltage rail currents with very little change in the offset voltage.

7.3.7 Rail-to-Rail Output Swing

The INA190-EP allows linear current-sensing operation with the output close to the supply rail and ground. The maximum specified output swing to the positive rail is $V_S - 40\text{ mV}$, and the maximum specified output swing to GND is only $\text{GND} + 1\text{ mV}$. The close-to-rail output swing is useful to maximize the usable output range, particularly when operating the device from a 1.8-V supply.

7.4 Device Functional Modes

7.4.1 Normal Operation

The INA190-EP is in normal operation when the following conditions are met:

- The power-supply voltage (V_S) is between 1.7 V and 5.5 V.
- The common-mode voltage (V_{CM}) is within the specified range of -0.2 V to $+40$ V.
- The maximum differential input signal times the gain plus V_{REF} is less than the positive swing voltage V_{SP} .
- The ENABLE pin is driven or connected to V_S .
- The minimum differential input signal times the gain plus V_{REF} is greater than the zero load swing to GND, V_{ZL} (see the [Rail-to-Rail Output Swing](#) section).

During normal operation, this device produces an output voltage that is the *amplified* representation of the difference voltage from $IN+$ to $IN-$ plus the voltage applied to the REF pin.

7.4.2 Unidirectional Mode

This device can be configured to monitor current flowing in one direction (unidirectional) or in both directions (bidirectional) depending on how the REF pin is connected. 图 7-2 shows the device operating in unidirectional mode where the output is near ground when no current is flowing. When the current flows from the bus supply to the load, the input voltage from $IN+$ to $IN-$ increases and causes the output voltage at the OUT pin to increase.

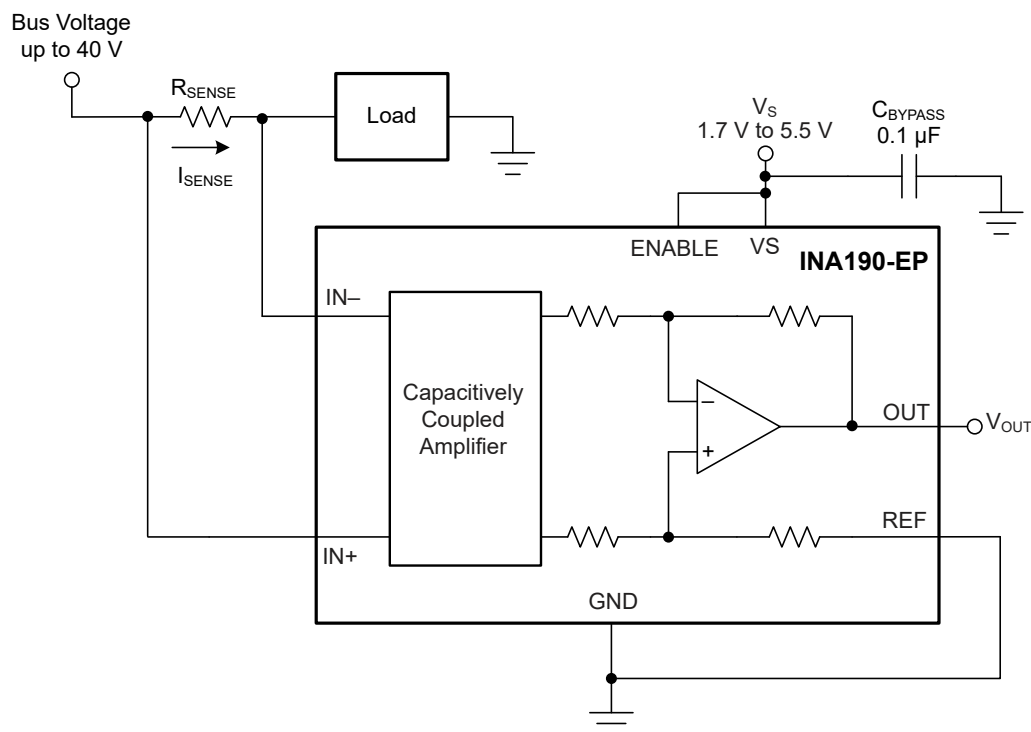


图 7-2. Typical Unidirectional Application

The linear range of the output stage is limited by how close the output voltage can approach ground under zero input conditions. The zero current output voltage of the INA190-EP is very small and for most unidirectional applications the REF pin is simply grounded. However, if the measured current multiplied by the current sense resistor and device gain is less than the zero current output voltage, then bias the REF pin to a convenient value above the zero current output voltage to get the output into the linear range of the device. To limit common-mode rejection errors, buffer the reference voltage connected to the REF pin.

A less-frequently used output biasing method is to connect the REF pin to the power-supply voltage, V_S . This method results in the output voltage saturating at 40 mV less than the supply voltage when no differential input voltage is present. This method is similar to the output saturated low condition with no differential input voltage

when the REF pin is connected to ground. The output voltage in this configuration only responds to currents that develop negative differential input voltage relative to the device IN⁻ pin. Under these conditions, when the negative differential input signal increases, the output voltage moves downward from the saturated supply voltage. The voltage applied to the REF pin must not exceed V_S .

Another use for the REF pin in unidirectional operation is to level shift the output voltage. 图 7-3 shows an application where the device ground is set to a negative voltage so currents biased to negative supplies, as seen in optical networking cards, can be measured. The GND of the INA190-EP can be set to negative voltages, as long as the inputs do not violate the common-mode range specification and the voltage difference between V_S and GND does not exceed 5.5 V. In this example, the output of the INA190-EP is fed into a positive-biased ADC. By grounding the REF pin, the voltages at the output will be positive and not damage the ADC. To make sure the output voltage never goes negative, the supply sequencing must be the positive supply first, followed by the negative supply.

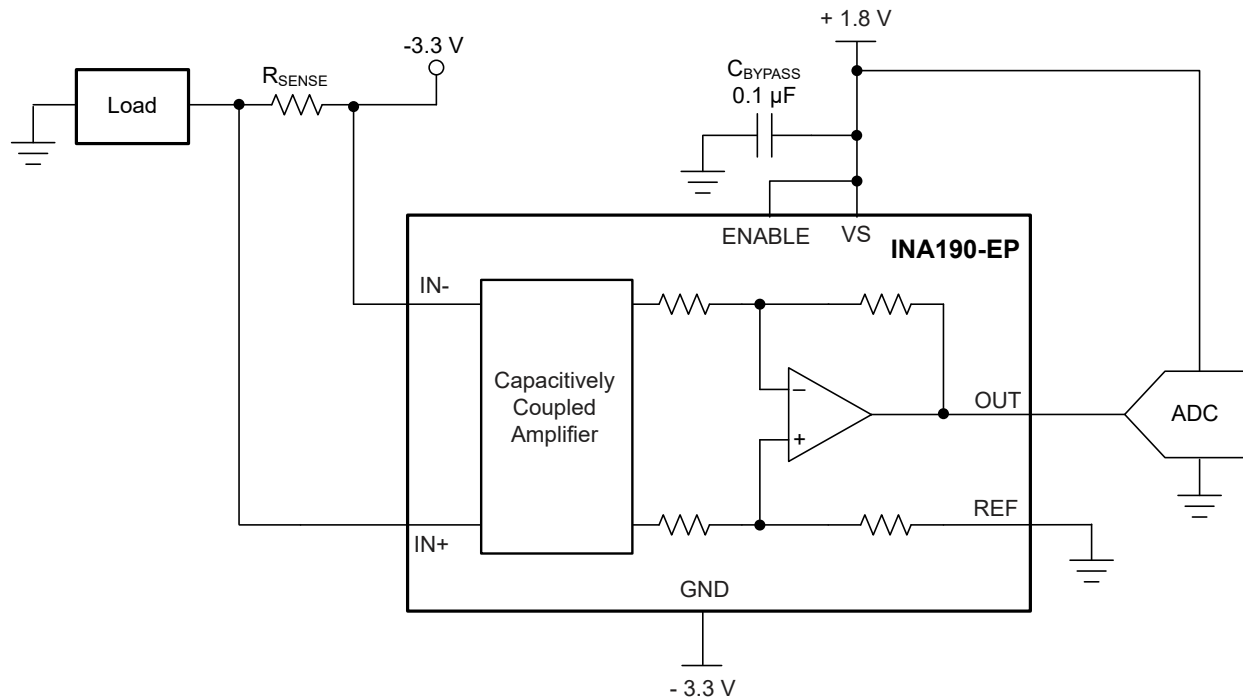


图 7-3. Using the REF Pin to Level-Shift Output Voltage

7.4.3 Bidirectional Mode

The INA190-EP devices are bidirectional current-sense amplifiers capable of measuring currents through a resistive shunt in two directions. This bidirectional monitoring is common in applications that include charging and discharging operations where the current flowing through the resistor can change directions.

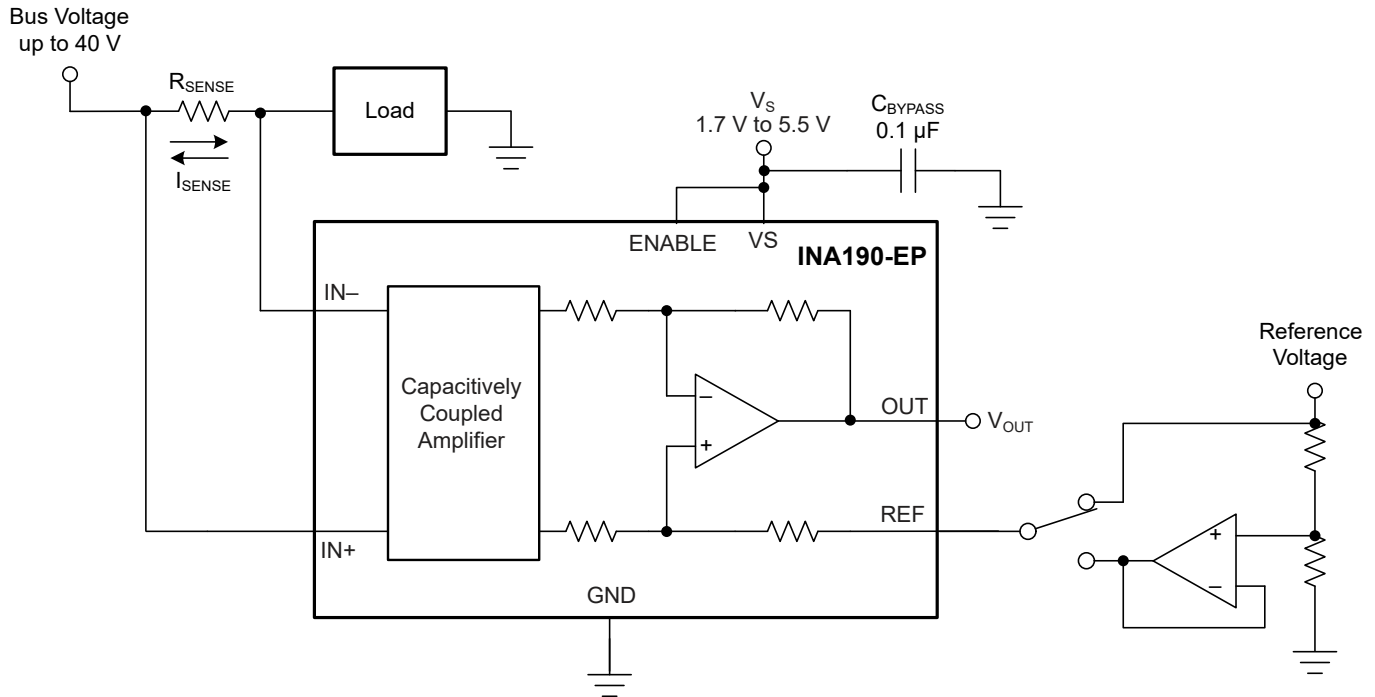


图 7-4. Bidirectional Application

The user can apply a voltage to the REF pin to measure this current flowing in both directions (see 图 7-4). The voltage applied to REF (V_{REF}) sets the output state that corresponds to the zero-input level state. The output then responds by increasing above V_{REF} for positive differential signals (relative to the IN – pin) and responds by decreasing below V_{REF} for negative differential signals. This reference voltage applied to the REF pin can be set anywhere between 0 V to V_S . For bidirectional applications, V_{REF} is typically set at $V_S/2$ for equal signal range in both current directions. In some cases, V_{REF} is set at a voltage other than $V_S/2$; for example, when the bidirectional current and corresponding output signal do not need to be symmetrical.

7.4.4 Input Differential Overload

If the differential input voltage ($V_{IN+} - V_{IN-}$) times gain exceeds the voltage swing specification, the INA190-EP drives its output as close as possible to the positive supply or ground, and does not provide accurate measurement of the differential input voltage. If this input overload occurs during normal circuit operation, then reduce the value of the shunt resistor or use a lower-gain version with the chosen sense resistor to avoid this mode of operation. If a differential overload occurs in a time-limited fault event, then the output of the INA190-EP returns to the expected value approximately 80 μ s after the fault condition is removed.

7.4.5 Shutdown

Specific package options of the INA190-EP feature an active-high ENABLE pin that shuts down the device when pulled to ground. When the device is shut down, the quiescent current is reduced to 10 nA (typical), and the output goes to a high-impedance state. In a battery-powered application, the low quiescent current extends the battery lifetime when the current measurement is not needed. When the ENABLE pin is driven to the supply voltage, the device turns back on. The typical output settling time when enabled is 130 μ s.

The output of the INA190-EP goes to a high-impedance state when disabled. Therefore, you can connect multiple outputs of the INA190-EP together to a single ADC or measurement device (see 图 7-5).

When connected in this way, enable only one INA190-EP at a time, and make sure all devices have the same supply voltage.

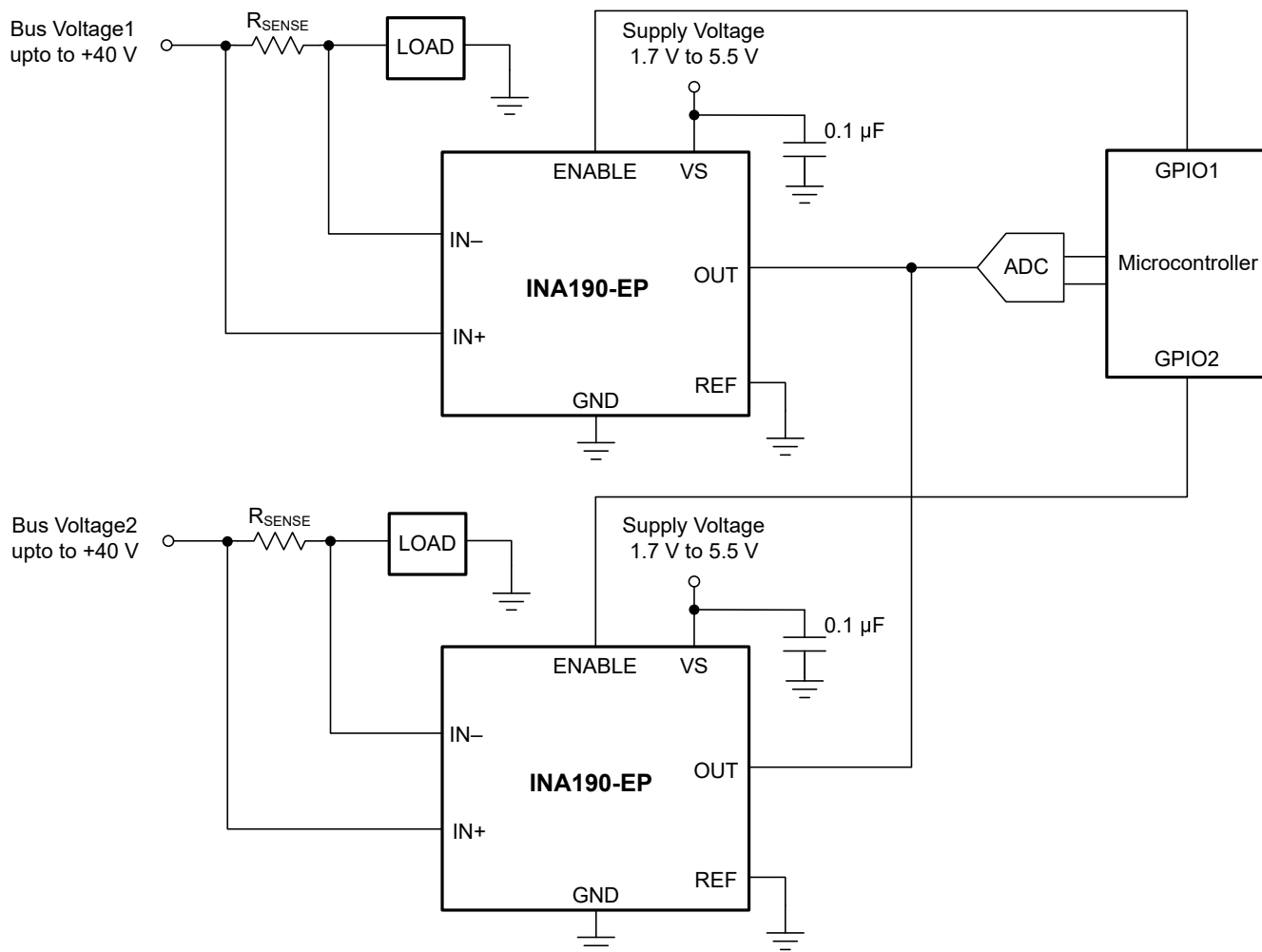


图 7-5. Multiplexing Multiple Devices With the ENABLE Pin

8 Application and Implementation

备注

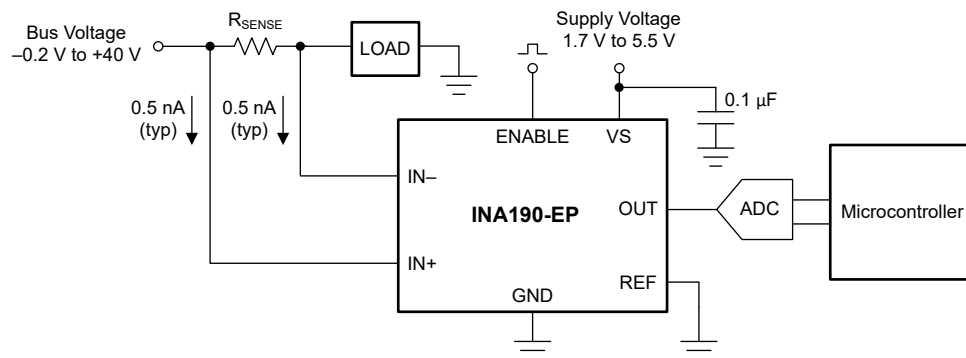
以下应用部分中的信息不属于 TI 器件规格的范围，TI 不担保其准确性和完整性。TI 的客户应负责确定器件是否适用于其应用。客户应验证并测试其设计，以确保系统功能。

8.1 Application Information

The INA190-EP amplifies the voltage developed across a current-sensing resistor as current flows through the resistor to the load or ground. The high common-mode rejection of the INA190-EP make it usable over a wide range of voltage rails while still maintaining an accurate current measurement.

8.1.1 Basic Connections

图 8-1 shows the basic connections of the INA190-EP. Place the device as close as possible to the current sense resistor and connect the input pins (IN+ and IN-) to the current sense resistor through kelvin connections. If present, the ENABLE pin must be controlled externally or connected to VS if not used.



NOTE: To help eliminate ground offset errors between the device and the analog-to-digital converter (ADC), connect the REF pin to the ADC reference input. When driving SAR ADCs, filter or buffer the output of the INA190-EP before connecting directly to the ADC.

图 8-1. Basic Connections for the INA190-EP

8.1.2 R_{SENSE} and Device Gain Selection

The accuracy of any current-sense amplifier is maximized by choosing the current-sense resistor to be as large as possible. A large sense resistor maximizes the differential input signal for a given amount of current flow and reduces the error contribution of the offset voltage. However, there are practical limits as to how large the current-sense resistor can be in a given application because of the resistor size and maximum allowable power dissipation. 方程式 2 gives the maximum value for the current-sense resistor for a given power dissipation budget:

$$R_{SENSE} < \frac{PD_{MAX}}{I_{MAX}^2} \quad (2)$$

where:

- PD_{MAX} is the maximum allowable power dissipation in R_{SENSE}.
- I_{MAX} is the maximum current that will flow through R_{SENSE}.

An additional limitation on the size of the current-sense resistor and device gain is due to the power-supply voltage, V_S, and device swing-to-rail limitations. In order to make sure that the current-sense signal is properly passed to the output, both positive and negative output swing limitations must be examined. 方程式 3 provides the maximum values of R_{SENSE} and GAIN to keep the device from exceeding the positive swing limitation.

$$I_{MAX} \times R_{SENSE} \times GAIN < V_{SP} - V_{REF} \quad (3)$$

where:

- I_{MAX} is the maximum current that will flow through R_{SENSE}.
- GAIN is the gain of the current-sense amplifier.
- V_{SP} is the positive output swing as specified in the data sheet.
- V_{REF} is the externally applied voltage on the REF pin.

To avoid positive output swing limitations when selecting the value of R_{SENSE}, there is always a trade-off between the value of the sense resistor and the gain of the device under consideration. If the sense resistor selected for the maximum power dissipation is too large, then it is possible to select a lower-gain device in order to avoid positive swing limitations.

The negative swing limitation places a limit on how small the sense resistor value can be for a given application. 方程式 4 provides the limit on the minimum value of the sense resistor.

$$I_{MIN} \times R_{SENSE} \times GAIN > V_{SN} - V_{REF} \quad (4)$$

where:

- I_{MIN} is the minimum current that will flow through R_{SENSE}.
- GAIN is the gain of the current-sense amplifier.
- V_{SN} is the negative output swing of the device (see [Rail-to-Rail Output Swing](#)).
- V_{REF} is the externally applied voltage on the REF pin.

In addition to adjusting R_{SENSE} and the device gain, the voltage applied to the REF pin can be slightly increased above GND to avoid negative swing limitations.

8.1.3 Signal Conditioning

When performing accurate current measurements in noisy environments, the current-sensing signal is often filtered. The INA190-EP features low input bias currents. Therefore, adding a differential mode filter to the input without sacrificing the current-sense accuracy is possible. Filtering at the input is advantageous because this action attenuates differential noise before the signal is amplified. 图 8-2 provides an example of how to use a filter on the input pins of the device.

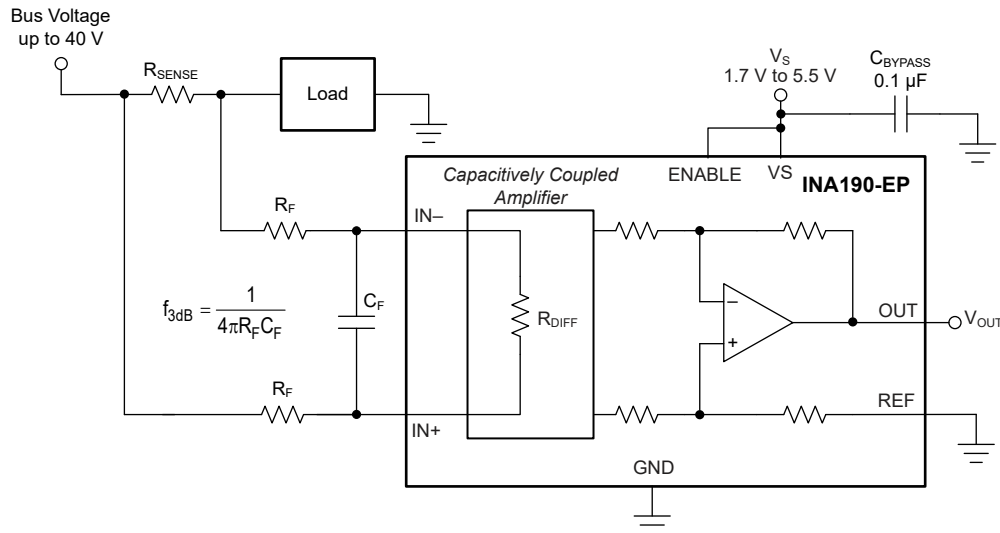


图 8-2. Filter at the Input Pins

图 8-3 shows the value of R_{DIFF} as a function of the device temperature.

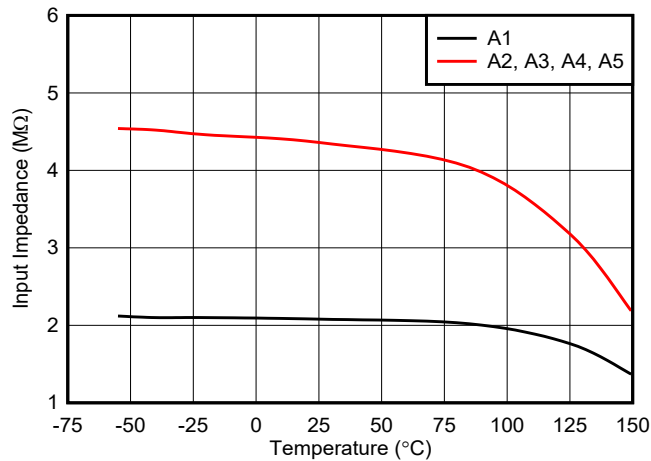


图 8-3. Differential Input Impedance vs. Temperature

As the voltage drop across the sense resistor (V_{SENSE}) increases, the amount of voltage dropped across the input filter resistors (R_F) also increases. The increased voltage drop results in additional gain error. Use [方程式 5](#) to calculate the error caused by these resistors.

$$\text{Error(\%)} = \left(1 - \frac{R_{\text{DIFF}}}{R_{\text{SENSE}} + R_{\text{DIFF}} + (2 \times R_F)} \right) \times 100 \quad (5)$$

where:

- R_{DIFF} is the differential input impedance.
- R_F is the added value of the series filter resistance.

The input stage of the INA190-EP uses a capacitive feedback amplifier topology to achieve high dc precision. As a result, periodic high-frequency shunt voltage (or current) transients of significant amplitude (10 mV or greater) and duration (hundreds of nanoseconds or greater) may be amplified by the INA190-EP, even though the transients are greater than the device bandwidth. Use a differential input filter in these applications to minimize disturbances at the INA190-EP output.

The high input impedance and low bias current of the INA190-EP provide flexibility in the input filter design without impacting the accuracy of current measurement. For example, set $R_F = 100 \, \Omega$ and $C_F = 22 \, \text{nF}$ to achieve a low-pass filter corner frequency of 36.2 kHz. These filter values significantly attenuate most unwanted high-frequency signals at the input without severely impacting the current-sensing bandwidth or precision. If a lower corner frequency is desired, increase the value of C_F .

Filtering the input filters out differential noise across the sense resistor. If high-frequency, common-mode noise is a concern, add an RC filter from the OUT pin to ground. The RC filter helps filter out both differential and common-mode noise, as well as internally generated noise from the device. The value for the resistance of the RC filter is limited by the impedance of the load. Any current drawn by the load manifests as an external voltage drop from the INA190-EP OUT pin to the load input. To select the optimal values for the output filter, use [图 6-33](#) and see the [Closed-Loop Analysis of Load-Induced Amplifier Stability Issues Using ZOUT](#) application report

8.1.4 Common-Mode Voltage Transients

With a small amount of additional circuitry, the INA190-EP can be used in circuits subject to transients that exceed the absolute maximum voltage ratings. The most simple way to protect the inputs from negative transients is to add resistors in series to the IN⁻ and IN⁺ pins. Use resistors that are 1 k Ω or less, and limit the current in the ESD structures to less than 5 mA. For example, using 1-k Ω resistors in series with the INA190-EP allows voltages as low as -5 V, while limiting the ESD current to less than 5 mA. If protection from high-voltage or more-negative, common-voltage transients is needed, use the circuits shown in [Figure 8-4](#) and [Figure 8-5](#). When implementing these circuits, use only Zener diodes or Zener-type transient absorbers (sometimes referred to as *transzorbs*); any other type of transient absorber has an unacceptable time delay. Start by adding a pair of resistors as a working impedance for the Zener diode (see [Figure 8-4](#)). Keep these resistors as small as possible; most often, use around 100 Ω . Larger values can be used with an effect on gain that is discussed in the [Signal Conditioning](#) section. This circuit limits only short-term transients; therefore, many applications are satisfied with a 100- Ω resistor along with conventional Zener diodes of the lowest acceptable power rating. This combination uses the least amount of board space. These diodes can be found in packages as small as SOT-523 or SOD-523.

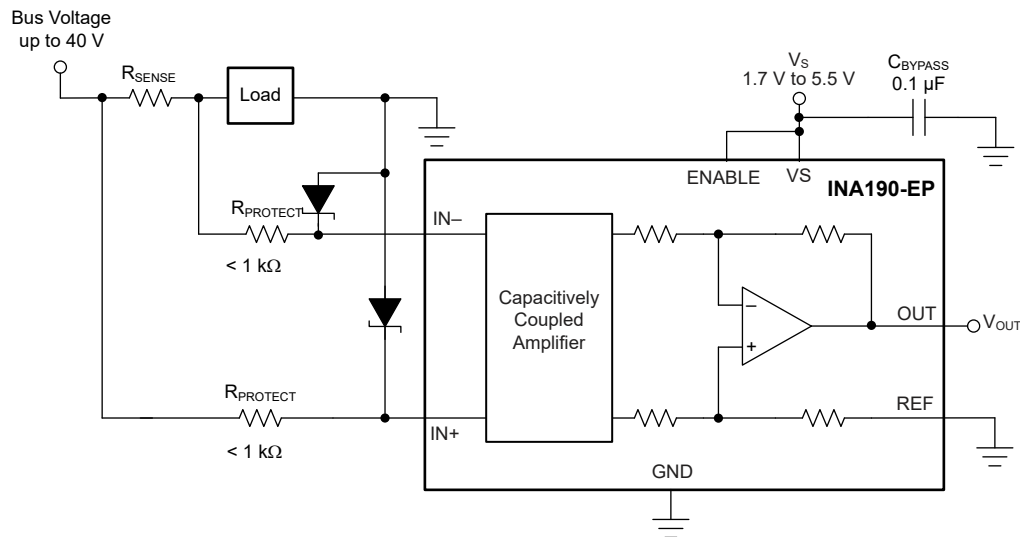


图 8-4. Transient Protection Using Dual Zener Diodes

In the event that low-power Zener diodes do not have sufficient transient absorption capability, a higher-power transzorb must be used. The most package-efficient solution involves using a single transzorb and back-to-back diodes between the device inputs (see [Figure 8-5](#)). The most space-efficient solutions are dual, series-connected diodes in a single SOT-523 or SOD-523 package. In either of the examples shown in [Figure 8-4](#) and [Figure 8-5](#), the total board area required by the INA190-EP with all protective components is less than that of an SO-8 package, and only slightly greater than that of an VSSOP-8 package.

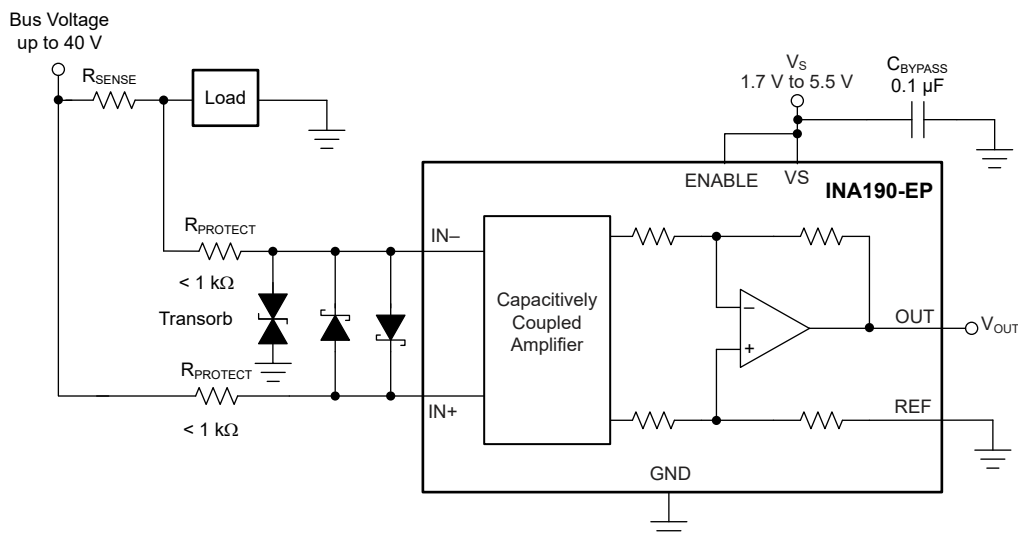


图 8-5. Transient Protection Using a Single Transzorb and Input Clamps

For more information, see the [Current Shunt Monitor With Transient Robustness](#) reference design.

8.2 Typical Applications

The low input bias current of the INA190-EP allows accurate monitoring of small-value currents. To accurately monitor currents in the microamp range, increase the value of the sense resistor to increase the sense voltage so that the error introduced by the offset voltage is small. 图 8-6 shows the circuit configuration for monitoring low-value currents. As a result of the differential input impedance of the INA190-EP, limit the value of R_{SENSE} to $1\text{ k}\Omega$ or less for best accuracy.

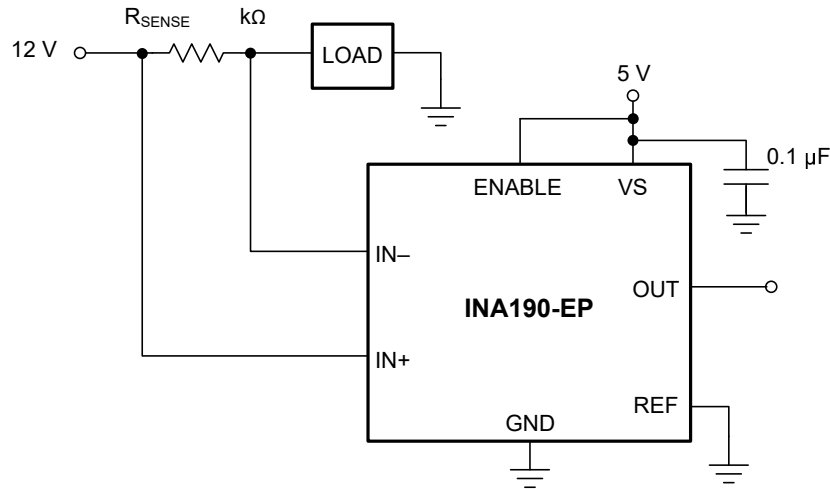


图 8-6. Microamp Current Measurement

8.2.1 Design Requirements

表 8-1 lists the design requirements for the circuit shown in 图 8-6.

表 8-1. Design Parameters

DESIGN PARAMETER	EXAMPLE VALUE
Power-supply voltage (V_S)	5 V
Bus supply rail (V_{CM})	12 V
Minimum sense current (I_{MIN})	1 μA
Maximum sense current (I_{MAX})	150 μA
Device gain (GAIN)	25 V/V
Reference voltage (V_{REF})	0 V
Amplifier current in sleep or disabled state	< 1 μA

8.2.2 Detailed Design Procedure

The maximum value of the current-sense resistor is calculated based choice of gain, value of the maximum current the be sensed (I_{MAX}), and the power supply voltage(V_S). When operating at the maximum current, the output voltage must not exceed the positive output swing specification, V_{SP} . For the given design parameters, 方程式 6 determines that the maximum value for R_{SENSE} is 1.321 k Ω .

$$R_{SENSE} < \frac{V_{SP}}{I_{MAX} \times GAIN} \quad (6)$$

However, because this value exceeds the maximum recommended value for R_{SENSE} , a resistance value of 1 k Ω must be used. When operating at the minimum current value, I_{MIN} the output voltage must be greater than the swing to GND (V_{SN}), specification. For this example, 方程式 7 determines that the output voltage at the minimum current is 25 mV, which is greater than the value for V_{SN} .

$$V_{OUTMIN} = I_{MIN} \times R_{SENSE} \times GAIN \quad (7)$$

8.2.3 Application Curve

图 8-7 shows the output of the device when disabled and enabled while measuring a 40- μ A load current. When disabled, the current draw from the device supply and inputs is less than 106 nA.

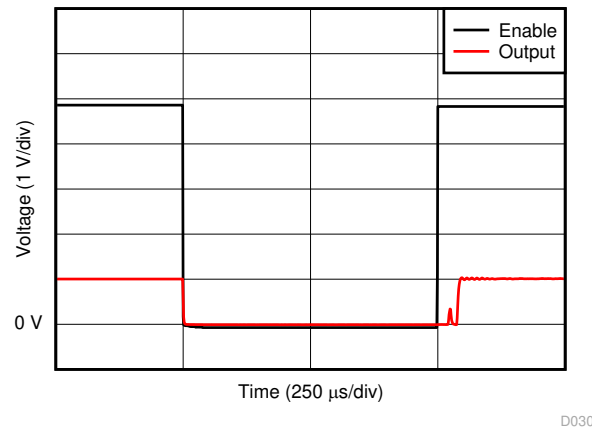


图 8-7. Output Disable and Enable Response

9 Power Supply Recommendations

The input circuitry of the INA190-EP accurately measures beyond the power-supply voltage, V_S . For example, V_S can be 5 V, whereas the bus supply voltage at $IN+$ and $IN-$ can be as high as 40 V. However, the output voltage range of the OUT pin is limited by the voltage on the VS pin. The INA190-EP also withstands the full differential input signal range up to 40 V at the $IN+$ and $IN-$ input pins, regardless of whether the device has power applied at the VS pin. There is no sequencing requirement for V_S and V_{IN+} or V_{IN-} .

10 Layout

10.1 Layout Guidelines

- Connect the input pins to the sensing resistor using a Kelvin or 4-wire connection. This connection technique makes sure that only the current-sensing resistor impedance is detected between the input pins. Poor routing of the current-sensing resistor commonly results in additional resistance present between the input pins. Given the very low ohmic value of the current resistor, any additional high-current carrying impedance can cause significant measurement errors.
- Place the power-supply bypass capacitor as close as possible to the device power supply and ground pins. The recommended value of this bypass capacitor is 0.1 μF . Additional decoupling capacitance can be added to compensate for noisy or high-impedance power supplies.
- When routing the connections from the current-sense resistor to the device, keep the trace lengths as short as possible. The input filter capacitor C_F should be placed as close as possible to the input pins of the device.

10.2 Layout Examples

图 10-1. Recommended Layout for SC70 (DCK) Package

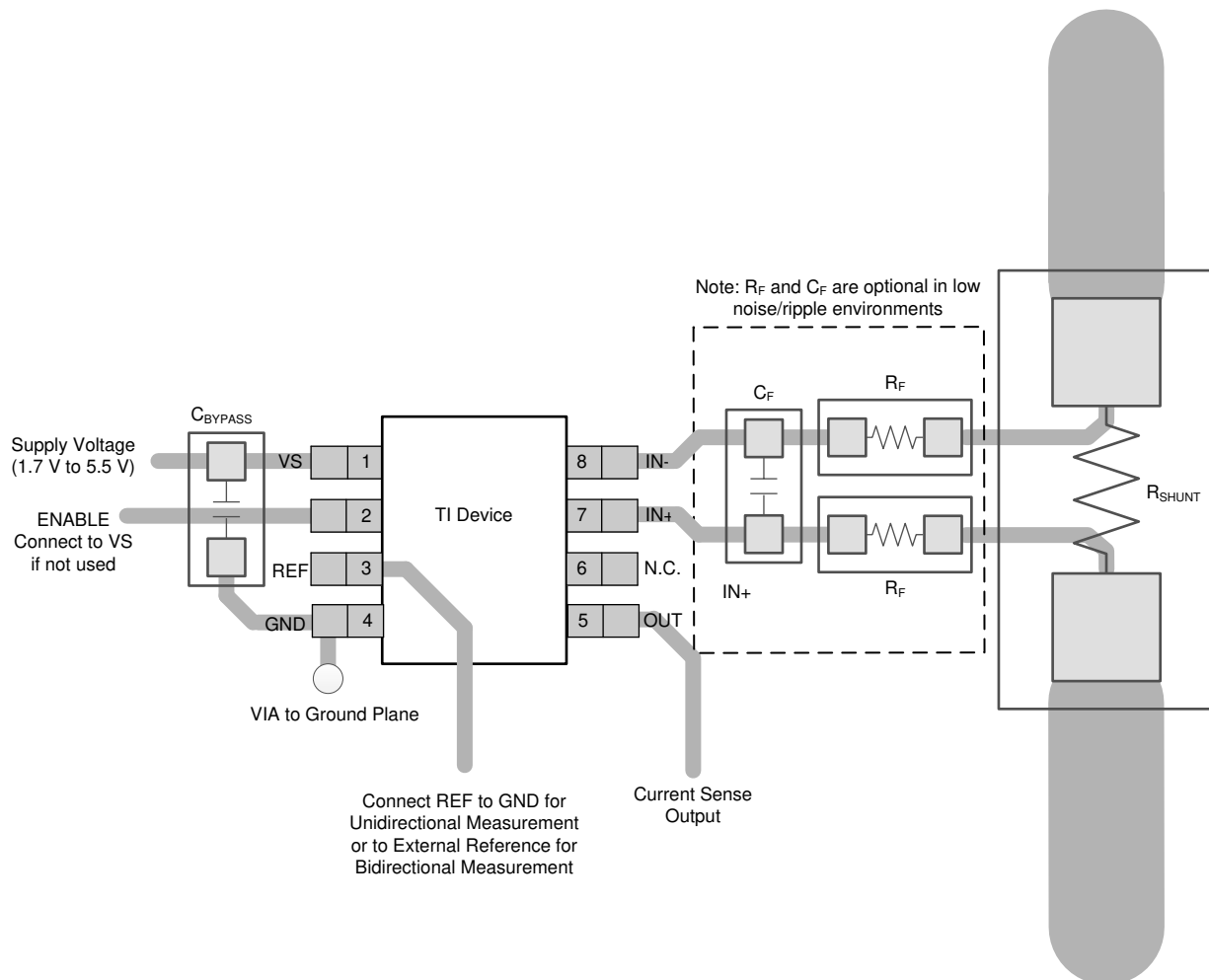


图 10-2. Recommended Layout for SOT23-8 (DDF) Package

11 Device and Documentation Support

11.1 Documentation Support

11.1.1 Related Documentation

For related documentation see the following:

- Texas Instruments, [INA190EVM user's guide](#)
- Texas Instruments, [Closed-Loop Analysis of Load-Induced Amplifier Stability Issues Using ZOUT application report](#)

11.2 接收文档更新通知

要接收文档更新通知，请导航至 ti.com 上的器件产品文件夹。点击 [订阅更新](#) 进行注册，即可每周接收产品信息更改摘要。有关更改的详细信息，请查看任何已修订文档中包含的修订历史记录。

11.3 支持资源

[TI E2E™ 支持论坛](#) 是工程师的重要参考资料，可直接从专家获得快速、经过验证的解答和设计帮助。搜索现有解答或提出自己的问题可获得所需的快速设计帮助。

链接的内容由各个贡献者“按原样”提供。这些内容并不构成 TI 技术规范，并且不一定反映 TI 的观点；请参阅 TI 的《使用条款》。

11.4 Trademarks

TI E2E™ is a trademark of Texas Instruments.

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11.5 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

11.6 术语表

[TI 术语表](#) 本术语表列出并解释了术语、首字母缩略词和定义。

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
INA190A1NDDFREP	ACTIVE	SOT-23-THIN	DDF	8	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-55 to 150	2LVF	Samples
INA190A2NDDFREP	ACTIVE	SOT-23-THIN	DDF	8	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-55 to 150	2LXF	Samples
INA190A3NDDFREP	ACTIVE	SOT-23-THIN	DDF	8	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-55 to 150	2M1F	Samples
INA190A4NDDFREP	ACTIVE	SOT-23-THIN	DDF	8	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-55 to 150	2M3F	Samples
INA190A5NDDFREP	ACTIVE	SOT-23-THIN	DDF	8	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-55 to 150	2M5F	Samples
V62/21612-01XE	ACTIVE	SOT-23-THIN	DDF	8	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM		2LVF	Samples
V62/21612-02XE	ACTIVE	SOT-23-THIN	DDF	8	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM		2LXF	Samples
V62/21612-03XE	ACTIVE	SOT-23-THIN	DDF	8	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM		2M1F	Samples
V62/21612-04XE	ACTIVE	SOT-23-THIN	DDF	8	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM		2M3F	Samples
V62/21612-05XE	ACTIVE	SOT-23-THIN	DDF	8	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM		2M5F	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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OTHER QUALIFIED VERSIONS OF INA190-EP :

- Catalog : [INA190](#)
- Automotive : [INA190-Q1](#)

NOTE: Qualified Version Definitions:

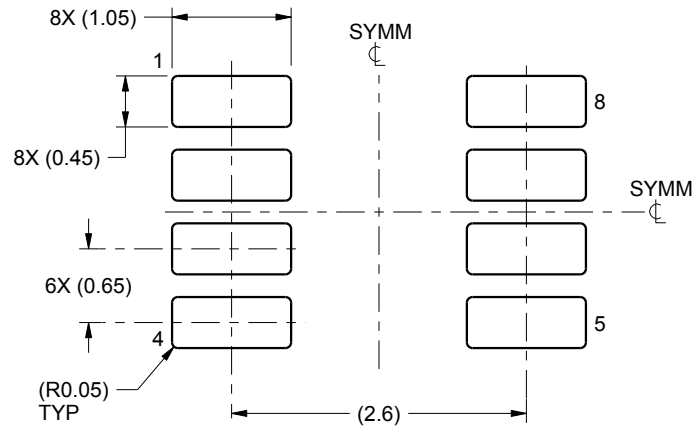
- Catalog - TI's standard catalog product
- Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects

EXAMPLE BOARD LAYOUT

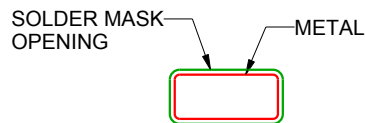
DDF0008A

SOT-23 - 1.1 mm max height

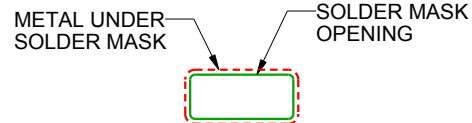
PLASTIC SMALL OUTLINE



LAND PATTERN EXAMPLE
SCALE:15X



NON SOLDER MASK
DEFINED



SOLDER MASK
DEFINED

SOLDER MASK DETAILS

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NOTES: (continued)

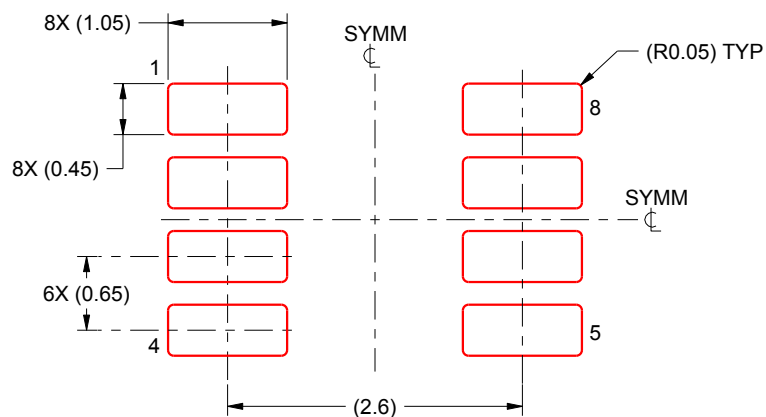
4. Publication IPC-7351 may have alternate designs.
5. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

EXAMPLE STENCIL DESIGN

DDF0008A

SOT-23 - 1.1 mm max height

PLASTIC SMALL OUTLINE



SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL
SCALE:15X

4222047/B 11/2015

NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
7. Board assembly site may have different recommendations for stencil design.

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